



the sensor people





Part no.: 50116213 BCL 300i SL 102 D Stationary bar code reader











Figure can vary

Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- · Part number code
- Notes
- Accessories



Technical data

Basic data		
Series	BCL 300i	
Functions		
Functions	Alignment mode AutoConfig AutoControl AutoReflAct Code fragment technology LED indicator Reference code comparison	
Characteristic parameters		
MTTF	110 years	
	. ,	
Read data		
Code types, readable	2/5 Interleaved Codabar Code 128 Code 39 Code 93 EAN 8/13 GS1 Databar Expanded GS1 Databar Cimited GS1 Databar Omnidirectional UPC	
Scanning rate, typical	1,000 scans/s	
Bar codes per reading gate, max. number	64 Piece(s)	
Optical data		
Reading distance	100 700 mm	
Light source	Laser , Red	
Laser light wavelength	655 nm	
Laser class	2 , IEC/EN 60825-1:2007	
Transmitted-signal shape	Continuous	
Usable opening angle (reading field opening)	60 °	
Modulus size	0.35 0.8 mm	
Reading method	Line scanner	
Beam deflection	Via rotating polygon wheel	
Light beam exit	Front	
Electrical data		
Protective circuit	Polarity reversal protection	
Performance data		
Supply voltage U _B	18 30 V , DC	
Power consumption, max.	4.5 W	
Inputs/outputs selectable		
Output current, max.	60 mA	
Number of inputs/outputs selectable	2 Piece(s)	
Input current, max.	8 mA	
Interface		

RS 232, RS 422

Type



RS 232			
Function	Process		
Transmission speed	4,800 115,200 Bd		
Data format	Adjustable		
Start bit	1		
Data bit	7,8		
Stop bit	1, 2 stop bits		
Parity	Adjustable		
Transmission protocol	<stx><data><cr><lf></lf></cr></data></stx>		
Data encoding	ASCII		
RS 422			
Function	Process		
Transmission speed	4,800 115,200 Bd		
Data format	Adjustable		
Start bit	1		
Data bit	7, 8 data bits		
Stop bit	1, 2 stop bits		
Transmission protocol	Adjustable		
Data encoding	ASCII		
ervice interface			
rpe	USB		
USB			
036	Configuration via software		
Function	Configuration via software		
Function	Configuration via software		
Function			
Function onnection umber of connections	Configuration via software 1 Piece(s)		
Function onnection umber of connections Connection 1	1 Piece(s)		
Function onnection umber of connections	1 Piece(s) BUS OUT		
Function onnection umber of connections Connection 1	1 Piece(s) BUS OUT Connection to device Data interface		
Function onnection umber of connections Connection 1	1 Piece(s) BUS OUT Connection to device Data interface PWR / SW IN/OUT		
Function connection umber of connections Connection 1 Function	1 Piece(s) BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface		
Function connection umber of connections Connection 1 Function Type of connection	1 Piece(s) BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector		
Function Connection Limber of connections Connection 1 Function Type of connection No. of pins	1 Piece(s) BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface		
Function connection umber of connections Connection 1 Function Type of connection	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin		
Function Connection Limber of connections Connection 1 Function Type of connection No. of pins Type	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin		
Function connection umber of connections Connection 1 Function Type of connection No. of pins Type echanical data	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male		
Function connection umber of connections Connection 1 Function Type of connection No. of pins Type echanical data esign	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic		
Function connection umber of connections Connection 1 Function Type of connection No. of pins Type echanical data esign mension (W x H x L)	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm		
Function connection umber of connections Connection 1 Function Type of connection No. of pins Type echanical data esign mension (W x H x L) busing material	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal , Diecast aluminum		
Function connection umber of connections Connection 1 Function Type of connection No. of pins Type cchanical data esign mension (W x H x L) pusing material ens cover material	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal , Diecast aluminum Glass		
Function connection umber of connections Connection 1 Function Type of connection No. of pins Type chanical data esign mension (W x H x L) pusing material ens cover material et weight	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal , Diecast aluminum Glass 270 g		
Function connection umber of connections Connection 1 Function Type of connection No. of pins Type cchanical data esign mension (W x H x L) pusing material ens cover material	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal , Diecast aluminum Glass		
Function connection umber of connections Connection 1 Function Type of connection No. of pins Type chanical data esign mension (W x H x L) pusing material ens cover material et weight	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal , Diecast aluminum Glass 270 g Black Red Dovetail grooves		
Function connection umber of connections Connection 1 Function Type of connection No. of pins Type chanical data esign mension (W x H x L) busing material ens cover material et weight busing color	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal , Diecast aluminum Glass 270 g Black Red Dovetail grooves Fastening on back		
Function connection umber of connections Connection 1 Function Type of connection No. of pins Type chanical data esign mension (W x H x L) busing material ens cover material et weight busing color	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal , Diecast aluminum Glass 270 g Black Red Dovetail grooves		
Function connection umber of connections Connection 1 Function Type of connection No. of pins Type chanical data esign mension (W x H x L) pusing material ens cover material et weight pusing color rpe of fastening	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal , Diecast aluminum Glass 270 g Black Red Dovetail grooves Fastening on back		
Function connection umber of connections Connection 1 Function Type of connection No. of pins Type chanical data esign mension (W x H x L) busing material ens cover material et weight busing color	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface Plug connector 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal , Diecast aluminum Glass 270 g Black Red Dovetail grooves Fastening on back		



