

Step drill set HSS-TiN with twists

For universal use up to 1300 N/mm²

ATORN[®]

Application

For drilling and simultaneous deburring in steel, stainless steel, non-ferrous metals and cast iron.

Version

- Profile-ground and twisted cutter

Advantage

- Twisted design ensures smooth cutting behaviour
- No catching on the cutter and low cutting forces and torques
- High variability: A wide range of bores can be covered with just one tool
- 3-facet shank ensures good torque transfer in the chuck



Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	●	●	●	●	○	●	●	●	●	●	●	●	●	●	○				

Art. No.	11405 900
Cutting material	HSS
Surface	TiN
Tool holding device	Parallel shank with three tightening surfaces
Composition of set	Type 1/2/3
Number of pieces in assortment/set	3 PCS

EAN-Code

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