Solid carbide HSC radius cutter - GFRP / CFRP



Application

 $^{\rm CC}$ radius cutter with pyramid cross-toothing and drawing cut. For machining CFRP/GFRP materials and soft fibre plastics with tendency to stick.

Version

- Solid carbide ultra-fine grain
- uncoated
- Polished surface
- Face radius for copy machining
- Extremely sharp cutting edges
- Straight shank in accordance with DIN 6535 HA

Advantage

- Low friction coefficient
- High edge-holding ability
- Optimum chip removal

ſ	Application	Steel (N/mm ²)			Stainless steel		Alu		Brass								Nickel-		Hard mat.	
		<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long	tics	G(C)FK	GjMW	alloy	alloy	alloy	<55 HRC	<65 HRC
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Art. no.	16658 885	
Cutting material	VHM	
Surface	Uncoated	
Tool holding device	HA parallel shank	
Overall length	Normal	
Cutting edge diameter	20 mm	
Cutting edge length	45 mm	
Length	104 mm	
Shaft diameter	20 mm	
fz aluminium	1.4 mm	

EAN-Code

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