#### ACR2005I4

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20.1 x 5.0 x 1.6 mm RoHS/RoHS II Compliant MSL Level = N/A

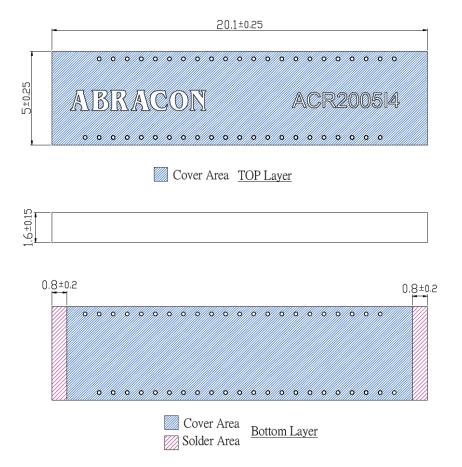
#### **Features**

- 433 MHz Monopole Chip Antenna Design
- Can be matched for 450~470 MHz Band
- Low Profile
- Peak Gain of 0.3 dBi (433 MHz)
- Omni-directional pattern
- Linear Polarization
- Surface mount device

#### **Applications**

- LPWA LoRA/ SigFox/ ISM
- IoT
  - Industrial
  - Infrastructure
- M2M
- Smart City
- Medical devices
- Home and Vehicle Automation
- TPMS (Tire Pressure Monitoring Systems)

#### **Product Image**







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#### **Electrical Specification**

Parameter	Specification			Unit	
	433 MHz	$450 \sim 470 \text{ MHz}$		2 2	
Operating Frequency	433	450	470	MHz	
Impedance	50			Ω	
Return Loss	-23.26	-7.98		dB	
Efficiency	33.2	33.9	29.5	%	
Peak Gain	0.3	0.3 -0.3 -0.4		JD:	
Average Gain	-4.7	-4.6	-5.3	dBi	
Polarization	Linear				
Azimuth Pattern	Omni-directional		·		

### **Mechanical Specification**

Parameter	Specification	
Antenna Dimension	20.1 x 5.0 x 1.6 mm	
Mounting Type	Surface Mount	

#### **Environmental Specification**

Parameter	Specification
Operating Temperature	-40°C to +85°C
Storage Temperature	0°C to +40°C
Relative Humidity	$20\% \sim 80\%$
RoHS Compliance	Yes
Pb-Free	Yes



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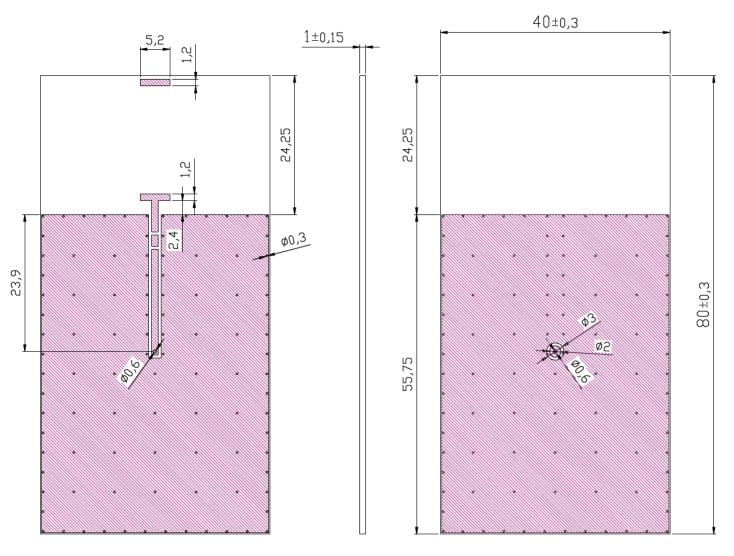


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#### **Evaluation Board Dimensions**



Unit: mm



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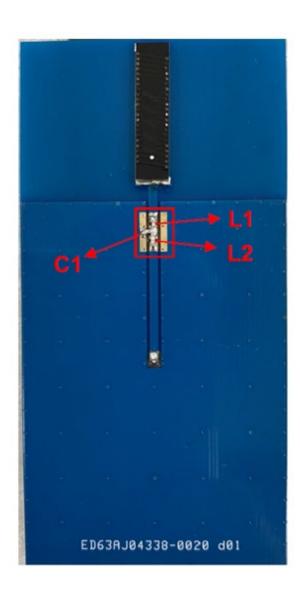


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#### **Evaluation Board with Matching Circuit**



