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MCCOG240064F6W-FPT	LW	240 x 64 N/A		LCD Module	
Specification					
Version: 3			Date: 13/04/2018		
		Re	vision		
1	30/09/2014	First Issue.			
2		Modify Precautions in use of LCM and Static Electricity Test.			
3	01/12/2016	Add FPC Bending Rule.			

Display F	Display Features					
Resolution	240 x 64					
Appearance	Black on White					
Logic Voltage	3.3V		1			
Interface	Parallel / SPI	N TR	OHS Ompliant			
Font Set	N/A		mpliant			
Display Mode	Transflective		mphane			
LC Type	FSTN					
Module Size	142.50 x 51.70 x 6.10 mm					
Operating Temperature	-20°C ~ +70°C					
Construction	СОВ	Box Quantity	Weight / Display			
LED Backlight	White					

* - For full design functionality, please use this SUPPLY specification in conjunction with the ST7586S-G4 specification. (Provided Separately)

Display Accessories					
Part Number Description					
MPBV-7	30-Way FFC to Cable and Wires 0.5mm Pitch.				

Optional Variants					
Appearances	Voltage				
White on Blue					

General Specification

The Features is described as follow:

■ Module dimension: 142.5 x 51.7 x 6.10 mm

■ View area: 129.0 x 37.6 mm

■ Active area: 127.17 x 33.89 mm

■ Number of dots: 240 x 64

■ Dot size: 0.5 x 0.5 mm

■ Dot pitch: 0.53 x 0.53 mm

■ LCD type: FSTN Positive Transflective

■ Duty: 1/64

■ View direction: 6 o'clock

■ Backlight Type: LED, White

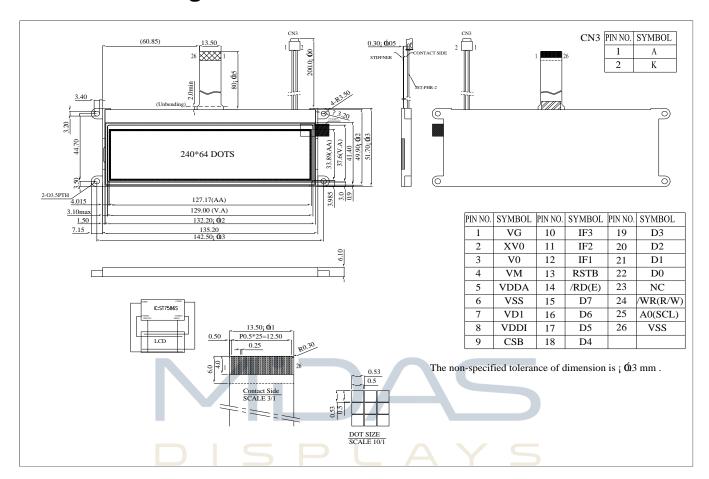
■ IC: ST7586S-G4

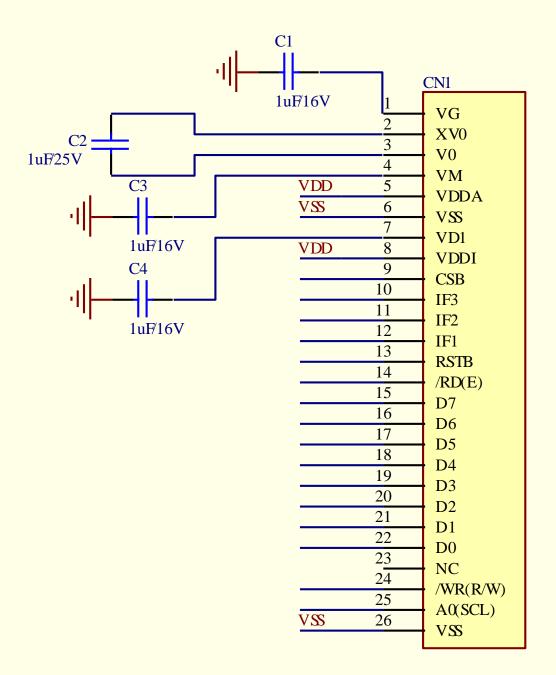
Interface Pin Function

Pin No.	Symbol	I/O	Description					
1	VG	Р	/G is the power of SEG-drivers.					
2	XV0	Р	Negative operating voltage of COM-drivers.					
3	V0	Р	Positive operating voltage of COM-drivers. V0O is the output of the positive Vop generator. V0I is the positive Vop supply of LCD drivers. V0S is the sensor of the positive Vop generator. V0O, V0I & V0S should be separated on ITO and be connected together by FPC.					
4	VM	Р	/M is the non-select voltage level of COM-drivers.					
5	VDDA	Р	analog power for internal booster.					
6	VSS	P	Ground P L A Y S					
7	VD1	Р	VD1I is the power source of digital circuits.					
8	□VDD5	GΝ	Power of interface I/O circuit. JRE • SUPPL	_Y				
9	CSB	Input	Chip select input pin. CSB="L": This chip is selected and the MPU interface is	active.				
10	IF3		hese pins select interface operation mode.					
11	IF2	Input	 IF3 IF2 IF1 MPU interface type H L 80 series 8-bit parallel H L 68 series 8-bit parallel 					
