

## Miniature cutting insert, type AF HC5640 for axial recessing

**ATORN**<sup>®</sup>



### Application

For axial recessing in the material groups of steel and (stainless steel) with low to high cutting speeds and medium cutting conditions.

### Version

- solid carbide cutting insert with inner cooling

### Advantage

- tough cemented carbide type for broad application field
- sturdy geometry for axial cutter insert
- ideal for use with inefficient machines and unstable cutting conditions

<b>Art. No.</b>	<b>17132 104</b>
<b>ISO name</b>	AF
<b>Shaft diameter</b>	4 mm
<b>Length</b>	51 mm
<b>Clearance length</b>	15 mm
<b>Recessing width</b>	1 mm
<b>Plunge depth</b>	1.5 mm
<b>Programming size</b>	1.75 mm
<b>Min. bore diameter</b>	5 mm
<b>Machining direction</b>	Left
<b>Carbide type</b>	HC5640
<b>Material to be processed</b>	Steel, Stainless steel, Non-ferrous metal, Cast metal

### EAN-Code

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