



the sensor people





Part no.: 50122720 FT328.3/2N Energetic diffuse sensor







Figure can vary

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Technical data

Basic data	
Series	328
Operating principle	Diffuse reflection principle
Optical data	
Operating range	Guaranteed operating range
Operating range, white 90%	0.001 0.215 m
Operating range, gray 50%	0.001 0.19 m
Operating range, gray 18%	0.003 0.15 m
Operating range, black 6%	0.005 0.125 m
Operating range limit	Typical operating range
Operating range limit, white 90%	0.001 0.28 m
Operating range limit, gray 50%	0.001 0.245 m
Operating range limit, gray 18%	0.003 0.19 m
Operating range limit, black 6%	0.005 0.16 m
Light source	LED , Red
LED light wavelength	620 nm
Transmitted-signal shape	Pulsed
LED group	Exempt group (in acc. with EN 62471)
Electrical data	
Protective circuit	Polarity reversal protection Short circuit protected
Performance data	
Supply voltage U _B	10 30 V , DC , Incl. residual ripple
Residual ripple	$0 \dots 15 \ \%$, From U_B
Open-circuit current	0 20 mA
Outputs	
Number of digital switching outputs	2 Piece(s)
Switching outputs	
Voltage type	
voitage type	DC
Switching current, max.	DC 100 mA
Switching current, max.	100 mA high: ≥(U _B -2.5V)
Switching current, max. Switching voltage	100 mA high: ≥(U _B -2.5V)
Switching current, max. Switching voltage Switching output 1	100 mA high: ≥(U _B -2.5V) low: ≤2.5V
Switching current, max. Switching voltage Switching output 1 Switching element	100 mA high: ≥(U _B -2.5V) low: ≤2.5V Transistor , NPN
Switching current, max. Switching voltage Switching output 1 Switching element Switching principle	100 mA high: ≥(U _B -2.5V) low: ≤2.5V Transistor , NPN
Switching current, max. Switching voltage Switching output 1 Switching element Switching principle Switching output 2	100 mA high: ≥(U _B -2.5V) low: ≤2.5V Transistor , NPN Light switching
Switching current, max. Switching voltage Switching output 1 Switching element Switching principle Switching output 2 Switching element Switching principle	100 mA high: ≥(U _B -2.5V) low: ≤2.5V Transistor , NPN Light switching Transistor , NPN
Switching current, max. Switching voltage Switching output 1 Switching element Switching principle Switching output 2 Switching element Switching principle	100 mA high: ≥(U _B -2.5V) low: ≤2.5V Transistor , NPN Light switching Transistor , NPN Dark switching
Switching current, max. Switching voltage Switching output 1 Switching element Switching principle Switching output 2 Switching element Switching principle Timing Switching frequency	100 mA high: ≥(U _B -2.5V) low: ≤2.5V Transistor , NPN Light switching Transistor , NPN
Switching current, max. Switching voltage Switching output 1 Switching element Switching principle Switching output 2 Switching element Switching principle	100 mA high: ≥(U _B -2.5V) low: ≤2.5V Transistor , NPN Light switching Transistor , NPN Dark switching

Connection



Connection 1		
Type of connection	Cable	
Function	Signal OUT Voltage supply	
Cable length	2,000 mm	
Sheathing material	PUR	
Cable color	Black	
Number of conductors	4 -wire	
Wire cross section	0.2 mm²	

Mechanical data		
Thread size	M18 x 1 mm	
Dimension (Ø x L)	18 mm x 46 mm	
Housing material	Plastic Stainless steel , V2A , ABS	
Lens cover material	Plastic	
Net weight	40 g	
Housing color	Black Silver	

Operation and display		
Type of display	LED	
Number of LEDs	1 Piece(s)	
Operational controls	Teach button	

Environmental data		
Ambient temperature, operation -40 60 °C		
Ambient temperature, storage -40 70 °C		

