## **Push broach**

for universal use for steel, cast metal and non-ferrous metals up to max. 35 HRC

## Application:

For producing dimensionally accurate and precisely centred keyways in accordance with DIN 6885, for lever, spindle and hydraulic presses in the material groups for steel, cast iron and non-ferrous metals up to max. HRC 35 in individual part and series production.

## Execution:

■ precision-ground HSS, with supports

## Advantage:

- high-quality cutting material, precision-ground to ensure long service life and high degree of precision
- user-friendly handling without significant set-up times

Art. no.	19205 014	
Workpiece slot width	14 mm	
Suitable for wedge width	14 mm	
Suitable for wedge thickness	9 mm	
Length	340 mm	
Min./max. room length	20-150 mm	
Number of openings	3 PCS	
Clearing force	50 kN	
Gross Weight	0.942 kg	
Product Group	181	