12	IF1	put	L H B-bit serial (4-Line) L H L 9-bit serial (3-Line) Note: Refer to "Interface Selection" for detailed information.					
13	RSTB	Input	Reset input pin. When RSTB is "L", internal initialization procedure is executed.					
14	/RD(E)	Input	Read / Write execution control pin. (This pin is only used in parallel interface)					
15	D7	I/O	The bi-directional data bus of the MPU interface. When ney are high impedance.	CSB is "H",				

16	D6		If using serial interface: D0 is the SDA signal in 4-Line & 3-Line interface.
17	D5		D1 is the A0 signal in 4-Line interface
18	D4		
19	D3		
20	D2		
21	D1		
22	D0		
23	NC		No connection
24	/WR(R/W)	Input	Read / Write execution control pin. (This pin is only used in parallel interface)
25	A0(SCL)	Input	The function of this pin is different in parallel and serial interface. In parallel interface: A0 is register selection input.
26	VSS	Р	Ground

Contour Drawing



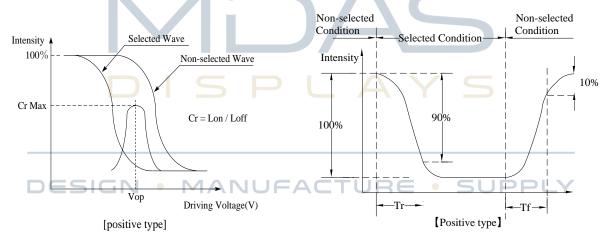


Optical Characteristics

Item	Symbol	Condition	Min	Тур	Max	Unit
	θ	CR≧2	0	_	30	ψ= 180°
Vious America	θ	CR≧2	0	_	60	ψ= 0°
View Angle	θ	CR≧2	0	_	45	ψ= 90°
	θ	CR≧2	0	_	45	ψ= 270°
Contrast Ratio	CR	_	_	5	_	_
D	T rise	_	_	200	300	ms
Response Time	T fall	_	_	250	45 45 —	ms

Definition of Operation Voltage (Vop)

Definition of Response Time (Tr , Tf)

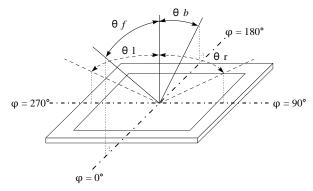


Conditions:

Operating Voltage : Vop Viewing Angle(θ , ϕ) : 0° , 0°

Frame Frequency: 64 HZ Driving Waveform: 1/N duty, 1/a bias

Definition of viewing angle(CR≧2)



Absolute Maximum Ratings

Item	Symbol	Min	Тур	Max	Unit
Operating Temperature	T _{OP}	-20	_	+70	°C
Storage Temperature	T _{ST}	-30	_	+80	°C
Digital Power Supply Voltage	VDDI	-0.3	_	3.6	V
Analog Power supply voltage	VDDA	-0.3	_	3.6	V
LCD Power supply voltage	V0-XV0	-0.3	_	19	V
LCD Power supply voltage	VG	-0.3	_	5.5	V



Electrical Characteristics

Item	Symbol	Condition	Min	Тур	Max	Unit
Supply Voltage For Logic	V _{DD} -V _{SS}	_	3.0	3.3	3.4	V
		Ta=-20°C	_	_	_	V
Supply Voltage For LCM	V0-XV0	Ta=25°C	9.8	10.0	10.2	V
		Ta=+70°C	_	_	_	V
Input High Volt.	Vıн	_	0.7V _{DD}	_	V _{DD}	V
Input Low Volt.	VIL	_	Vss	_	0.3 V _{DD}	V
Output High Volt.	Vон	_	0.8 V _{DD}	_	V _{DD}	V
Output Low Volt.	Vol		Vss		0.2V _{DD}	V
Supply Current(No include LED Backlight)	I _{DD}	V _{DD} =3.3V	=\	1.5	D -	mA

Please kindly consider to design the Vop to be adjustable while programing the software to match LCD contrast tolerance.

