



#### **OVERVIEW**

Milipacs® Hard Metric Right Angle header Modules are available in all popular versions – Type A, B, C, B19, B22, AB22 and AB25 with shielding row option.

A variety of pin layout configurations are available to support PCI modules for standard form factors.

The system is designed for applications requiring co-planar board-to-board connection within the normal Hard metric environment. When used in conjunction with Right Angle Receptacles, this system is suitable for Extender or Test Card designs. In addition to co-planar design, these Right Angle Headers can also be used in applications that require an industrial Backplane. Vertical receptacles can be used in place of Vertical Headers on the Backplanes and Right Angle Headers are used on the Daughter Cards. Right angle header connectors are provided with cable latch lock feature which allow mating to receptacle cable connectors which extends the usage to input – output applications.

Right angle Hard metric (HM) connectors are targeted on the communication and I&I segments and for applications like Plug in Unit, Embedded computer, CPCI racks and Highend router.



#### **FEATURES & BENEFITS**

- Millipacs right angle connectors are offered in Types A, B, C, B19, B22, AB22 and AB25
- · Housings are with cable latch lock feature
- Custom contact loading patterns are available

### **TECHNICAL INFORMATION**

#### PERFORMANCE CHARACTERISTICS

- Operating temperature: -55°C to +125°C
- · Operating current:
  - 1.5A at 20°C
  - 1.0A at 70°C
- Contact resistance:  $20m\Omega$  max.
- Insulation resistance:  $104M\Omega$  min.
- Mating force: 0.75 N max. per contact pair
- Performance level: 2; 250 Matings, Other performance levels are available up on request

### **IMLA PATTERNS/COMBINATIONS**

#### **OVERVIEW**

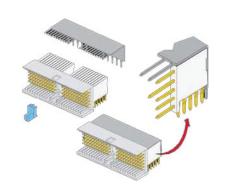
Right angle connectors are based on IMLA based contact assembly process. IMLAs are assembled vertically to the housing as shown in the picture.

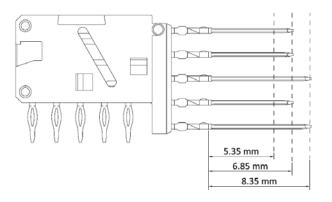
Terminal length of the IMLA is 3.7mm and with eye of needle press-fit.

Pin section is 0.4 \* 0.5mm.

IMLA s are available in three different contact mating lengths

- · Code no. 4 5.35mm
- · Code no. 5 6.85mm
- · Code no. 6 8.35mm





0	0	0	0	0	0	0	0	0
4	5	5	5	5	5	5	6	4
4	5	5	6	4	4	5	6	4
4	5	6	5	5	5	6	6	5
4	5	5	5	5	4	5	5	4
4	5	5	5	5	5	6	6	4
0	0	0	0	0	0	0	0	0
#1	#2	#3	#4	#5	#6	#7	#8	#9

Nine different combinations are supported with these 3 contact mating lengths.

#### **MATING PRODUCTS**

No. of	Header			Mating Receptacle/Cab	le Connector
Signal Rows	Туре	Series	Pin Orientation	Series	Pin Orientation
5	Type A	НМ2Ј07РЕ	Right angle	HM2R01P /HM2R10P	Right angle receptacle
				HM2S01P /HM2S10P	Vertical receptacle
	Type A with latch	HM2J01PE		HM2C	Cable connector
	Туре В	HM2J08PE	Right angle	HM2R02P	Right angle receptacle
				HM2S02P	Vertical receptacle
	Type B with latch	HM2J02PE		HM2C	Cable connector
	Type B22	HM2J70PE	Right angle	HM2R70P	Right angle receptacle
				HM2S70P	Vertical receptacle
	Type B19	HM2J71PE	Right angle	HM2R71P	Right angle receptacle
				HM2S71P	Vertical receptacle
	Type AB22	HM2J66PE	Right angle	HM2R66P	Right angle receptacle
				HM2C	Cable connector
	Type AB25	HM2J65PE	Right angle	HM2R67P	Right angle receptacle
				HM2C	Cable connector
	Type C	НМ2J09РЕ	Right angle	HM2R03P/HM2R30P	Right angle receptacle
				HM2S30P	Vertical receptacle
	Type C with latch	НМ2Ј03РЕ		HM2C	Cable connector