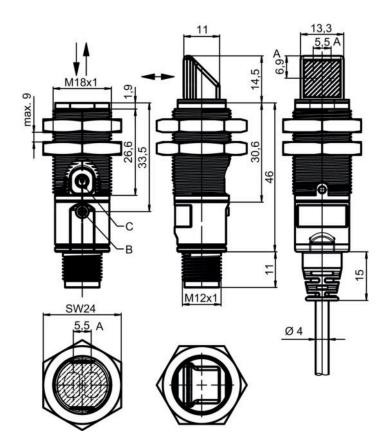
Certifications	
Degree of protection	IP 67
Protection class	III
Certifications	c UL US
Standards applied	IEC 60947-5-2

Classification	
Customs tariff number	85365019
eCl@ss 8.0	27270903
eCl@ss 9.0	27270903
ETIM 5.0	EC001821
ETIM 6.0	EC001821

Dimensioned drawings

All dimensions in millimeters





A Optical axis B Indicator diode C Teach button

Electrical connection

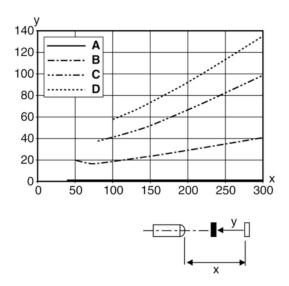
Connection 1	
Type of connection	Cable
Function	Signal OUT Voltage supply
Cable length	2,000 mm
Sheathing material	PUR
Cable color	Black
Number of conductors	4 -wire
Wire cross section	0.2 mm²

Conductor color	Conductor assignment
Brown	V+
White	OUT 2
Blue	GND
Black	OUT 1



Diagrams

Typ. black/white behavior



- Range [mm]
 Reduction of range [mm]
- White 90%
- y A B C D Gray 50%
- Gray 18% Black 6%

Fading: black/white error < 50 %
The black/white error is calculated from the operating range against white and the reduction of the operating range against black:

black/white error = reduction of the operating range against black / operating range against white x 100%

Operation and display

LEDs

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Yellow, continuous light	Object detected

Part number code

Part designation: XXX328BY-AAAF.BB/CC-DDD

XXX328	Operating principle: PRK: retro-reflective photoelectric sensor with polarization filter ET: energetic diffuse reflection sensor FT: diffuse reflection sensor with fading LE: throughbeam photoelectric sensor receiver LS: throughbeam photoelectric sensor transmitter
Y	Light type: n/a: red light I: infrared light
AAAF	Preset range (optional): n/a: operating range acc. to data sheet XXXX: preset range [mm]

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BB	Equipment: n/a: axial optics W: 90° angular optics 3: teach-in via button
СС	Switching output / function (OUT1 = pin 4, OUT2 = pin 2):: 4: PNP transistor output, light switching P: PNP transistor output, dark switching 2: NPN transistor output, light switching N: NPN transistor output, dark switching 9: input for transmitter deactivation (deactivation with HIGH signal) D: input for transmitter deactivation (deactivation with LOW signal) X: pin not used
DDD	Electrical connection: n/a: cable, standard length 2000 mm, 4-wire M12: M12 connector, 4-pin (plug)

Note

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

For UL applications:

- · For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)
- \bullet $\;$ Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 $^{\circ}\text{C}$
- · With the set scanning range, a tolerance of the operating range is possible depending on the reflection properties of the material surface.

Accessories

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
Q	50113548	BT D18M.5	Ü	Diameter, inner: 18 mm Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Stainless steel

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Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
Of	50117490	BTU D18M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

Mounting technology - Other

	Part no.	Designation	Article	Description
	50083189	BT 318-ARH	Adjustment fastening part	Design of mounting device: Mounting plate Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Swiveling, Adjustable Material: Metal
00	50126631 **	BT 328M	Fastening	Contains: 2x M18 mounting nut Design of mounting device: Mounting clamp Fastening, at system: For 18 mm rod, Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Turning, 360° Material: Stainless steel

^{**} Included in delivery contents

Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.