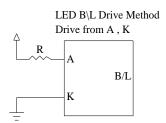
Backlight Information

Specification

-						
PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	TEST CONDITION
Supply Current	ILED		112	140	mA	V= 3.5 V
Supply Voltage	V	3.3	3.5	3.7	V	_
Reverse Voltage	VR	_	_	5	V	_
Color	Х	0.27	0.30	0.33	_	_
coordinate	Υ	0.26	0.29	0.32	_	_
Luminance	IV	560	700		CD/M2	ILED= 112 mA
(Without LCD)	IV	1	700		CD/WIZ	ILED= 112 IIIA
LED Life Time						ILED= 112 mA
(For Reference	— —	U	50K	_	Hr.	25°C,50-60%RH,
only)						(Note 1)
Color	White					

Note: The LED of B/L is drive by current only, drive voltage is for reference only. drive voltage can make driving current under safety area (current between minimum and maximum).

Note1:50K hours is only an estimate for reference.



Reliability

Content of Reliability Test (Wide temperature, -20°C~70°C)

Environmental Test								
Test Item	Content of Test	Test Condition	Note					
High Temperature storage	Endurance test applying the high storage temperature for a long time.	200hrs	2					
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30°C 200hrs	1,2					
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs						
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1					
High Temperature/ Humidity storage	The module should be allowed to stand at 60°C,90%RH max For 96hrs under no-load condition excluding the polarizer, Then taking it out and drying it at normal temperature.	60°C,90%RH 96hrs	1,2					
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation -20°C 25°C 70°C 30min 5min 30min 1 cycle	-20°0/70°C 10 cycles						
	ISPLAY	Total fixed amplitude : 1.5mm						
Vibration test	Endurance test applying the vibration during transportation and using.	Vibration Frequency : 10~55Hz	3					
DESIGN	MANUFACTURE •	One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes						
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=±600V(contact), ±800v(air), RS=330 Ω CS=150pF 10 times						

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

Inspection specification

NO	Item		Criterion		AQL	
01	Electrical Testing	 1.1 Missing vertical, horiz defect. 1.2 Missing character, do 1.3 Display malfunction. 1.4 No function or no display to the consumption. 1.5 Current consumption. 1.6 LCD viewing angle de 1.7 Mixed product types. 1.8 Contrast defect. 	ot or icon. olay. exceeds product sp		0.65	
02	Black or white spots on LCD (display only)	2.1 White and black spots on display ≤0.25mm, no more than three white or black spots present.2.2 Densely spaced: No more than two spots or lines within 3mm				
03	LCD black spots, white spots,	3.1 Round type : As follow Φ=(x+y)/2 X Y Y Y 3.2 Line type : (As following)	$Φ \le 0.10$ $0.10 < Φ \le 0.20$ $0.20 < Φ \le 0.25$ $0.25 < Φ$	Acceptable Q TY Accept no dense 2 1 0	2.5	
I	contamination (non-display)	Length L≤3.0 L≤2.5		Acceptable Q TY Accept no dense 2 As round type	2.5	
04	Polarizer bubbles	If bubbles are visible, judge using black spot specifications, not easy to find, must check in specify direction.	Size Φ $\Phi \le 0.20$ $0.20 < \Phi \le 0.50$ $0.50 < \Phi \le 1.00$ $1.00 < \Phi$ Total Q TY	Acceptable Q TY Accept no dense 3 2 0 3	2.5	

NO	Item	Criterion				
05	Scratches	Follow NO.3 LCD black spots, white spots, contamination				
		Symbols Define: x: Chip length y: 0 k: Seal width t: 0 L: Electrode pad length: 6.1 General glass chip :	Define: ength y: Chip width z: Chip thickness vidth t: Glass thickness a: LCD side length ode pad length:			
06	Chipped glass	z: Chip thickness $Z \le 1/2t$ $1/2t < z \le 2t$ ① If there are 2 or more $6.1.2 \text{ Corner crack:}$	y: Chip width Not over viewing area Not exceed 1/3k chips, x is total length of	x: Chip length x≤1/8a x≤1/8a of each chip.	2.5	
		z: Chip thickness $Z \leq 1/2t$ $1/2t < z \leq 2t$ ① If there are 2 or more	y: Chip width Not over viewing area Not exceed 1/3k chips, x is the total lenger	x: Chip length x≤1/8a x≤1/8a yth of each chip.		

