## 6.2×3mm Side Push Mid-mount Type (Surface Mount Type)

## Mid-mount type with height of 1.35mm above the PC board when installed







## ■ Typical Specifications

| Items                      | Specifications |
|----------------------------|----------------|
| Rating (max.)              | 50mA 12V DC    |
| Rating (min.)              | 10μA 1V DC     |
| Initial contact resistance | 100mΩ Max      |
| Travel (mm)                | 0.2            |

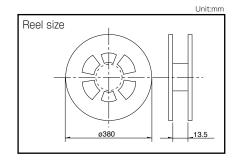
## Product Line

| Product No.  | Operating force | Operating direction | Operating life | Minimum order unit (pcs.) |        |  |
|--------------|-----------------|---------------------|----------------|---------------------------|--------|--|
| T TOUGGE NO. | Operating force | Operating direction | (5mA 5V DC)    | Japan                     | Export |  |
| SKSNLAE010   | 2.4N            | Side push           | 500,000 cycles | 2.500                     | 2,500  |  |
| SKSNLHE010   | 5N              | Side pusiti         | 100,000 cycles | 2,500                     |        |  |

## ■ Packing Specifications

#### Taping

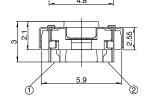
| Number of packages (pcs.) |                |                         | Tape width | Export package    |  |
|---------------------------|----------------|-------------------------|------------|-------------------|--|
| 1 reel                    | 1 case / Japan | 1 case / export packing | (mm)       | measurements (mm) |  |
| 2,500                     | 25,000         | 25,000                  | 12         | 395×395×205       |  |

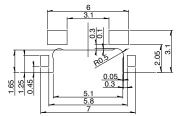


## Note

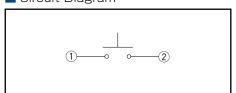
For reels of 330mm diameter, please inquire.

## Dimensions Unit:mm PC board mounting hole and land dimensions (Viewed from switch mounting face) Style





## Circuit Diagram





|                           | Type                              |  |   |            | Sharp Fe      | eling Type    |              |                  |            |
|---------------------------|-----------------------------------|--|---|------------|---------------|---------------|--------------|------------------|------------|
|                           | туре                              |  |   |            | Surfac        | e Mount       |              |                  |            |
|                           | Series                            | SKST   | SKRA  | SKHM       | SKHU          | SKTD          | SKSN         | SKTG             | SKSL       |
|                           | Photo                             |  |   |            |               |               |              |                  | 04         |
|                           | Features                          | Middle   | e travel  | _          | _             | Low-profile   | Mid-mount    | Half-n           | nount      |
|                           | Water-proof                       | _  | 0   | _          | 0             | •             | _            | •                | _          |
|                           | Dust-proof                        | _  | 0   | _          | 0             | •             | _            | •                | _          |
|                           | IP standard                       | _  | 67 equivalent   | _          | _             | 67 equivalent | _            | 67 equivalent    | _          |
| Operatir                  | Top push                          | •  | •   | •          | •             | _             | _            | _                | _          |
| directio                  |                                   | _  | _   | _          | _             | •             | •            | •                | •          |
|                           | W                                 |  |   | 6.2        | 6.2           | 3.9           | 6.2          | 5.2              | 4.5        |
| Dimensio<br>(mm)          | ons D                             | □8.5   | □6.2  | 6.5        | 6.3           | 2.9           | 3            | 3.5              | 2.6        |
| (111111)                  | Н                                 | 3.95   | 3.5/5.2   | 3.1        | 2.5/3.1       | 1.55          | 3.5          | 1.55             | 2.2        |
| Operation force coverage  | 2N to 3N                          | 4N to 10N  |   |            | 1             | <b>‡</b>      | 1            | <b>\$</b>        | 1          |
|                           | Travel (mm)                       | 0.9  | See the relevant pages for<br>respective product<br>description | 0          | .25           | 0.15          | 0.2          | 0.               | 15         |
| G                         | round terminal                    | _  | _   | •          | •             | •             | •            | •                | •          |
| Operatin                  | g temperature range               | -40°C 1  | to +90℃   | -40℃       | to +85℃       | -30℃ to +85℃  | -40℃ to +85℃ | −30°C t          | o +85℃     |
| А                         | utomotive use                     | •  | 0   | _          | 0             | _             | _            | _                | _          |
|                           | Life Cycle                        | <b>X</b> 2   | *3  | *3         | <b>*</b> 3    | *2            | <b>*</b> 2   | <b>*</b> 2       | <b>*</b> 2 |
|                           | Rating (max.)<br>(Resistive load) | 50mA 16V<br>DC   |   |            |               | 50mA 12V DC   | )            |                  | <u> </u>   |
| Electrical                | Rating (min.)<br>(Resistive load) |  | 10μA 1V DC  |            |               |               |              |                  |            |
| performance               | Insulation resistance             |  |   |            | 100MΩ min.    | 100V DC 1min. |              |                  |            |
|                           | Voltage proof                     | 250V AC 1min. 100V   |   |            | 100V AC 1min. | 250V A        | C 1min.      | 100V AC<br>1min. |            |
|                           | Vibration                         | 10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively |   |            |               |               |              |                  |            |
| Durability                | Lifetime                          | Shall be in accordance with individual specifications.   |   |            |               |               |              |                  |            |
|                           | Cold                              | −40°C 1,000h   |   | -40°C 96h  |               |               |              |                  |            |
| Environmental performance | Dry heat                          | 90°C   | 1,000h  | 90°C 96h 8 |               | 85℃ 96h       | 90℃ 96h      | 85℃ 96h          | 90°C 96h   |
|                           | Damp heat                         |  | to 95%RH<br>00h   |            |               | 60°C, 90 to   | 95%RH 96h    |                  | <u> </u>   |
|                           | Page                              | 230  | 231   | 232        | 233           | 235           | 236          | 237              | 238        |

