



the sensor people





Part no.: 50116335 BCL 304i R1 F 102 Stationary bar code reader











Figure can vary

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Technical data

Basic data	
Series	BCL 300i
Functions	
Functions	Alignment mode AutoConfig AutoControl AutoReflAct Code fragment technology LED indicator Reference code comparison
Characteristic nerometers	
Characteristic parameters MTTF	110 years
WITE	110 years
Read data	
Code types, readable	2/5 Interleaved Codabar Code 128 Code 39 Code 93 EAN 8/13 GS1 Databar Expanded GS1 Databar Comnidirectional UPC
Scanning rate, typical	1,000 scans/s
Bar codes per reading gate, max. number	64 Piece(s)
Optical data	
Optical data Reading distance	100 470 mm
-	100 470 mm Laser , Red
Reading distance	
Reading distance Light source	Laser , Red
Reading distance Light source Laser light wavelength	Laser , Red 655 nm
Reading distance Light source Laser light wavelength Laser class	Laser , Red 655 nm 2 , IEC/EN 60825-1:2007
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape	Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening)	Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 60 °
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size	Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method	Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Raster scanner
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection	Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Raster scanner Via rotating polygon wheel
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit	Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Raster scanner Via rotating polygon wheel Front
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines)	Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Raster scanner Via rotating polygon wheel Front 8 Piece(s)
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm	Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Raster scanner Via rotating polygon wheel Front 8 Piece(s) 14 mm
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 200 mm	Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Raster scanner Via rotating polygon wheel Front 8 Piece(s) 14 mm 24 mm
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 300 mm	Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Raster scanner Via rotating polygon wheel Front 8 Piece(s) 14 mm 24 mm 35 mm
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 300 mm	Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Raster scanner Via rotating polygon wheel Front 8 Piece(s) 14 mm 24 mm 35 mm
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 400 mm	Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Raster scanner Via rotating polygon wheel Front 8 Piece(s) 14 mm 24 mm 35 mm
Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 400 mm	Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Raster scanner Via rotating polygon wheel Front 8 Piece(s) 14 mm 24 mm 35 mm 45 mm
Light source Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 400 mm Electrical data Protective circuit	Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 60 ° 0.3 0.5 mm Raster scanner Via rotating polygon wheel Front 8 Piece(s) 14 mm 24 mm 35 mm 45 mm



Inputa/outputa calcatable	
Inputs/outputs selectable Output current, max.	60 mA
Number of inputs/outputs selectable	2 Piece(s)
Input current, max.	8 mA
input current, max.	O IIIA
Interface	
Туре	PROFIBUS DP
PROFIBUS DP	
Function	Process
Classification	V1
Transmission speed	0.0096 12 Mbit/s
Service interface	
Туре	USB
USB	
Function	Service
Connection	
Connection Number of connections	1 Piece(s)
Connection 1	i Fiece(S)
Function	BUS IN
Function	BUS OUT
	Connection to device
	Data interface PWR / SW IN/OUT
	Service interface
Type of connection	Plug connector
No. of pins	32 -pin
Туре	Male
Markoviakidak	
Mechanical data	Oukia
Design	Cubic
Dimension (W x H x L)	95 mm x 44 mm x 68 mm
Housing material	Metal , Diecast aluminum
Lens cover material	Glass
Net weight	270 g
Housing color	Black Red
Type of fastening	Dovetail grooves
	Fastening on back Via optional mounting device
Operation and display	
Type of display	LED
Number of LEDs	2 Piece(s)
Type of configuration	Via web browser
Em ive meantal data	
Environmental data	0 40 °C
Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	0 90 %

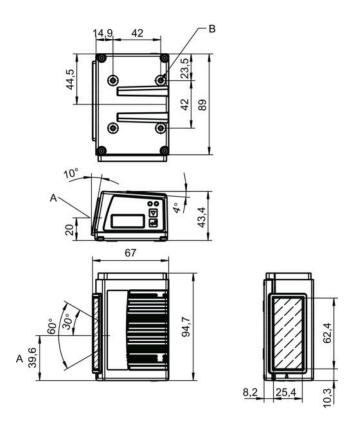


Certifications	
Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance with standard	EN 55022 EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

