



the sensor people





Figure can vary

Part no.: 50119772 CML720i-R20-470.A/L-M12 Light curtain receiver





② IO-Link

Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Operation and display
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Technical data

Resir data			
Basic data Series	720		
Series Operating principle	720		
Operating principle	Throughbeam principle		
Device type	Receiver		
Contains	2x BT-NC sliding block		
Application	Object measurement		
Special design			
Special design	Crossed-beam scanning Diagonal-beam scanning Parallel-beam scanning		
Optical data			
Operating range	Guaranteed operating range		
Operating range	0.3 7 m		
Operating range limit	Typical operating range		
Operating range limit	0.2 9 m		
Measurement field length	470 mm		
Number of beams	24 Piece(s)		
Beam spacing	20 mm		
Measurement data			
Minimum object diameter	30 mm		
Electrical data			
Protective circuit	Polarity reversal protection Short circuit protected Transient protection		
Performance data			
Supply voltage U _B	18 30 V , DC		
Residual ripple	0 15 % , From U _B		
Open-circuit current	0 165 mA , The specified values refer to the entire package consisting of transmitter and receiver.		
Inputs/outputs selectable			
Output current, max.	100 mA		
Input resistance	6,000 Ω		
Number of inputs/outputs selectable	4 Piece(s)		
Туре	Inputs/outputs selectable		
Voltage type, outputs	DC		
Switching voltage, outputs	Typ. U _B / 0 V		
Voltage type, inputs	DC		
Switching voltage, inputs	high: ≥6V low: ≤4V		
Input/output 1			
Activation/disable delay	0 1 ms		
Timing			
Readiness delay	400 ms		
Cycle time	1.12 ms		
Despense time per beam	20 μο		

30 µs

Response time per beam



Interface		
Interface		
Type	IO-Link	
IO-Link		
COM mode	COM2	
Specification	V1.0.1 V1.1	
Min. cycle time	COM2 = 2.3 ms	
Service interface		
Туре	IO-Link	
IO-Link		
Function	Configuration via software Service	
Connection		
Number of connections	2 Piece(s)	
Plug outlet	Axial	
Connection 1		
Function	Configuration interface Signal IN Signal OUT Voltage supply	
Type of connection	Connector	
Thread size	M12	
Туре	Male	
Material	Metal	
No. of pins	8 -pin	
Encoding	A-coded	
Connection 2		
Function	Connection to transmitter	
Type of connection	Connector	
Thread size	M12	
Туре	Female	
Material	Metal	
No. of pins	5 -pin	
Encoding	A-coded	
Mechanical data		
Design	Cubic	
Dimension (W x H x L)	29 mm x 35.4 mm x 555 mm	
Housing material	Metal , Aluminum	
Lens cover material	Plastic	
Net weight	700 g	
Housing color	Silver	
Type of fastening	Groove mounting Via optional mounting device	
Operation and display		
Type of display	LED OLED display	

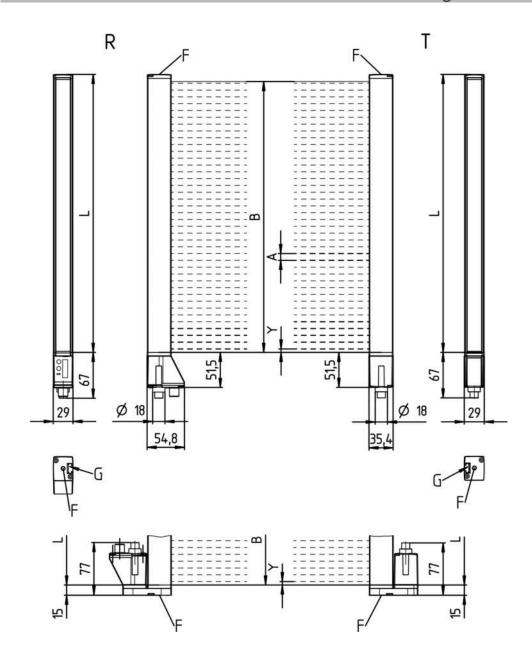


Software Teach-in			
Membrane keyboard			
-30 60 °C			
-40 70 °C			
IP 65			
III	III		
c CSA US			
IEC 60947-5-2			
90314990	90314990		
27270910	27270910		
27270910			
EC002549	EC002549		
EC002549	EC002549		
	-30 60 °C -40 70 °C IP 65 III c CSA US IEC 60947-5-2 90314990 27270910 27270910 EC002549		

