# Flat spiral lathe chuck DURO-M DIN 6350, shape A

Hand chuck, for rear screw fittings



### Application:

The Duro-M is a manually operated rotary lathe chuck with spiral ring and through hole. It is mainly used on conventional lathes for machining turned parts.

## Execution:

- Chuck body (and all other components) made of steel
- Centric clamping
- High clamping force
- High concentricity
- Optimised for weight and mass inertia
- Minimum interference contour
- Three-jaw lathe chuck
- The Duro-M is also available with double jaw guide as an option.

#### Advantage

- Workpieces with different clamping diameters can be clamped very quickly and without repositioning the jaws.
- Control edge
- Use on conventionally clamping, horizontal and vertical lathes as well as milling machines, rotary tables and dividers.

# Delivery:

Ref. no. 22386011-22386072 Scroll lathe chuck 3-jaws with drilling and turning jaws Ref. no. 22411021-22411081 Scroll lathe chuck 3-jaws with plain jaws and reverse top jaws.

The matching chuck key is included in the scope of delivery.

Art. no.	22386 041	
Brand	RÖHM	
Manufacturer Part Number	185303	
Outer diameter	160	
Number of jaws	3 PCS	
DIN	6350-1	
Clearance hole	42 mm	
Pitch circle diameter	140 mm	
Centring diameter	125	
Square width	10	
Depth	4	
Length	20.45 mm	
Max. rotation speed	4600	
Tension force	47	
Max. torque	110 Nm	
Weight	8.764 kg	
Gross Weight	8.764 kg	
Product Group	203	

## EAN

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