

## SDUC solid carbide boring bar set, positive right

for longitudinal and copy turning using DC indexable insert

**ATORN**<sup>®</sup>

### Application

For longitudinal and copy turning with DC 55° indexable insert.

### Version

- precision-manufactured **solid carbide** boring bar set, with inner cooling, D type, 93.5° pitch angle, 55° tip angle, 7° clearance angle

### Advantage

- very slim geometry, optimised for contour turning work
- positive body geometry ensures low cutting forces
- very high level of rigidity and good cutting quality thanks to solid carbide supporting material



<b>Art. No.</b>	<b>17847 250</b>
<b>ISO name</b>	SDUC R07
<b>Material</b>	VHM
<b>Composition of set</b>	1 piece each 17847 240-242 (E10K, E12M)
<b>Number of pieces in assortment/set</b>	2 PCS
<b>Suitable for indexable inserts</b>	DC.. 0702..
<b>Machining direction</b>	Right
<b>DIN</b>	8024

### EAN-Code

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