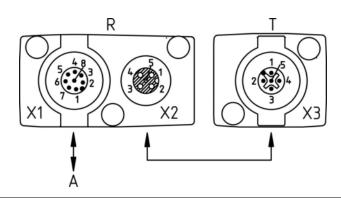
Dimensioned drawings

All dimensions in millimeters





- A Beam spacing 20 mm B Measurement field length 470 mm
- F M6 thread
- G Fastening groove
- L Profile length 488 mm
- T Transmitter
- R Receiver
- Y 5 mm



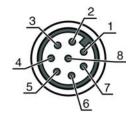


APWR / SW IN/OUT

Electrical connection

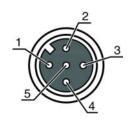
Connection 1		
Function	Configuration interface Signal IN Signal OUT Voltage supply	
Type of connection	Connector	
Thread size	M12	
Туре	Male	
Material	Metal	
No. of pins	8 -pin	
Encoding	A-coded	

Pin	Pin assignment
1	V+
2	101
3	GND
4	IO-Link
5	102
6	103
7	IO4
8	GND



Connection 2		
Function	Connection to transmitter	
Type of connection	Connector	
Thread size	M12	
Туре	Female	
Material	Metal	
No. of pins	5 -pin	
Encoding	A-coded	

Pin	Pin assignment
1	FE/SHIELD
2	V+
3	GND
4	RS 485 Tx+
5	RS 485 Tx-





Operation and display

LEDs

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Green, flashing	Teach / error
		Measurement frequency display
2	Yellow, continuous light	Light path free, with function reserve
	Yellow, flashing	No function reserve
	Off	Object detected

Suitable transmitters

Part no.	Designation	Article	Description
50119425	CML720i- T20-470.A-M12	Light curtain transmitter	Operating range: 0.3 6 m Connection: Connector, M12, Axial, 5 -pin

Part number code

Part designation: CML7XXi-YZZ-AAAA.BCCCDDD-EEEFFF

CML	Operating principle: Veasuring light curtain		
7XXi	Series: 720i: 720i series 730i: 730i series		
Υ	Device type: T: transmitter R: receiver		
ZZ	Beam spacing: 05: 5 mm 10: 10 mm 20: 20 mm 40: 40 mm		
AAAA	Measurement field length [mm], dependent on beam spacing		
В	Equipment: A: connector outlet, axial R: rear connector outlet		
ccc	Interface: L: IO-Link /CN: CANopen /PB: PROFIBUS /PN: PROFINET /CV: Analog current and voltage output /D3: RS 485 Modbus		
DDD	Special equipment: -PS: Power Setting		
EEE	Electrical connection: M12: M12 connector		
FFF	-EX: Explosion protection:		

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A list with all available device types can be found on the Leuze electronic website at www.leuze.com.



Notes

Observe intended use!

- · This product is not a safety sensor and is not intended as personnel protection.
- · The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

For UL applications:

- · For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50135128	KD S-M12-8A- P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
5			cable	Suitable for interface: IO-Link, DeviceNet, CANopen Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50142900	BT 700M.5-2SET	Mounting device set	Contains: 2x mounting brackets, 1 teach template, 4 M6 x 10 screws Design of mounting device: Bracket mounting Fastening, at system: Through-hole mounting, T slotted hole Mounting bracket, at device: Screw type, Sliding block Type of mounting device: Rigid Material: Steel

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Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
EE.	429046	BT-2R1	set	Contains: 2x BT-R swivel mount, 1 cylinder for mounting on the light curtain Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

	Part no.	Designation	Article	Description
166	50121098	SET MD12-US2-IL1.1 + Zub.		Interface: USB Connections: 2 Piece(s) Degree of protection: IP 20

Services

Part no.	Designation	Article	Description
S981001	CS10-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
S981005	CS10-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.

Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.