Number of LEDs	2 Piece(s)
Type of configuration	Via web browser

Environmental data	
Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	0 90 %

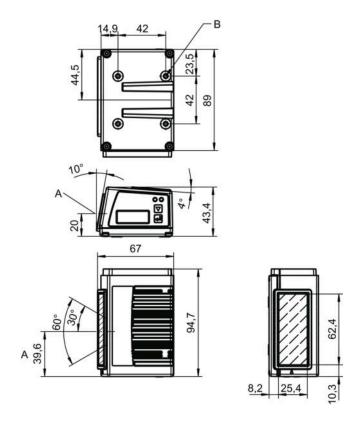
Certifications	
Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance with standard	EN 55022 EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

Classification	
Customs tariff number	84719000
eCl@ss 8.0	27280102
eCl@ss 9.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550

Dimensioned drawings

All dimensions in millimeters





A Optical axis B M4 thread (5 deep)

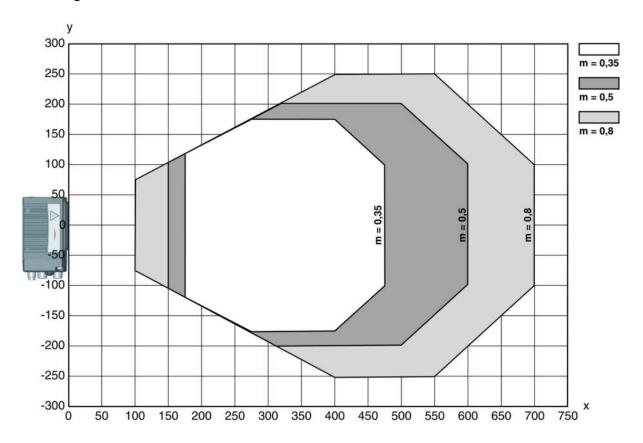
Electrical connection

Connection 1	
Function	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface
Type of connection	Plug connector
No. of pins	32 -pin
Туре	Male



Diagrams

Reading field curve



- Reading field distance [mm] Reading field width [mm]
- х у

Operation and display

LEDs

LED	1	Display	Meaning
1	PWR	Green, flashing	Device ok, initialization phase
		Green, continuous light	Device OK
		Green, briefly off - on	Reading successful
		green, briefly off - briefly red - on	Reading not successful
		Orange, continuous light	Service mode
		Red, flashing	Device OK, warning set
		Red, continuous light	Error, device error
2	BUS	Green, flashing	Initialization
		Green, continuous light	Bus operation ok
		Red, flashing	Communication error
		Red, continuous light	Bus error

Part number code

Part designation: BCL XXXX YYZ AAA BB CCCC



BCL	Operating principle: BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology): 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle: S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics: N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
AAA	Beam exit: 100: lateral 102: front
ВВ	Special equipment: D: with display H: with heating DH: optionally with display and heating P: plastic exit window
cccc	Functions: F007: optimized process data structure

Note

A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

WARNING! LASER RADIATION - CLASS 2 LASER PRODUCT

Do not stare into beam!

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of **laser class 2** as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24, 2007.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time
 period, there is a risk of injury to the retina.
- Do not point the laser beam of the device at persons!
- Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- · When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- · Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way.
 There are no user-serviceable parts inside the device.
 Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Leuze electronic GmbH + Co. KG, In der Braike 1, 73277 Owen Phone: +49 7021 573-0, Fax: +49 7021 573-199



NOTE

Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use
 the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50132079	KD U-M12-5A- V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
7	50114571 *	KB 301-3000	Interconnection cable	Suitable for interface: RS 232, RS 422, RS 485 Connection 1: Socket connector Connection 2: JST ZHR, 10 -pin, 6 -pin Shielded: Yes Cable length: 3,000 mm Sheathing material: PVC
	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC

^{*} Necessary accessories, please order separately

Mounting technology - Mounting brackets

Par	art no.	Designation	Article	Description
5012	21433 E	BT 300 W	S	Contains: 4x M4 x 10 screw, 4x position washers, 4x lock washers Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

Leuze electronic GmbH + Co. KG, In der Braike 1, 73277 Owen Phone: +49 7021 573-0, Fax: +49 7021 573-199



Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

Mounting technology - Other

Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal

Reflective tapes for standard applications

Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	·	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

Services

	Part no.	Designation	Article	Description
D (()	S981020	CS30-E-212	Hourly rate for "Configuration"	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.

Leuze electronic GmbH + Co. KG, In der Braike 1, 73277 Owen Phone: +49 7021 573-0, Fax: +49 7021 573-199



Part no.	Designation	Article	Description
 S981021		Hourly rate for "Bar code qualification"	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.