

Miniature cutting insert, type AP HC5615

For copy and longitudinal turning

ATORN[®]



Application

For copy and longitudinal turning in the material groups steel, stainless steel and special alloys, hard machining up to 65 HRC at high cutting speeds and under average cutting conditions.

Version

- Solid carbide cutting insert with 98° working angle with internal cooling

Advantage

- Very hard cemented carbide grade ensures low wear
- Stable geometry, ideal for inside turning
- Innovative coating technology for universal use with very high service life requirements

Art. no.	17120 532
Shaft diameter	3 mm
ISO name	AP
Length	39 mm
Clearance length	10 mm
Radius	0.05 mm
Programming size 2	0.5 mm
Programming size	0.8 mm
Min. bore diameter	2.1 mm
Machining direction	Left
Carbide type	HC5615
Material to be processed	Steel, Stainless steel, Special alloy, Hardened material

EAN-Code

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