Component	Specification		
	433 MHz	450 ~ 490 MHz	
L1	68 nH	47 nH	
L2	1.8 nH	2.7 nH	
C1	8.2 pF	6.8 nH	



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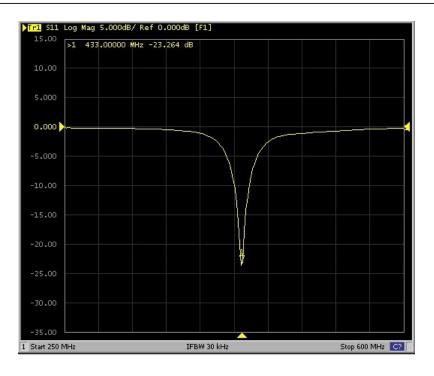


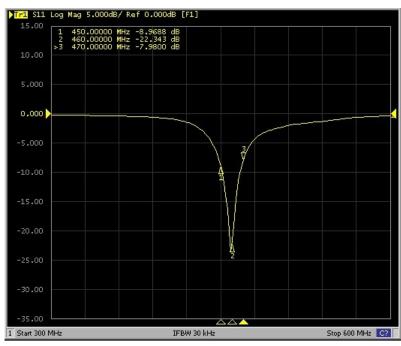
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20.1 x 5.0 x 1.6 mm **RoHS/RoHS II Compliant** MSL Level = N/A

#### **Reflection Characteristics – Return Loss**







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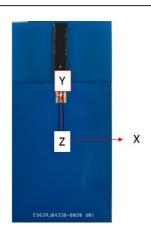


Check Inventory (>)



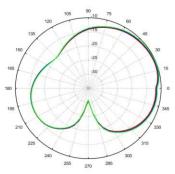
20.1 x 5.0 x 1.6 mm **RoHS/RoHS II Compliant** MSL Level = N/A

#### Radiation Characteristics - 2D Pattern

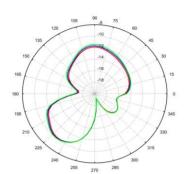


#### 433 MHz

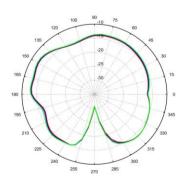
XY - Plane

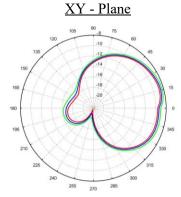


### XZ - Plane

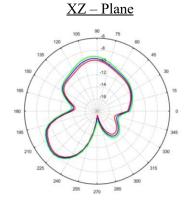


YZ - Plane

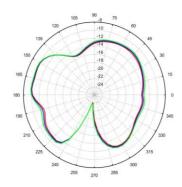




 $450\sim470~MHz$ 



YZ - Plane





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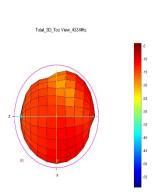


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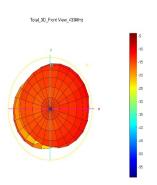


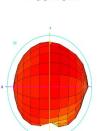
20.1 x 5.0 x 1.6 mm RoHS/RoHS II Compliant MSL Level = N/A

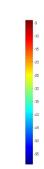
#### Radiation Characteristics – 3D Pattern



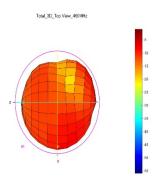
#### **433 MHz**

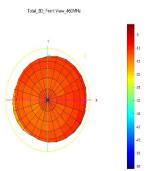


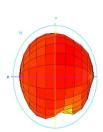


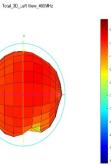


 $\underline{450 \sim 470~MHz}$ 











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#### **Reliability Test Report**