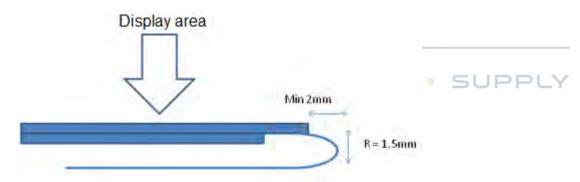
NO	Item	Criterion				
		Symbols: x: Chip length y: Chip width z: Chip thickness k: Seal width t: Glass thickness a: LCD side length L: Electrode pad length 6.2 Protrusion over terminal: 6.2.1 Chip on electrode pad:				
		y: Chip width y≤0.5mm 6.2.2 Non-conductive	$\begin{array}{ c c c c }\hline x: Chip \ length & z: Chip \ thickness \\\hline x \leq 1/8a & 0 < z \leq t \\\hline portion: \\ \hline \\ L & \\ \end{array}$			
06	Glass	N X X	1 Z X	2.5		
	DES	y: Chip wid	h x: Chip length z: Chip thickness			
		y≦ L	$x \le 1/8a$ $0 < z \le t$			
		 ⊙ If the chipped area touches the ITO terminal, over 2/3 of the ITO must remain and be inspected according to electrode terminal specifications. ⊙ If the product will be heat sealed by the customer, the alignment mark not be damaged. 6.2.3 Substrate protuberance and internal crack. y: width x: length y≤1/3L x≤ a 				

NO	Item	Criterion	AQL
07	Cracked glass	The LCD with extensive crack is not acceptable.	
08	Backlight elements	 8.1 Illumination source flickers when lit. 8.2 Spots or scratched that appear when lit must be judged. Using LCD spot, lines and contamination standards. 8.3 Backlight doesn't light or color wrong. 	0.65 2.5 0.65
09	Bezel	9.1 Bezel may not have rust, be deformed or have fingerprints, stains or other contamination.9.2 Bezel must comply with job specifications.	2.5 0.65
		 10.1 COB seal may not have pinholes larger than 0.2mm or contamination. 10.2 COB seal surface may not have pinholes through to the IC. 10.3 The height of the COB should not exceed the height indicated in the assembly diagram. 10.4 There may not be more than 2mm of sealant outside the seal area on the PCB. And there should be no more than three places. 	2.5 2.5 0.65 2.5
10	PCB · COB	 10.5 No oxidation or contamination PCB terminals. 10.6 Parts on PCB must be the same as on the production characteristic chart. There should be no wrong parts, missing parts or excess parts. 10.7 The jumper on the PCB should conform to the product characteristic chart. 10.8 If solder gets on bezel tab pads, LED pad, zebra pad or screw hold pad, make sure it is smoothed down. 10.9 The Scraping testing standard for Copper Coating of PCB 	2.5 0.65 0.65
		X * Y<=2mm2	2.5
11	Soldering	 11.1 No un-melted solder paste may be present on the PCB. 11.2 No cold solder joints, missing solder connections, oxidation or icicle. 11.3 No residue or solder balls on PCB. 11.4 No short circuits in components on PCB. 	2.5 2.5 2.5 0.65

NO	Item	Criterion	
	General appearance	12.1 No oxidation, contamination, curves or, bends on interface Pin (OLB) of TCP.	2.5
		12.2 No cracks on interface pin (OLB) of TCP.	0.65
		12.3 No contamination, solder residue or solder balls on product.	2.5
		12.4 The IC on the TCP may not be damaged, circuits.	2.5
		12.5 The uppermost edge of the protective strip on the interface	2.5
		pin must be present or look as if it cause the interface pin to	
		sever.	2.5
12		12.6 The residual rosin or tin oil of soldering (component or chip	
		component) is not burned into brown or black color.	2.5
		12.7 Sealant on top of the ITO circuit has not hardened.	0.65
		12.8 Pin type must match type in specification sheet.	0.65
		12.9 LCD pin loose or missing pins.	0.65
		12.10 Product packaging must the same as specified on	0.03
		packaging specification sheet.	0.65
		12.11 Product dimension and structure must conform to product	0.65
		specification sheet.	
		12.12 Visual defect outside of VA is not considered to be rejection.	

