

SC torus milling cutter

4 cutters, ULTRA-coated

Application:

Torus milling cutter for universal machining.

Execution:

- Solid carbide ultra-fine grain
- Straight shank in accordance with DIN 6535 HB
- ULTRA-coated
- Centre cutting
- Twist angle 35°/38° with unequal cutting pitch
- Edge radius
- 2-fold twisted internal coolant supply to front cutters
- With clearance



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|--------------------------------|-------------------|
| Art. no. | 16839 377 |
| Cutting material | SC |
| Surface | ULTRA |
| Type | N |
| Number of cutting edges | 4 PCS |
| Twist angle | 35°, 38° |
| Tool holding device | HB parallel shank |
| Construction length | Normal |
| Cutting edge diameter | 20 mm |
| Cutting edge length | 38 mm |
| Clearance length | 54 mm |
| Length | 104 mm |
| Clearance diameter | 19.5 mm |
| Shank diameter | 20 mm |
| Edge radius | 1 mm |
| fz steel 1000 | 0.12 mm |
| Gross Weight | 0.400 kg |
| Product Group | 148 |