

## Solid carbide HSC end mill – Composite router

Drill tip, uncoated

**ATORN®**



### Application

High-performance composite router with pyramid cross-toothing and drawing cut. For machining CFK/GFK materials and fibre plastics.

### Version

- Solid carbide ultra-fine grain
- Uncoated
- Polished surface
- Straight shank in accordance with DIN 6535 HA
- With drill tip

Application	Steel (N/mm <sup>2</sup> )			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.		
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC	
													250							

<b>Art. No.</b>	<b>16658 720</b>
<b>Cutting material</b>	VHM
<b>Surface</b>	Uncoated
<b>Type</b>	Drill tip
<b>Tool holding device</b>	HA parallel shank
<b>Overall length</b>	Normal
<b>Cutting edge diameter</b>	6 mm
<b>Cutting edge length</b>	25 mm
<b>Length</b>	76 mm
<b>Shaft diameter</b>	6 mm
<b>fz aluminium</b>	0.13 mm
<b>Overall stainless steel suitability</b>	3
<b>fitness not iron total</b>	3
<b>fitness Titan/Nickel/Super total</b>	3

### EAN-Code

4050293435504