

Screw tap, HSSE M ISO 2X (6HX) 45° (right) 371 C

for universal use up to 1000 N/mm²

ATORN[®]



Application

For producing metric threads on CNC machines or conventional machines in **blind holes** in steel, stainless steel, non-ferrous metals, cast iron and special alloys up to 1200 N/mm².

Advantage

- Ideal for long service life requirements and materials that are difficult to machine, such as stainless steel
- Innovative cutting geometry ensures high process reliability even under difficult machining conditions

Art. No.	13078 240
Type	UNI MAX 45 Control
Thread type	Metric thread
Thread type x nominal diameter	M24
Pitch	3 mm
Hole type	Blind hole ≤ 2.5xD
Cutting material	HSSE
Surface	Vaporised
Lead angle shape	C
Tolerance of screw taps	ISO 2X (6HX)
Twist angle	45° (right)
Shaft diameter	18 mm
Application type/machine type	CNC, Conventional
Core hole diameter	21 mm
Coolant supply	External
Length	160 mm
Shank square	14.5 mm
Overall stainless steel suitability	0
fitness not iron total	0
fitness Titan/Nickel/Super total	0
DIN	376

EAN-Code

4050293651331