

Fair-Rite Products Corp. PO Box J,One Commercial Row, Wallkill, NY 12589-0288 Phone: (888) 324-7748 www.fair-rite.com

#### Fair-Rite Product's Catalog Part Data Sheet, 4077375211 Printed: 2013-07-03



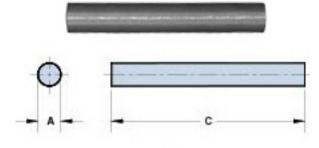


Figure 1

Part Number: 4077375211

Frequency Range: Medium Permeability, 77 (ui=2000) & 78 (ui=2300) materials

- Description: 77 SOLID ROD
- Application: Inductive Components
- Where Used: Open Magnetic Circuit
- Part Type: Rods

#### **Mechanical Specifications**

Weight: 17.000 (g)

#### Part Type Information

Pressed Fair-Rite rods are used extensively in high-energy storage designs. These rods can also be used for inductive components that require temperature stability or have to accommodate large dc bias requirements.

-The 'A' dimension can be centerless ground to tighter tolerances.

-Figure 2 rods have a 0.6 mm (.024") maximum chamfer on the end faces.

-For frequency tuned rod designs see section Antenna/RFID Rods.

-For any rod requirement not listed here, feel free to contact our customer service group for availability and pricing.

Fair-Rite Products Corp. Your Signal Solution®

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Ferrite Components for the Electronics Industry

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#### **Mechanical Specifications**

Dim	mm	mm	nominal	inch
		tol	inch	misc.
А	9.45	±0.20	0.372	-
В	-	-	-	-
С	50.80	±1.00	2.000	-
D	-	-	-	-
E	-	-	-	-
F	-	-	-	-
G	-	-	-	-
Н	-	-	-	-
J	-	-	-	-
К	-	-	-	-

#### **Electrical Specifications**

Typical Impedance (Ω)			
Electrical Properties			

### Land Patterns

V	W	Х	Υ	Z
	ref			
-	-	-	-	-
-	-	-	-	-

#### Winding Information

Turns	Wire	1st Wire	2nd Wire
Tested	Size	Length	Length
-	-	-	-

#### **Reel Information**

Tape Width	Pitch	Parts 7 "	Parts 13 "	Parts 14 "
mm	mm	Reel	Reel	Reel
-	-	-	-	-

#### Package Size

Pkg	Size
-	
(-)	

#### **Connector Plate**

# Holes	# Rows
-	-

Legend

+ Test frequency

Preferred parts, the suggested choice for new designs, have shorter lead times and are more readily available.

The column H(Oe) gives for each bead the calculated dc bias field in oersted for 1 turn and 1 ampere direct current. The actual dc H field in the application is this value of H times the actual NI (ampere-turn) product. For the effect of the dc bias on the impedance of the bead material, see figures 18-23 in the application note How to choose Ferrite Components for EMI Suppression.

A ½ turn is defined as a single pass through a hole.

\_I/A - Core Constant

A<sub>e</sub>: Effective Cross-Sectional Area

 $A_{I}$  - Inductance Factor  $\left(\frac{L}{N^{2}}\right)$ 

N/AWG - Number of Turns/Wire Size for Test Coil

I e: Effective Path Length

V<sub>e</sub>: Effective Core Volume

NI - Value of dc Ampere-turns



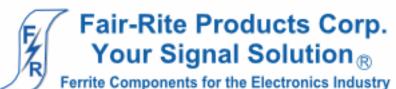




# **Ferrite Material Constants**

Specific Heat	0.25 cal/g/ºC		
Thermal Conductivity	3.5 - 4.5 mW/cm - °C		
Coefficient of Linear Expansion	8 - 10x10 <sup>-6</sup> /°C		
Tensile Strength	4.9 kgf/mm <sup>2</sup>		
Compressive Strength	42 kgf/mm <sup>2</sup>		
Young's Modulus	15x10 <sup>3</sup> kgf/mm <sup>2</sup>		
Hardness (Knoop)	650		
Specific Gravity	$\approx$ 4.7 g/cm <sup>3</sup>		
The above quoted properties are typical for Fair-Rite MnZn and NiZn ferrites.			

