



The old way

Many soldering pencils use an integrated heating element/tip design. When the tip wears out, the entire cartridge must be replaced, even though the heater has months – maybe even years – of useful life remaining. Very expensive! The WMP pencil changes all that.

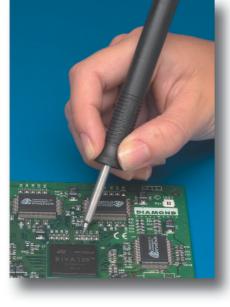
The Weller® WMP way

The heart of the WMP soldering pencil is a genuinely different design that integrates the heating element into the handle rather than the tip while still providing a very short tip-to-grip distance. A special silver heating element, positioned directly behind the tip, provides optimum heat transfer to the soldering joint. The advantage of this design is that when a WMP pencil tip wears out, only the tip needs to be replaced, generating real cost savings.

A soldering pencil operators will want.



Once they try the new Weller WMP micro pencil, operators won't want to use anything else. It weighs just 39 grams and has a shorter tip-to-grip distance than any other pencil for precise, comfortable control. We wanted the WMP to be the most comfortable high performance pencil ever, so



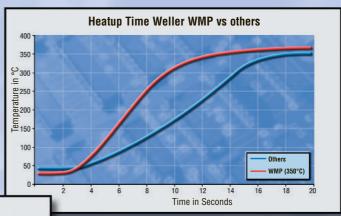
we also made it smaller. Compared to similar pencils, grip diameter is less and grip length is a full 30 mm shorter. In addition, the WMP can be connected to all popular Weller digital desoldering and rework stations particularly the WMD 3. Ergonomics at work for increased productivity.

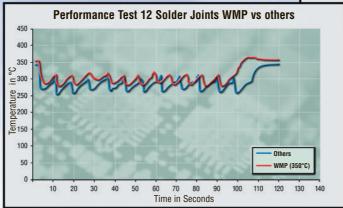
Performance That Delivers.

In todays high pressure production environment, rework performance is critical. The Weller WMP micro pencil is up to the task with superior performance for both heat-up and thermal efficiency just like the other electronic irons. The result is time saving and increased productivity for your operation. As with all of our electronically controlled irons the WMP handles lead-free solders with ease.

WMP reaches set working temperature faster, saving you valuable time.

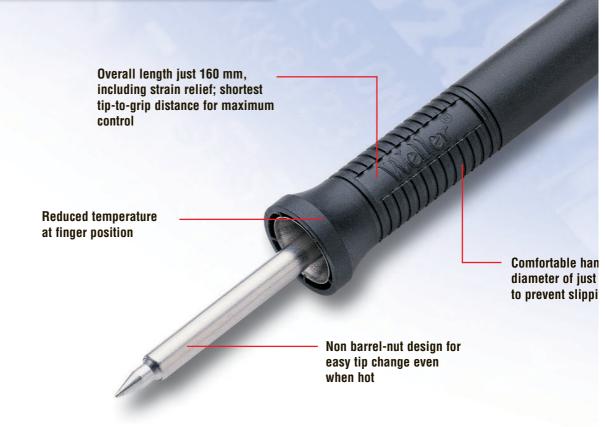
The low-mass construction of the WMP pencil allows for extra fast heat-up. All system components – from the silver heating element to the tip – are designed for optimum heat transfer, resulting in extremely fast heat-up time. As you can see from the graph, others take considerably longer to reach working temperature from a cold start.





WMP's superior thermal recovery lets you work faster.

Fast recovery time, when soldering is critical to optimum operator efficiency. In the test to the left, the WMP completes twelve soldering joints in the same time it take others to complete eleven. That's a big difference when you consider the number of rework operators in your facility multiplied by the number of joints they work on each day.







WSL Technical Data

Station	WSL	WSL2		
Input Votlage	230 V	230 V		
Output Voltage	24 V	24V		
Power Consumption	95 W	160 W		
Temperature Range	50°C - 450°C	50°C - 450°C		
Footprint	166 x 115 x 101 mm	166 x 115 x 101 mm		
Weight (power unit)	2,6 kg	2,6 kg		
Temperature Accuracy	+/- 9°C	+/- 9°C		
Temperature Stability	+/- 6°C	+/- 6°C		
ESD safe	yes	yes		
Iron	WMP			
Heating Element Type	Nichrome Wound	1		
Length /w/o cord or tip)	160 mm			
Iron Cord Length	1,20 m			
ESD safe	yes			
Standard Tip	NT1			
Iron Stand	WMPH			

ndle has 13 mm, ribs

Weller®

Choose the station that matches your needs.



