Solid carbide HSC radius cutter - GFRP / CFRP



Application

 $^{\rm CC}$ radius cutter with pyramid cross-toothing and drawing cut. For machining CFRP/GFRP materials and soft fibre plastics with tendency to stick.

Version

- Solid carbide ultra-fine grain
- uncoated
- Polished surface
- Face radius for copy machining
- Extremely sharp cutting edges
- Straight shank in accordance with DIN 6535 HA

Advantage

- Low friction coefficient
- High edge-holding ability
- Optimum chip removal

| ſ | Application | Steel (N/mm ²) | | | Stainless steel | | Alu | | Brass | | | | | | | | Nickel- | | Hard mat. | |
|---|-------------|----------------------------|-------|-------|-----------------|---------|-------|------|-------|------|-------|------|------|--------|------|-------|---------|-------|-----------|---------|
| | | <700 | <1000 | <1300 | marten. | austen. | short | long | short | long | short | long | tics | G(C)FK | GjMW | alloy | alloy | alloy | <55 HRC | <65 HRC |
| Ī | | | | | | | | | | | | | | 220 | | | | | | |

| Art. no. | 16658 885 | |
|-----------------------|-------------------|--|
| Cutting material | VHM | |
| Surface | Uncoated | |
| Tool holding device | HA parallel shank | |
| Overall length | Normal | |
| Cutting edge diameter | 20 mm | |
| Cutting edge length | 45 mm | |
| Length | 104 mm | |
| Shaft diameter | 20 mm | |
| fz aluminium | 1.4 mm | |

EAN-Code

4050293439694



TORN®

