

- On-Machine™ compact fieldbus I/O blocks
- EtherNet/IP™, Modbus® TCP or PROFINET slave
- Integrated Ethernet switch
- 10 Mbps/100 Mbps supported
- Two 4-pin, D-coded M12 connectors for fieldbus connection
- 2 rotary coding switches for node-address
- IP 69K
- M12 I/O ports
- LEDs indicating status and diagnostics
- Electronics galvanically isolated from the field level via optocouplers
- Transmission of serial data via RS232 interface
- For connection of printers, scanners and bar code readers

Type designation	BLCEN-1M12MT-1RS232
Ident no.	6811461
Nominal system voltage	24 VDC
System power supply	Via auxiliary power
Voltage supply connection	2 x M12, 5-pin
Admissible range Vi	11...30VDC
Nominal current Vi	175 mA
Max. current Vi	1 A
Fieldbus transmission rate	10/100 Mbps
Adjustment transmission rate	Automatic detection
Fieldbus address range	1...92 0 (192.168.1.254) 93 (BootP) 94 (DHCP) 95 (PGM) 96 (PGM-DHCP) *Recommended for PROFINET 97...98 (manufacturer specific)
Fieldbus addressing	2 dec. Rotary coding switches
Fieldbus connection technology	2-↔ M12 4-pin, D-coded
Protocol detection	automatic
Web server	Integrated
Service Interface	Ethernet
Vendor ID	48
Product type	12
Product code	11461
Modbus TCP	
Addressing	Static IP, BOOTP, DHCP
Supported function codes	FC1, FC2, FC3, FC4, FC5, FC6, FC15, FC16, FC23
Number of TCP connections	6
Input Data Size	max. 6 register
Input register start address	0 (0x0000 hex)
Output Data Size	max. 4 register
Output register start address	2048 (0x0800 hex)
EtherNet/IP™	
Addressing	acc. to EtherNet/IP™ specification
Device Level Ring (DLR)	supported
Number of CIP connections	6
Input Assembly Instance	103
Input Data Size	6 INT
Output Assembly Instance	104
Output Data Size	4 INT
Configuration Assembly Instance	106
Configuration Size	0
Comm Format	Data - INT

PROFINET

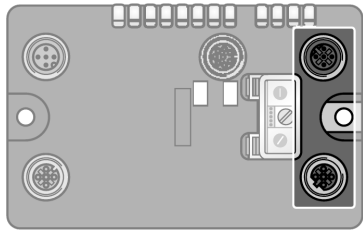
Addressing	DCP
Conformance class	B (RT)
MinCycleTime	1 ms
Diagnostics	acc. to PROFINET alarm handling
Topology detection	supported
Automatic addressing	supported
Media Redundancy Protocol (MRP)	supported
Input Data Size	max. 8 BYTE
Output Data Size	max. 8 BYTE

Technology

Signal type	RS232
Number of channels	1
Transmission level active (URS1)	-15 VDC bis -3 VDC
Transmission level inactive (URSO)	3 VDC bis 15 VDC
Common-mode range (UGL)	-7 VDC bis 12 VDC
Transmission signals	RxD, TxD, RTS, CTS
Receive data buffer	128 Byte
Send data buffer	64 Byte
Connection type	full duplex
Cable length	15 m
Parameters	Übertragungsrate, Diagnose, Datenbits, Stopbits, XON - Zeichen, XOFF - Zeichen, Parität, Flusskontrolle
Electrical isolation	Electronics and field level isolated via optocouplers

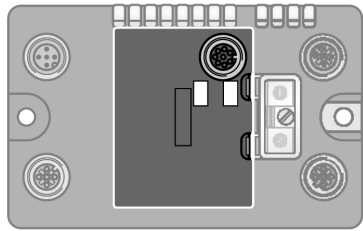
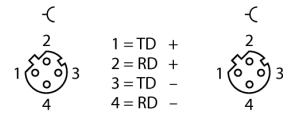
Dimensions

Operating temperature	113 x 71 x 32.5 mm
Storage temperature	-40...+70 °C
Relative humidity	-40...+85 °C
Vibration test	15 to 95% (non-condensing)
Extended vibration resistance	acc. to IEC 61131-2
- up to 20 g (at 10 up to 150 Hz)	For mounting on base plate or machinery
Shock test	acc. to IEC 61131-2
Electro-magnetic compatibility	acc. to IEC 61131-2
Protection class	IP67
	IP69K
Housing material	Glass fiber reinforced nylon, nickel-plated connector
Housing color	Black
Window material	Lexan
Material screw	Nickel-plated brass
Material label	Polyester with polycarbonate overlay
Ground tab material	Nickel-plated brass
Weight	330 ± 20 g
Approvals and certificates	CE, cULus



Ethernet

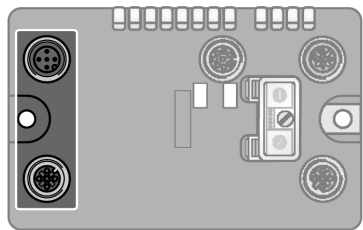
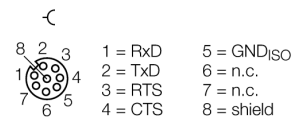
Fieldbus cable (IP67 example): RSSD RSSD 441-2M ID number U-02482 or RSSD-RSSD-441-2M/S2174 ID number 6914218



