

Screw tap, oversize HSSE M ISO 3 (6G) 0° 371 B

For use in high-strength steel up to 1300 N/mm²

ATORN[®]



Application

For manufacturing oversized metric threads to ISO 3 (for subsequent surface treatment or thread shrinking as part of a hardening process) in through holes on CNC and conventional machines in the steel material group up to a strength of 1300 N/mm².

Version

- With reinforced shank

Advantage

- Long service life and high level of process reliability thanks to innovative cutting geometry and coating for use in high-strength steel

Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	16	12	9																

Art. No.	13077 100
Type	P MAX 1300
Thread type	Metric thread
Thread type x nominal diameter	M10
Pitch	1.5 mm
Hole type	Clearance hole ≤ 3xD
Cutting material	HSSE
Surface	Vaporised
Lead angle shape	B
Tolerance of screw taps	ISO 3 (6G)
Twist angle	0°
Shaft diameter	10 mm
Application type/machine type	CNC, Conventional
Core hole diameter	8.5 mm
Coolant supply	External
Length	100 mm
Shank square	8 mm
Cutting speed (steel 1000) suitability	2
Cutting speed (steel 1300) suitability	1
Overall stainless steel suitability	3
fitness not iron total	3
fitness Titan/Nickel/Super total	3
Cutting speed (cast) suitability	3
Cutting speed (hard 55) suitability	3
Cutting speed (hard 65) suitability	3
DIN	371

EAN-Code

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