See next page for further material specifications.



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A MnZn ferrite for use in a wide range of high and low flux density inductive designs for frequencies up to 100 kHz.

Pot cores, E&I cores, U cores, rods, toroids, and bobbins are all available in 77 material.

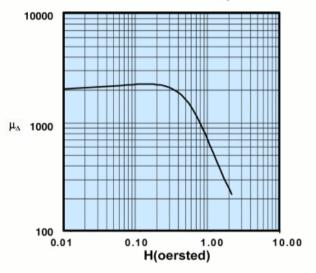
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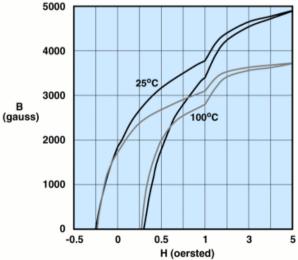
#### 77 Material Characteristics:

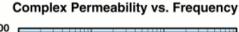
Property	Unit	Symbol	Value
Initial Permeability @ B < 10 gauss		μ	2000
Flux Density	gauss	в	4900
@ Field Strength	oersted	н	5
Residual Flux Density	gauss	B,	1800
Coercive Force	oersted	Hc	0.30
Loss Factor	10-6	tan δ/μ,	15
@ Frequency	MHz		0.1
Temperature Coefficient of Initial Permeability (20 -70°C)	%/°C		0.7
Curie Temperature	°C	To	>200
Resistivity	Ωcm	ρ	1x10 <sup>2</sup>

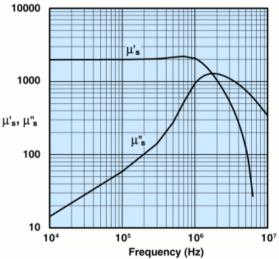
#### Incremental Permeability vs. H



Hysteresis Loop

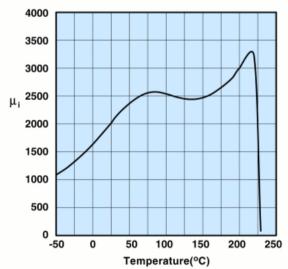






Measured on an 18/10/6mm toroid using the HP 4284A and the HP 4291A.

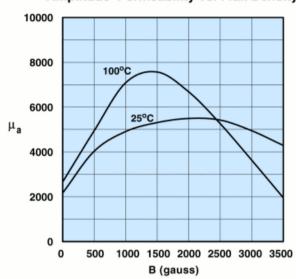




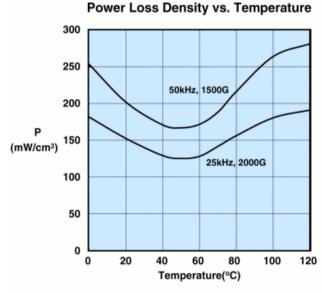
Measured on an 18/10/6mm toroid at 100kHz.

Measured on an 18/10/6mm toroid at 10kHz.

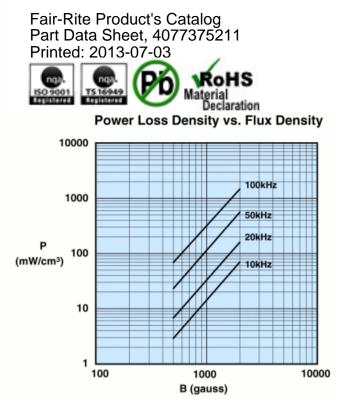
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Measured on an 18/10/6mm toroid at 10kHz.



Measured on an 18/10/6mm toroid using the Clarke Hess 258 VAW.



Measured on an 18/10/6mm toroid using the Clarke Hess 258 VAW at 100°C

6000 5000 4000 в (gauss) 3000 2000 1000 n -25 0 25 50 75 100 125 Temperature (°C)

Measured on an 18/10/6mm toroid at 10kHz and H=5 oersted.

Flux Density vs. Temperature