HSS 60° conical countersink set, three flutes, extremely uneven pitch For universal use up to 1300 $\mbox{N/mm}^2$



Application

For producing $60\,^\circ$ counterbores up to 1300 N/mm².

■ Profile-ground triple-edge countersink with radial relief, with extremely uneven pitch

Advantage

- Radial relief ensures optimum chip breaking
- Uneven pitch ensures excellent surfaces without chatter marks and minimisation of cutting
- 3-sided shaft design for excellent power transmission and prevents the tool from spinning in the drill chuck and cordless drill



Application	Steel (N	l/mm²)		Stainles	s steel	Alu		Brass		Bronze				Hard mat.					
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long	tics	G(C)FK	GjMW	alloy	alloy	alloy	<55 HRC	<65 HRC
	40	30	12	15	15	40	50	40	40	40	40	40		20	10			6	

Art. No.	11501 226					
Countersink angle	60 Degree					
Cutting material	HSS					
Surface	TiN/ZrN					
Number of cutting edges	3 PCS					
Tool holding device	Parallel shank with three tightening surfaces					
Composition of set	6.3/10.0/12.5/16.0/20.0					
Number of pieces in assortment/set	5 PCS					
DIN	334					
Form	С					

EAN-Code

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