

## Thread turning inserts, partial profile, 60°, HW5615

for male thread machining, left

**ATORN**<sup>®</sup>

### Application

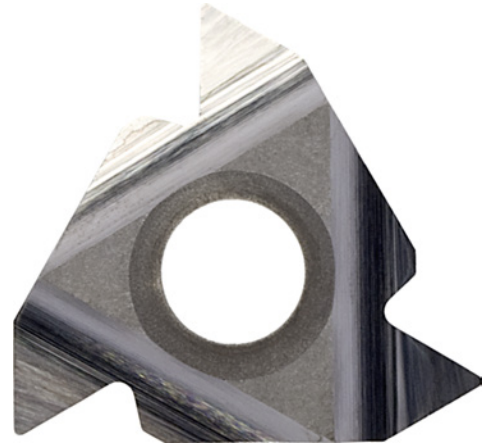
For creating male threads on CNC machines for the material groups of steel, stainless steel, non-ferrous metals, special alloys at medium cutting speed.

### Version

- ground thread turning insert, uncoated

### Advantage

- ground thread turning insert with extremely sharp cutting edge, ensures good finish quality and cutting precision
- wide range of applications thanks to variable range of pitch
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<b>Art. no.</b>	<b>17735 257</b>
<b>ISO name</b>	16 (ER/EL) AG60
<b>Min./max. pitch</b>	0.5-3 mm
<b>Machining direction</b>	Left
<b>Carbide type</b>	HW5615
<b>Material to be processed</b>	Stainless steel, Non-ferrous metal, Special alloy
<b>Min./max. Vc in stainless steel</b>	60-70 m/min
<b>Min./max. Vc in non-ferrous metals</b>	200-600 m/min
<b>Min./max. Vc in special alloys</b>	30-40 m/min

### EAN-Code

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