### **TYPE A HEADER WITH 110 SIGNAL PINS**

#### **OVERVIEW**

Millipacs Type A right angle header connector provides 110 signal contacts in a 5 row configuration with press-fit termination.

Type A connectors has integrated multi purpose centre for polarization and coding. Connectors are with cable latch lock feature and with optional top shielding.

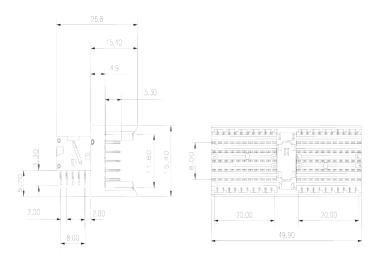


#### **LOADING PATTERNS SUPPORTED**

Standard Loading pattern HM2J07PE5110N9LF

F	0	0	0	0	0	0	0	0	0	0	0	$\mathbb{L}$			0	0	0	0	0	0	0	0	0	0	0
Ε	4	4	4	4	4	4	4	4	4	4	4	$  \  $		/	4	4	4	4	4	4	4	4	4	4	4
D	4	4	4	4	4	4	4	4	4	4	4	\ \	\ /	/	4	4	4	4	4	4	4	4	4	4	4
C	4	4	4	4	4	4	4	4	4	4	4		X		4	4	4	4	4	4	4	4	4	4	4
В	4	4	4	4	4	4	4	4	4	4	4	Ι,	$/ \setminus$		4	4	4	4	4	4	4	4	4	4	4
Α	4	4	4	4	4	4	4	4	4	4	4	7			4	4	4	4	4	4	4	4	4	4	4
Ζ	0	0	0	0	0	0	0	0	0	0	0	7		$ \setminus $	0	0	0	0	0	0	0	0	0	0	0
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25

Custom loading patterns are available up on request.



### **TYPE B HEADER WITH 125 SIGNAL PINS**

#### **OVERVIEW**

Millipacs Type B right angle header connector provides 125 signal contacts in a 5 row configuration with press-fit termination.

Connectors are with cable latch lock feature and with optional top shielding.

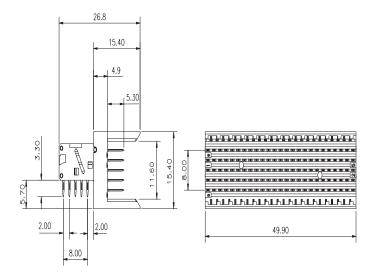


#### LOADING PATTERNS SUPPORTED

Standard loading pattern HM2J08PE5110N9LF

		_													_	_	_				_				
F [	0_	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Ε	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
D	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
C	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
В	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
Α	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
Z	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25

Custom loading patterns are available up on request.



### **TYPE C HEADER WITH 55 SIGNAL PINS**

#### **OVERVIEW**

Millipacs Type C right angle header connector provides 55 signal contacts in a 5 row configuration with press-fit termination.

Connectors are with cable latch lock feature and with optional top shielding.