Classification	
Customs tariff number	84719000
eCl@ss 8.0	27280102
eCl@ss 9.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550

Dimensioned drawings

All dimensions in millimeters



A Optical axis B M4 thread (5 deep)

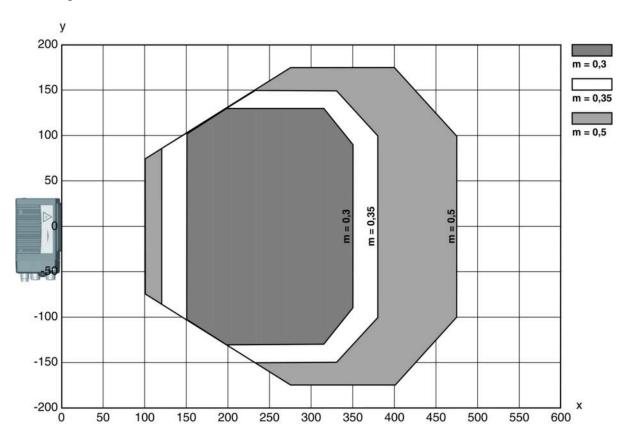


Electrical connection

Connection 1	
Function	BUS IN BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface
Type of connection	Plug connector
No. of pins	32 -pin
Туре	Male

Diagrams

Reading field curve



- Reading field distance [mm] Reading field width [mm]

Operation and display

LEDs

LED	LED Display		Meaning		
1	PWR	Green, flashing	Device ok, initialization phase		
		Green, continuous light	Device OK		



LED		Display	Meaning	
		Green, briefly off - on	Reading successful	
		green, briefly off - briefly red - on	Reading not successful	
		Orange, continuous light	Service mode	
		Red, flashing	Device OK, warning set	
	Red, continuous light		Error, device error	
2	BUS	Green, flashing	Initialization	
		Green, continuous light	Bus operation ok	
		Red, flashing	Communication error	
		Red, continuous light	Bus error	

Part number code

Part designation: BCL XXXX YYZ AAA BB CCCC

BCL	Operating principle: BCL: bar code reader
xxxx	Series/interface (integrated fieldbus technology): 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle: S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics: N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
AAA	Beam exit: 100: lateral 102: front
ВВ	Special equipment: D: with display H: with heating DH: optionally with display and heating P: plastic exit window
cccc	Functions: F007: optimized process data structure

Note

A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

Observe intended use!

- · This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.



WARNING! LASER RADIATION - CLASS 2 LASER PRODUCT

Do not stare into beam!

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of **laser class 2** as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24, 2007.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time
 period, there is a risk of injury to the retina.
- · Do not point the laser beam of the device at persons!
- Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- · When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way.
 There are no user-serviceable parts inside the device.
 Repairs must only be performed by Leuze electronic GmbH + Co. KG.

NOTE

Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50135243	KD PB-M12-4A- P3-050	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
50132079	KD U-M12-5A- V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC
50135248	KS PB-M12-4A- P3-050	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

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Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
0.0	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC
	50135254	KDS PB-M12-4A- M12-4A-P3-050	Interconnection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 2 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Connection technology - Terminating resistors

Part no.	Designation	Article	Description
50038539	TS 02-4-SA	Terminator plug	Suitable for: MultiNet Plus, PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin Function: Bus termination

Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Contains: 4x M4 x 10 screw, 4x position washers, 4x lock washers Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m



Mounting technology - Other

Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal

Reflective tapes for standard applications

Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	·	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

Services

	Part no.	Designation	Article	Description
D	S981020	CS30-E-212	Hourly rate for "Configuration"	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
 	S981021	CS30-V-212	Hourly rate for "Bar code qualification"	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.