

Set of plunge inserts

For left-hand male thread machining and right-hand female thread machining

ATORN®

Application

For producing outer and inner grooves on CNC or conventional machines in steel, stainless steel, cast iron and non-ferrous metals material groups at mid-range cutting speed.

Version

- Set of plunge inserts ground on three sides, comprising 1 each of plunge width 1/1.2/1.4/1.7/1.95/2.25

Advantage

- Tool-cost optimisation: Thread-turning inserts and plunge inserts require only one holder
- Three-cutter geometry ensures high profitability
- Innovative cutting geometry and TiN coating ensure a long service life



Art. No.	17750 033
ISO name	16 (IR/EL) 1.00-2.25 SET
Carbide type	HC5640
Machining direction	Right, Left
Machining type	Outside, Inside

EAN-Code

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