Consists of:

- Power unit PUD 815 32 626 99 (UK: 5 32 623 99)
- Soldering pencil WMP WMP
- Pencil holder WPHM WPHM
- Ergonomical "Tip to Grip" design
- Economical, due to separate heating element from the soldering tip
- Highly precision digital temperature control
- Intelligent power unit
- 3-position digital display
- Temperature control from 50°C 450°C
- Longlife soldering tips
- Versatile usage
- ESD safe

Order No.: 5 32 826 99 (UK: 5 32 823 99)



- Dual output soldering station
- Additional powerful 80 Watt soldering pencil WSP 80
- Versatile usage for rework operations both tools can be used simultaneously – each with different tip or operating temperature
- Ergonomical "Tip to Grip" design (WMP)
- Economical, due to separate heating element from the soldering tip (WMP)
- Highly precision digital temperature control
- Intelligent power unit
- 3-position digital display
- Temperature control from 50°C 450°C
- Longlife soldering tips
- ESD safe

Order No.: 5 32 846 99 (UK: 5 32 843 99)



Consists of:

- Power unit PUD 1615 32 726 99 (UK: 5 32 723 99)
- Soldering pencil WMP WMP
- Soldering Pencil WSP 80 5 29 161 99
- Holder WPHM WPHM
- Holder WPH 80 5 15 140 99



■ Ergonomical "Tip to Grip" design

WSL T

5 32 626 99 (UK: 5 32 623 99)

Consists of:

WMP

WPHT

■ Power unit PUD 81

Soldering pencil WMP

■ Stop+Go support WPHT

- Economical, due to separate heating element from the soldering tip
- Highly precision digital temperature control
- Intelligent power unit
- 3-position digital display
- Temperature control from 50°C 450°C
- Longlife soldering tips
- Versatile usage
- ESD safe

Order No.: 5 32 866 99 (UK: 5 32 863 99)



WPHT Stop+Go Support for WMP soldering pencil

The soldering iron support WPHT comes with two different functions:

- Stop + Go function
- Temperature set-back to 150°C to extend tip life
 The WPHT support has an integrated micro switch to be
 activated by simply placing the soldering iron in the
 support. The operator can decide between an immediate
 or a delayed (20 min) temperature set-back and
 programm the power unit accordingly.

Order No.: WPHT



WCB 1 + WCB 2 program module

All popular digital Weller soldering stations can be programmed by the WCB 1 and WCB 2 program modules to provide:

- single temperature lockout
- temperature range lockout
- timed temperature set-back to extend tip life
- display in Farenheit or Celsius
- automatic shutoff and tip mass offsets
- Calibration: WCB 1: Reset to factory setting

WCB 2: New calibration of soldering station and reset to factory setting

Order No. WCB 1: 5 31 181 99 Order No. WCB 2: 5 31 182 99

NT Tips		74				
Description		Width A Thickness B		Length C	Type / Order No.	
Chisel tip	G A	0,8 mm 1,2 mm 1,6 mm 1,6 mm 2,4 mm 3,2 mm 4,0 mm	n 0,4 mm n 0,4 mm n 0,4 mm n 0,8 mm n 0,8 mm		8,4 mm 8,4 mm 8,4 mm 9,5 mm 7,4 mm 7,8 mm 7,8 mm	NTH NTK NTA NT6 NTB NTC NTD
Chisel tip, bent Round tip, bent		1,6 mm 0,4 mm 0,25 mm 0,8 mm		8,6 mm 8,6 mm	NTAX NT1X	
Round tip	A A	0,25 mm	-		7,4 mm	NT1
Round tip small	A A	0,25 mm		-	8,5 mm	NT1S
Round tip, sloped 45°	G A	1,2 mm	-		9,9 mm	NT4
Gull Wing	c A	2,0 mm	3,0 mm		13,4 mm	NTGW
NT Measuring tip		-		-	-	NTMS
SMT Tips Description	B → «	Width A	Thickness B	Length C	Component Type	Type / Order No.
Blade		10,4 mm 16,8 mm 20,8 mm	0,6 mm 0,6 mm 0,6 mm	7,1 mm 7,1 mm 7,1 mm	Any (for pad clean-up) Any (for pad clean-up) Any (for pad clean-up)	NTSMT02
Slot	1	1,8 mm 1,5 mm 2,5 mm 2,3 mm	9,4 mm 2,3 mm 1,7 mm 4,5 mm	1,8 mm 1,8 mm 1,4 mm 1,8 mm	Chip Chip Chip Chip	NTSMT04 NTSMT05 NTSMT06 NTSMT07
Tunnel	B A A	4,6 mm 10,4 mm 11,5 mm 13,2 mm 15,8 mm 18,3 mm 18,8 mm	5,1 mm 5,1 mm 6,9 mm 9,5 mm 9,5 mm 9,5 mm 9,0 mm	2,3 mm 2,3 mm 2,3 mm 3,2 mm 3,2 mm 3,2 mm 3,2 mm	DIP DIP DIP DIP DIP DIP DIP	NTSMT08 NTSMT09 NTSMT10 NTSMT11 NTSMT12 NTSMT13 NTSMT14
Quad	B A C	2,7 mm 10,4 mm 12,7 mm 13,7 mm 19,1 mm 23,2 mm 24,5 mm	7,7 mm 10,4 mm 12,7 mm 8,6 mm 19,1 mm 17,3 mm 24,5 mm	3,8 mm 3,8 mm 3,8 mm 3,8 mm 5,6 mm 3,8 mm 5,6 mm	PLCC & QFP	NTSMT15 NTSMT16 NTSMT17 NTSMT18 NTSMT19 NTSMT20 NTSMT21



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29,6 mm

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5,6 mm

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