



the sensor people





Part no.: 544004 MLC500T14-900-IP Safety sensor/transmitter set

















Figure can vary

# **Contents**

- Technical data
- Dimensioned drawings
- Electrical connection
- Circuit diagrams
- Operation and display
- Suitable receivers
- · Part number code
- Notes
- Accessories



### **Technical data**

Pagia data			
Basic data	MLC 500		
Series  Device type			
Device type  Contains	Transmitter  2x BT-IP swivel mount		
Contains			
Application	Finger protection		
Functions			
Functions	Range reduction Transmission channel changeover		
Characteristic parameters			
Туре	4 , IEC/EN 61496		
SIL	3 , IEC 61508		
SILCL	3 , IEC/EN 62061		
Mission time T <sub>M</sub>	20 years , EN ISO 13849-1		
Protective field data			
Resolution	14 mm		
Protective field height	900 mm		
Operating range	0 4.8 m		
Optical data			
Synchronization	Optical between transmitter and receiver		
Light source	LED , Infrared		
LED light wavelength	940 nm		
Transmitted-signal shape	Pulsed		
LED group	Exempt group in acc. with EN 62471:2008		
Floatical data			
Electrical data Protective circuit	Overvoltage protection		
Trotodivo diredit	Short circuit protected		
Performance data			
Supply voltage U <sub>B</sub>	24 V , DC , -20 20 %		
Current consumption, max.	50 mA		
Fuse	2 A semi time-lag		
Inputs			
Number of digital switching inputs	1 Piece(s)		
Switching inputs			
Туре	Digital switching input		
Switching voltage high, min.	18 V		
Switching voltage low, max.	2.5 V		
Switching voltage, typ.	22.5 V		
Voltage type	DC		
Connection			
Number of connections	1 Piece(s)		
Trained of confidences	1 1 1000(0)		



Connection 1		
Type of connection	Cable with connector	
Function	Machine interface	
Cable length	15,000 mm	
Sheathing material	PVC	
Thread size	M12	
Material	Metal	
No. of pins	5 -pin	
Cable properties		
Permissible conductor cross section, typ.	0.25 mm <sup>2</sup>	
Length of connection cable, max.	100 m	
Permissible cable resistance to load, max.	200 Ω	
Mechanical data		
Dimension	1,100 mm 52.5 mm	
Housing material	Metal , Aluminum	
Lens cover material	Plastic / PMMA	
Material of end caps	Diecast zinc	
Net weight	1,050 g	
Housing color	Yellow, RAL 1021	
Type of fastening	Swivel mount	
Protective tube		
Material	PMMA, clear	
Material of end caps	V4A stainless steel (1.4404)	
Material of clamping cylinder	PA 6	
Material of pressure-equalization membrane	PA 6	
Cable gland material	PA 6	
Operation and display		
Type of display	LED	
Number of LEDs	2 Piece(s)	
Environmental data		
Ambient temperature, operation	0 55 °C	
Ambient temperature, operation  Ambient temperature, storage	-30 70 °C	
Relative humidity (non-condensing)	0 95 %	
Relative Humidity (Horr-condensing)	0 <del>5</del> 3 /0	
A 1111 11		
Certifications	ID OF	
Degree of protection	IP 65 IP 66	
	IP 67	
Protection class	IP 69K	
Certifications	c CSA US	
Certifications	c TÜV NRTL US	
	S Mark TÜV Süd	
Vibration resistance	50 m/s²	
Shock resistance	100 m/s²	
US patents	US 6,418,546 B	
OO paterito	OS 0,410,040 D	

#### Classification

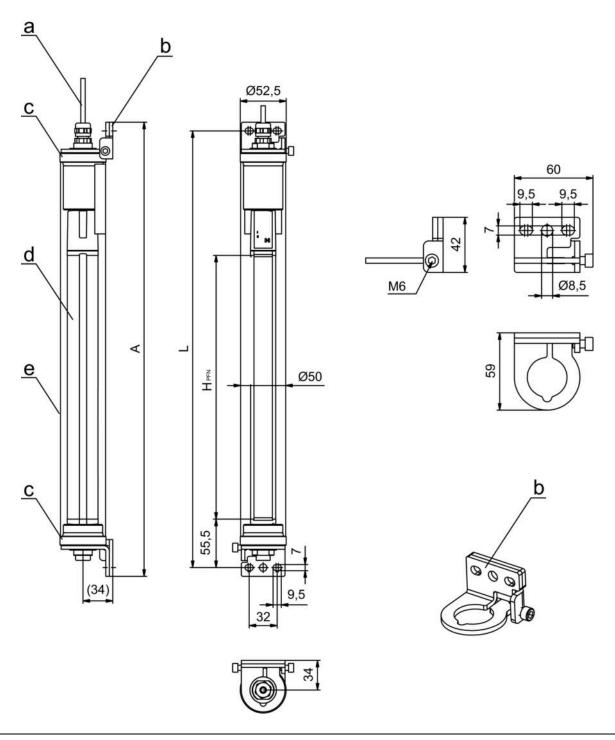


Customs tariff number	85365019	
eCl@ss 8.0	27272704	
eCl@ss 9.0	27272704	
ETIM 5.0	EC002549	
ETIM 6.0	EC002549	

