

Weldon surface chucks

ATORN®

Application

For clamping tools with straight shank and clamping surface in accordance with DIN 1835 B.

Version

- Alloyed case-hardened steel with tensile strength at the core of at least 950 N/mm²
- Case-hardened HRc 60 ± 2 (HV 700 ± 50), hardness depth 0.8 mm ± 0.2 mm
- Taper angle tolerance quality < AT3 in accordance with DIN 7187 and DIN 2080
- All functional surfaces machined
- With Balluff chip hole

Delivery

Supplied with clamping screw



Art. no.	23157 621
Tool holding device	HSK 63
Clamping diameter	14 mm
Projecting length	100 mm
Length	74 mm
Outer diameter	45 mm
Coolant supply	Internal axial
Balancing quality	G 2.5 at 25 rpm

EAN-Code

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