Precautions in use of LCD Modules

- (1)Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2)Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD module.
- (3)Don't disassemble the LCM.
- (4)Don't operate it above the absolute maximum rating.
- (5)Don't drop, bend or twist LCM.
- (6) Soldering: only to the I/O terminals.
- (7)Storage: please storage in anti-static electricity container and clean environment.
- (8) Midas have the right to change the passive components, including R3,R6 & backlight adjust resistors. (Resistors, capacitors and other passive components will have different appearance and color caused by the different supplier.)
- (9) Midas have the right to change the PCB Rev. (In order to satisfy the supplying stability, management optimization and the best product performance...etc, under the premise of not affecting the electrical characteristics and external dimensions, Midas have the right to modify the version.)
- (10) To ensure the stability of the display screen, please apply screen saver after showing 30 mins of fixed display content.
- (11)The limitation of FPC bending



Material List of Components for RoHs

1. Midas hereby declares that all of or part of products (with the mark "#"in code), including, but not limited to, the LCM, accessories or packages, manufactured and/or delivered to your company (including your subsidiaries and affiliated company) directly or indirectly by our company (including our subsidiaries or affiliated companies) do not intentionally contain any of the substances listed in all applicable EU directives and regulations, including the following substances.

Exhibit A: The Harmful Material List

Material	(Cd)	(Pb)	(Hg)	(Cr6+)	PBBs	PBDEs
Limited Value	100 ppm	1000 ppm	1000 ppm	1000 ppm	1000 ppm	1000 ppm
Above limited value is set up according to RoHS.						

- 2.Process for RoHS requirement: (only for RoHS inspection)
 - (1) Use the Sn/Ag/Cu soldering surface; the surface of Pb-free solder is rougher than we used before.
 - (2) Heat-resistance temp. :

Reflow: 250°C,30 seconds Max.;

Connector soldering wave or hand soldering: 320°C, 10 seconds max.

(3) Temp. curve of reflow, max. Temp. : 235±5°C;

Recommended customer's soldering temp. of connector: 280°C, 3 seconds.

Recommendable Storage

- 1. Place the panel or module in the temperature 25°C±5°C and the humidity below 65% RH
- 2. Do not place the module near organics solvents or corrosive gases.
- 3. Do not crush, shake, or jolt the module.

Initial code

```
void initial()
                 RES=1:
                 Delay_ms(120);
                 RES=0;
                 Delay_ms(10);
                 RES=1;
                 Delay ms(120);
                 write com(0xD7);
                                         // Disable Auto Read
                 write_dat(0x9F);
                 write com(0xE0);
                                         // Enable OTP Read
                 write dat(0x00);
                 Delay_ms(10);
                 write com(0xE3);
                                         // OTP Up-Load
                 Delay_ms(20);
                 write com(0xE1); // OTP Control Out
                 write_com(0x11);
                                     // Sleep Out
                 write com(0x28);
                                     // Display OFF
                 Delay_ms(50);
                 write com(0xC0);
                                         // Set Vop
                 write dat(0xA1);
                                     //
                 write_dat(0x00):
                                     //
        write_com(0xC3); // BIAS System
                                                                 SUPPLY
                 write dat(0x05);
                                     //
                 write_com(0xC4);
                                         // Booster Level
                 write dat(0x05);
                                         // Enable Analog Circuit
                 write_com(0xD0);
                 write_dat(0x1D);
                 write_com(0xB5);
                                         // N-Line Inversion
                 write dat(0x00);
                                     //
                 write com(0x39);
                                     // Display Mode
                 write com(0xF1);
                                     // Frame Rate (Monochrome Mode)
                 write_dat(0x06);
                                     //
                 write_dat(0x0B);
                                     //
```

write dat(0x0D);

write dat(0x10);

//

//

```
write com(0x3A);
                                  // Enable DDRAM Interface
         write dat(0x02);
         write com(0x36);
                              // Display Control
         write_dat(0xC8);
         write_com(0xB0);
                                  // Display Duty
         write_dat(0x3F);
                              //
         write com(0x20);
                              // Inverse Display
         write_com(0x37);
                              // Start Line
         write dat(0x00);
                              //
         write_com(0xB1);
                                  // First Output COM
         write_dat(0x00);
                              //
         write_com(0xB3);
                                  // FOSC Divider
         write_dat(0x01);
         write com(0x2A);
                                  // Set Column Address
         write dat(0x00);
         write dat(48);
         write dat(0x00);
                              //
         write_dat(127);
                                       //
         write com(0x2B);
                                  // Set Row Address
mite_dat(0x00);
         write_dat(96);
         write_dat(0x00);
                              //
                                       //
         write dat(159);
         write com(0xC4);
                                  // Booster Level
         write_dat(0x07);
         write com(0x29);
                              // Display ON
```

}

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