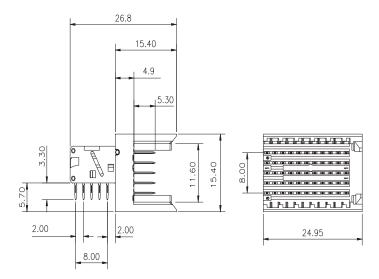


#### **LOADING PATTERNS SUPPORTED**

Standard loading pattern HM2J09PE5110N9LF

F	0	0	0	0	0	0	0	0	0	0	0
Ε	4	4	4	4	4	4	4	4	4	4	4
D	4	4	4	4	4	4	4	4	4	4	4
C	4	4	4	4	4	4	4	4	4	4	4
В	4	4	4	4	4	4	4	4	4	4	4
Α	4	4	4	4	4	4	4	4	4	4	4
Z	0	0	0	0	0	0	0	0	0	0	0
	1	2	3	4	5	6	7	8	9	10	11

Custom loading patterns are available up on request.



### **TYPE B19 HEADER WITH 95 SIGNAL PINS**

#### **OVERVIEW**

Millipacs Type B19 right angle header connector provides 95 signal contacts in a 5 row configuration with press-fit termination.

Connectors are with optional top shielding.

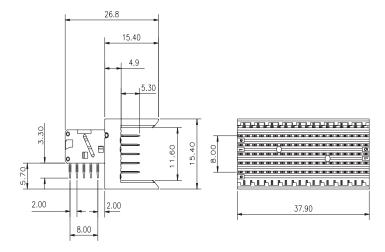


#### **LOADING PATTERNS SUPPORTED**

Standard loading pattern HM2J71PE5110N9LF

		_	_	_	_	_	_	_	_		_		_	_	_		_	_	
F	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Ε	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
D	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
C	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
В	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
Α	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
Z	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19

Custom loading patterns are available up on request.



### **TYPE B22 HEADER WITH 110 SIGNAL PINS**

#### **OVERVIEW**

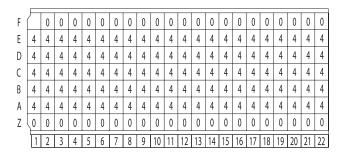
Millipacs Type B22 right angle header connector provides 110 signal contacts in a 5 row configuration with press-fit termination.

Connectors are with optional top shielding.

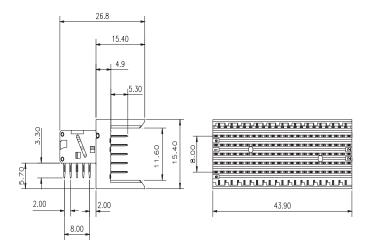


#### **LOADING PATTERNS SUPPORTED**

Standard loading pattern HM2J70PE5110N9LF



Custom loading patterns are available up on request.



### **TYPE AB22 HEADER WITH 110 SIGNAL PINS**

#### **OVERVIEW**

Millipacs Type AB22 right angle header connector provides 110 signal contacts in a 5 row configuration with press-fit termination.

Connectors are with optional top shielding.

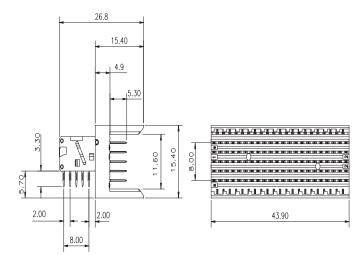


#### **LOADING PATTERNS SUPPORTED**

Standard Loading pattern HM2J66PE5110N9LF

F	6	6	6	6	6	6	6	6	6	0	0	0	6	6	6	6	6	6	6	6	6	6
Ε	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
D	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
C	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
В	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
Α	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
Z	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	$\sqsubseteq$							_					=									=
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22

Custom loading patterns are available up on request.



### **TYPE AB25 HEADER WITH 125 SIGNAL PINS**

#### **OVERVIEW**

Millipacs Type AB25 right angle header connector provides 125 signal contacts in a 5 row configuration with press-fit termination.

Connectors are with optional top shielding.



#### **LOADING PATTERNS SUPPORTED**

Standard Loading pattern HM2J65PE5110N9LF

																		_							
F	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Е	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
D	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
C	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
В	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
Α	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
Z	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	=				=	=	=	=				_	_	_		_		=		_		_		=	=
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25

Custom loading patterns are available up on request.