### **Dimensioned drawings**

All dimensions in millimeters

## MLC safety light curtains pre-mounted in the IP protective tube





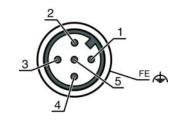
- a Connection cable
- b Mounting brackets for mounting
- c End caps, stainless steel V4A
- d MLC transmitter
- e IP protective tube
- A Total height incl. mounting brackets = 1120 mm
- L Spacing of drilled holes for mounting brackets = 1100 mm

HPFN Effective protective field height = 900 mm

### **Electrical connection**

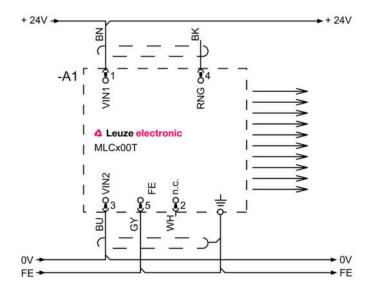
Connection 1	
Type of connection	Cable with connector
Function	Machine interface
Cable length	15,000 mm
Sheathing material	PVC
Cable color	Black
Wire cross section	
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded
Connector housing	FE/SHIELD

Pin	Pin assignment	Conductor color
1	VIN1	Brown
2	n.c.	White
3	VIN2	Blue
4	RNG	Black
5	FE/SHIELD	Gray



### **Circuit diagrams**

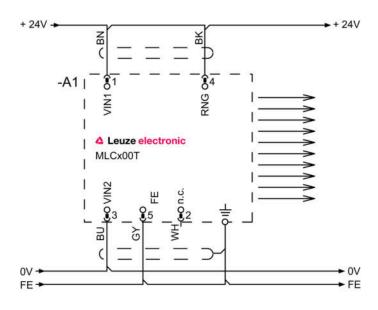
### Transmission channel C1, reduced range





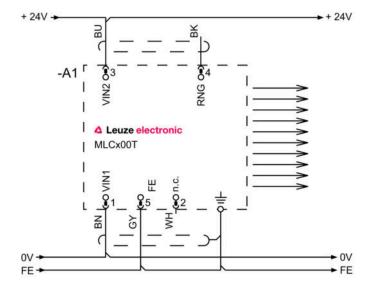
- VIN1 = +24 V
- 3 VIN2 = 0 V
- RNG = 0 V or open

### Transmission channel C1, standard range



- VIN1 = +24 V
- 3 VIN2 = 0 V RNG = +24 V

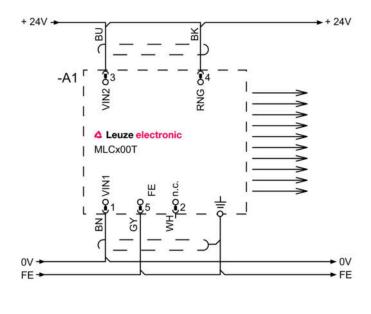
### Transmission channel C2, reduced range



- VIN1 = 0 V
- VIN2 = +24 V
- 3 RNG = 0 V or open



### Transmission channel C2, standard range



- 1 VIN1 = 0 V
- 3 VIN2 = +24 V 4 RNG = +24 V

### **Operation and display**

#### **LEDs**

LED	Display	Meaning	
1	Off	Device switched off	
	Red, continuous light	Device error	
	Green, continuous light	Normal operation	
2	Green, flashing, 10 s long after switching on	Reduced range selected by the wiring of pin 4	
	Off	Transmission channel C1	
	Green, continuous light	Transmission channel C2	

#### Suitable receivers

Part no.	Designation	Article	Description
544011	MLC510R14-900-IP	Safety sensor/ receiver set	Resolution: 14 mm Protective field height: 900 mm Response time: 20 ms Connection: Cable with connector, M12, Metal, 5 -pin, 15,000 mm, PVC Function package: Basic

#### Part number code

Part designation: MLCxyy-za-hhhhei-ooo



MLC	Safety light curtain
х	Series: 3: MLC 300 5: MLC 500
уу	Function classes: 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting
z	Device type: T: transmitter R: receiver
a Resolution: 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm	
hhhh	Protective field height: 150 3000: from 150 mm to 3000 mm
е	Host/Guest (optional): H: Host MG: Middle Guest G: Guest
i	Interface (optional): /A: AS-i
000	Option: /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating

N		

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

#### **Notes**

#### Observe intended use!

- The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

#### **Accessories**

### Services

	Part no.	Designation	Article	Description
	S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application.  Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.  Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.



	Part no.	Designation	Article	Description
	S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

#### Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.