RS232 Interface

Extension cable (example): RKC 8T-2-RSC 8T/S1555 ident-no. U0933-01 or BS8181-0 ident-no. 6901004

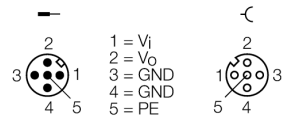
Pin Assignment



Auxiliary Power

Extension cable (example): RKC 4.4T-2-RSC 4.4T ident-no. U5264 or RKC4.4T-2-RSC4.4T/TEL ident-no. 6625208

Pin Assignment



Status: Station LED

LED	Color	Status	Description
IOs		OFF	Power off
	RED	ON	Insufficient power supply
	RED	FLASHING (1Hz)	Deviating station configuration
	RED	FLASHING (4 Hz)	No module bus communication
	GREEN	ON	Station OK
	GREEN	FLASHING	Force mode active
BUS		AUS	Power Off
	GRÜN	AN	Connected to Master
	GRÜN	BLINKEND	Betriebsbereit
	ROT	AN	Fehler
	ROT	BLINKEND	WINK
	YELLOW	AN	DHCP/BOOTP Search
IO	GREEN	ON	I/O slots OK
	GREEN	FLASHING (1Hz)	At least one I/O slot in idle state
	RED	ON	At least one faulty I/O slot
	RED	FLASHING	At least one I/O slot in faulty state

Status: I/O LED

LED	Color	Status	Description
D *		OFF	Diagnostic disabled
	RED	ON	Station / module bus communication failure
	RED	FLASHING (0.5Hz)	Summarized diagnostic
TxD		OFF	No data transfer
	GREEN	ON	Data transfer
RxD		OFF	No data received
	GREEN	ON	Data received
RTS		OFF	Data transfer of communication partner released by RS232 module
	GREEN	ON	Data transfer of communication partner stopped by RS232 module

* D LED also indicates gateway diagnostic

Process Data Mapping of the Single Protocols

EtherNet/IP™ I/O and Diagnostic Data Mapping

INPUT	BYTE	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Status Bytes	0	STAT	TX_CNT_ACK		RX_CNT		RX_BYTE_CNT		
	1	BUF_OVFL	FRAME_ERR	HNDSH_ERR	HW_FAILURE	PRM_ERR	-	-	-
User Data	2	Data Byte 0							
	3	Data Byte 1							
	4	Data Byte 2							
	5	Data Byte 3							
	6	Data Byte 4							
Diagnose	8	Modulnummer meldet Diagnose Daten							
	9	Austauschstation	-	Diagnose aktiv	-	-	-	-	-
Steckplatz 1 (ref. Byte 8)	10	-	-	-	Pufferüberlauf	Frame Fehler	Datenfluss Fehler	Hardwarefehler	Parametrierungsfehler
	11	-	-	-	-	-	-	-	-
OUTPUT	BYTE	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Control Bytes	0	STAT_RES	RX_CNT_ACK		TCX_CNT		TX_BYTE_CNT		
	1	-	-	-	-	-	-	RXBUF_FLUSH	TXBUF_FLUSH
User Data	2	Data Byte 0							
	3	Data Byte 1							
	4	Data Byte 2							
	5	Data Byte 3							
	6	Data Byte 4							
	7	Data Byte 5							

Attention:

For 1RS232 an additional data format is available; please contact our technical customer service at TURCK.

Modbus TCP Register Mapping

	REG	Bit 15	Bit 14	Bit 13	Bit 12	Bit 11	Bit 10	Bit 9	Bit 8	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Eingänge (RO)	0x0000	BUF OVFL	FRM	HNDSH_ERR	HW	PRM	-	-	-	STAT	TX_CNT_ACK	RX_CNT			RX_BYTE_CNT		
	0x0001 ... 0x0003	Read Data (3 Words)															
Status (RO)	0x0004	-	FCE	-	-	CFG	COM	VI low	-	VO low	-	-	-	-	-	-	DIA
Diag. (RO)	0x0005	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	S1 DIA
Ausgänge (RW)	0x0800	-	-	-	-	-	-	RXBUF_FLUSH	TXBUF_FLUSH	STAT RES	RX_CNT_ACK	TCX_CNT			TX_BYTE_CNT		
	0x0801 ... 0x0803	Write Data (3 Words)															
I/O Diag (RO)	0xA000	-	-	-	-	-	-	-	-	OF	FRM	DFC	HW	PRM	-	-	-

PROFINET® Process Data

	BYTE	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Eingänge	0	STAT	TX_CNT_ACK		RX_CNT		RX_BYTE_CNT		
	1	BUF_OVFL	FRAME_ERR	HNDSH_ERR	HW_FAILURE	PRM_ERR	-	-	-
	2	Data Byte 0							
	3	Data Byte 1							
	4	Data Byte 2							
	5	Data Byte 3							
	6	Data Byte 4							
Ausgänge	0	STAT_RES	RX_CNT_ACK		TCX_CNT		TX_BYTE_CNT		
	1	-	-	-	-	-	-	RXBUF_FLUSH	TXBUF_FLUSH
	2	Data Byte 0							
	3	Data Byte 1							
	4	Data Byte 2							
	5	Data Byte 3							
	6	Data Byte 4							
	7	Data Byte 5							