W : Width. The most outer dimension excluding terminal portion. D : Depth. The most outer dimension excluding terminal portion.

 $\ensuremath{\mathsf{H}}$  : Height. The minimum dimension if there are variances.

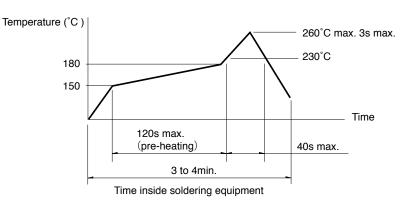
| TACT Switch™ Soldering Conditions · · · · · · · · · · · · · · · · · · ·  |
|--|
| TACT Switch <sup>TM</sup> Cautions · · · · · · · · · · · · · · · · · · · |

#### Notes

- 1. The automotive operating temperature range to be individually discussed upon request.
- 2. lacktriangle Indicates applicability to all products in the series, while  $\bigcirc$  indicates applicability to some products in the series.

## TACT Switch™ / Soldering Conditions

# Condition for Reflow Available for Surface Mount Type. Temperature profile



## Notes

- 1. Please confirm the specifications of our product for the detailed condition.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

## ■ Conditions for Auto-dip

Available for Snap-in Type and Radial Type.

| Items                  | Condition   |
|------------------------|---|
| Flux built-up          | Mounting surface should not be exposed to flux                      |
| Preheating temperature | Ambient temperature of the soldered surface of PC board. 100°C max. |
| Preheating time        | 60s max.  |
| Soldering temperature  | 260℃ max.   |
| Duration of immersion  | 5s max.   |
| Number of soldering    | 2times max.   |

## **SKHH Series**

| Items                  | Condition   |
|------------------------|---|
| Flux built-up          | Mounting surface should not be exposed to flux                      |
| Preheating temperature | Ambient temperature of the soldered surface of PC board. 110°C max. |
| Preheating time        | 60s max.  |
| Soldering temperature  | 260℃ max.   |
| Duration of immersion  | 5s max.   |
| Number of soldering    | 2times max.   |

## SKHL Top Push Type, SKQJ Series

| Items                  | Condition   |
|------------------------|---|
| Flux built-up          | Mounting surface should not be exposed to flux                      |
| Preheating temperature | Ambient temperature of the soldered surface of PC board. 100°C max. |
| Preheating time        | 45s max.  |
| Soldering temperature  | 255℃ max.   |
| Duration of immersion  | 5s max.   |
| Number of soldering    | 2times max.   |

## ■ Manual Soldering

| Items                      | Condition |
|----------------------------|-----------|
| Soldering temperature      | 350℃ max. |
| Duration of soldering      | 3s max.   |
| Capacity of soldering iron | 60W max.  |

## SKHH, SKHW Series

| Items                      | Condition  |
|----------------------------|------------|
| Soldering temperature      | 360°C max. |
| Duration of soldering      | 3s max.    |
| Capacity of soldering iron | 60W max.   |

#### SKTD, SKTG, SKQJ Series

| Items                      | Condition  |
|----------------------------|------------|
| Soldering temperature      | 350°C max. |
| Duration of soldering      | 3s max.    |
| Capacity of soldering iron | 20W max.   |

## Notes

- 1. Prevent flux penetration from the top side of the TACT Switch™.
- 2. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 3. The second soldering should be done after the switch is stable with normal temperature.
- 4. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA CORPORATION, or equivalents.)