Test Candition	Test Evacque and Duration		
Test Condition	Test Exposure and Duration  Expose the specimen to -40°C for 16 hours and then to normal temperature/ humidity for 24		
Low Temperature test	hours or more. After this test, examine its appearance and functions.		
High-temperature test	Expose the specimen to +85°C for 16 hours and then to normal temperature / humidity for 24 hours or more. After this test, examine its appearance and functions.		
High-	Subject the object to the environmental conditions of +85°C and 90-95% relative humidity		
temperature/high- humidity test	for 96 hours, then expose it to normal temperature/humidity for 24 hours or more. After this test, examine its appearance and functions.		
Thermal shock test	Subject the object to cyclic temperature change (-40°C for 30 minutes, then +85°C for 30 minutes) for 5 cycles, then expose to normal temperature/humidity for 24 hours or more.		
Sinusoidal vibration test	Subject the object to vibrations of 5 to 200 to 5Hz swept in 10 minutes, 4.5G at maximum (2 mm amplitude), in X and Y directions for two hours each and in Z direction for four hours. After this test, examine its appearance functions.		
Vibration test in packaged condition	Subject the object, which is packaged as illustrated, to vibrations of 15-60-15Hz swept in 6 minutes, 4G at maximum (2mm amplitude at maximum), applied in X, Y and Z directions for two hours each, i.e. six hours in total. After this test, examine its appearance and functions.		
Free fall test in packaged condition	Drop the object, which is packaged as illustrated, to a concrete surface from the height of 90 cm, on one comer, three edges and six faces once each, i.e. 10 times in total. After this test, examine its appearance and functions.		
Soldering heat resistance test	After the lead pins of the unit are soaked in solder bath at $270\pm5$ °C for $10\pm0.5$ seconds and then be left for more than 1 hr at $25\pm5$ °C. After this test, examine its appearance and functions.		
Adhesion test	The device is subjected to be soldered on test PCB. Then apply 0.5 Kg (5 N) of force for 10±1 second in the direction of parallel to the substrate (the soldering should be done by reflow and be conducted with care so that the soldering is uniform and free of defect by stress such as heat shock).		



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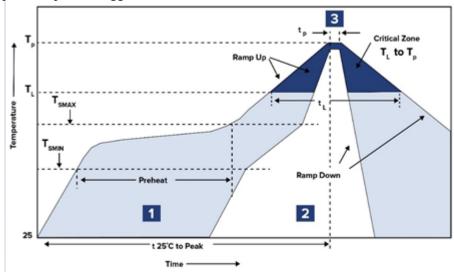
Check Inventory



20.1 x 5.0 x 1.6 mm RoHS/RoHS II Compliant MSL Level = N/A

#### **Reflow Profile**

The chip antenna can be assembled using the following Pb-free assembly. According to the standard IPC/JEDEC J-STD-020C, the temperature profile suggested is as follows:



Zone	Description	Temperature	Times
1	Preheat	$T_{SMIN} \sim T_{SMAX} \\ 150 ^{\circ}C \sim 200 ^{\circ}C$	60 ~ 120 sec
2	Ramp-Up	$T_{SMAX} \sim T_P: 3 \text{ °C/s}$	
3	Reflow	T <sub>L</sub> 217°C	$30 \sim 100 \text{ sec}$
	Peak heat	Т <sub>Р</sub> 260°С	5 sec (max)
	Ramp-Down	6 °C/s	
Time from 25°C to Peak Temperature		8 minutes (max)	
Composition of solder paste		96.5Sn/3Ag/0.5Cu	
Solder Paste Model		SHENMAO PF606-P26	

#### Soldering with Iron

- Soldering Iron Temperature : 270±10 °C
- Apply pre-heating at 120 °C for 2~3 min.
- Complete soldering for each terminal within 3 s.
  - o If the soldering iron temperature exceeds 270±10 °C or 3 seconds, it can damage the component.

<u>Note</u>: All temperature measure points are on top surface of the component. If temperature goes over the recommend, it will cause surface peeling or damage to the component.



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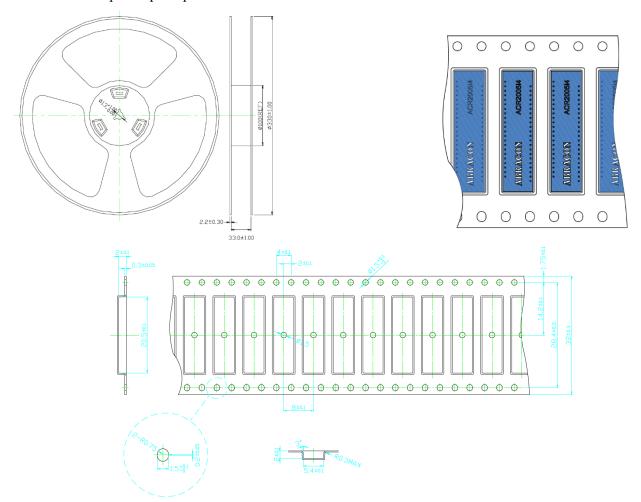
#### **Precautions**

- Do not direct solder onto the Sn electrode of the antenna pattern.
- Do not use the chip antenna in a corrosive gaseous atmosphere for example sulfur gas, chlorine gas.

#### **Packaging**

Packaging type: Tape & Reel (Blister tape to IEC 286-3, Polyester)

Number of pieces per tape: 4000



Unit: mm

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