

# SPECIFICATION

FOR

JAPANESE POWER SUPPLY CORDSET (PB FR)

CORD : VCTF 3X1.25mm<sup>2</sup> PVC LEAD FREE

CUSTOMER : VPE/FARNELL

CUSTOMER'S PART No. : 2460365

VOLEX'S SPEC. REF No. : 143023/4

ISSUE No. : 003

DATE : 27TH MAY 2022

CUSTOMER APPROVED :

APPROVED BY	:	
SIGNATURE	:	
APPROVED DATE	:	
No. OF PAGES	:	



*Volex (Asia) Pte Ltd*

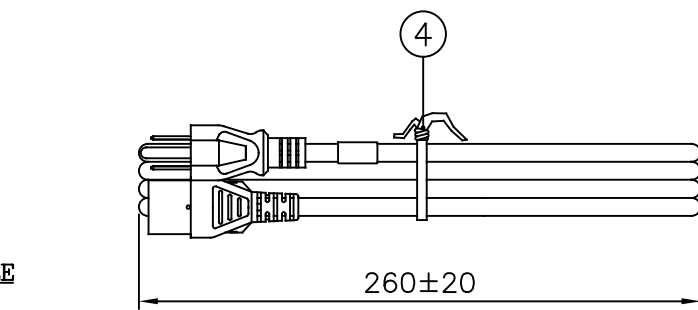
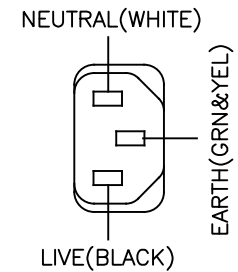
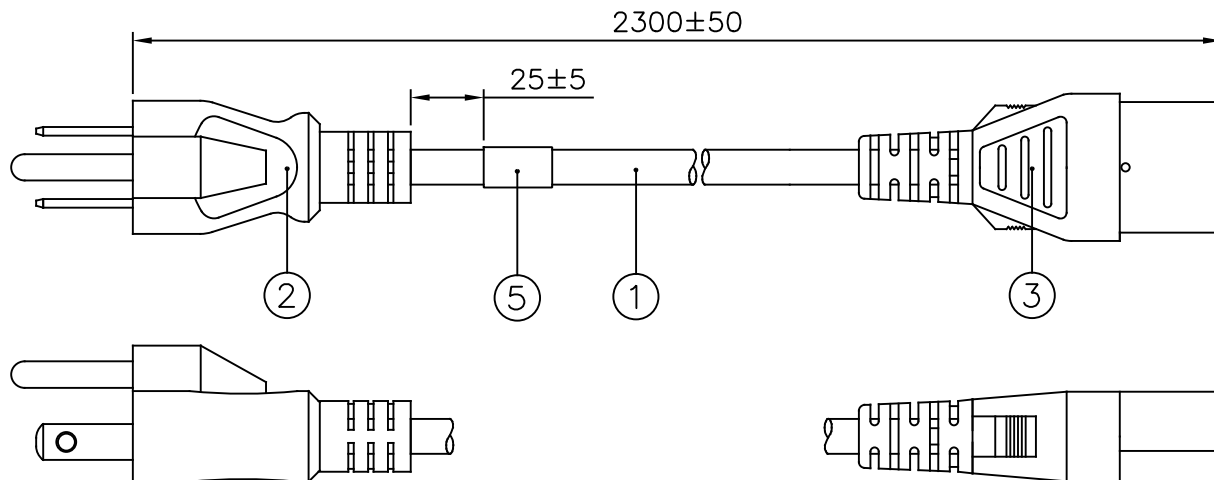
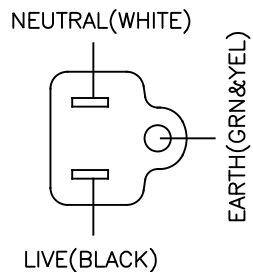
35 Tampines St. 92

Singapore 528880

Tel : (65) 6788 7833

Fax : (65) 6788 7822





**APPROVED SOURCE FOR CABLE**

1. BAO HING(SHENZHEN).
2. TA HSING(SHENZHEN).

**NOTE :**

1. ALL DIMENSIONS IN mm.
2. THE CORD SHALL COMPLY WITH JIS C 3306.
3. THE MOLDED PLUG SHALL COMPLY WITH JIS C8303 AND TESTED TO JIS C8306.
4. THE MOLDED CONNECTOR SHALL COMPLY WITH JIS C8358 AND TESTED TO JIS C8306.
5. LABEL DETAILS : REFER TO LABEL DRAWING NO. : VL-0234.
6. THIS PART CAN BE MANUFACTURED AT ANY LOCATION WHICH HAS SAFETY APPROVAL.

5	PRINTED LABEL	VL-0234	1
4	6" PE TIE BLK	6310056	1
3	IP60G NL7976B BLK	4100115	-
	MOLDED CONNECTOR V1625 (12A 125V)	V1625	1
2	IP40G NL792B BLK	4100017	-
	MOLDED PLUG M744 (12A 125V)	M744	1
1	VCTF 3X1.25 BWGY BLK PVC LEAD FREE (PSE)	1513029	1

S/N	DESCRIPTION	ITEM NUMBER	QTY
TITLE : JAPANESE POWER SUPPLY CORDSET (PB FR)		SCALE : N.T.S.	
CUSTOMER : VPE/FARNELL		PAGE : 1/1	
CUSTOMER PART NUMBER : 2460365		ISSUE	
Reference Number : 143023/4 (VPE05-068-22)		003	
SALES :	QA :	ENGRG : <i>Wai Kong</i>	CHECKED BY : <i>Jan Fu</i>
			DRAWN BY : YANNIS
Date :	Date :	Date : 01/06/22	Date : 01/06/22
			Date : 27/05/22

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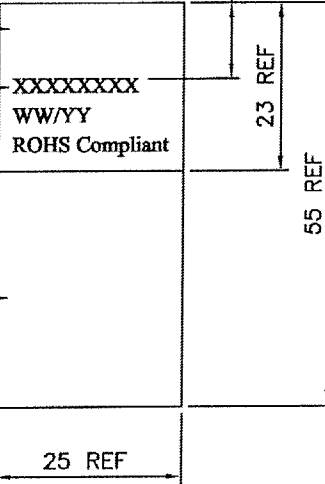
DRAWING NUMBER :

VL-0234

REVISION :

F

COLOUR : WHITE

CUSTOMER P/N  
e.g. 17032A 10 B1

COLOUR : TRANSPARENT

## NOTES :

1. ALL DIMENSION IN MM.
2. GENERAL TOLERANCE  $\pm 2$ MM, UNLESS OTHERWISE SPECIFIED.
3. WHITE BACKGROUND WITH BLACK PRINT.
4. FONT: TIMES NEW ROMAN; HEIGHT: 2.0MM.
5. PRINTED MARKING SHALL BE DURABLE & LEGIBLE, SURFACE RUBBED WITH THUMB PRESSURE BACK & FORTH 10X, AND INK SHOULD NOT SMEAR.
6. PRINTER/RIBBON TYPE: TEC B-572 OR TEC B-672/905019 OR 905034.  $\triangle$
7. FOR CUSTOMER SANMINA-SCI KUNSHAN, PLS PRINT CUSTOMER'S PART NUMBER UNDER FG LIST AS INDICATED IN TABLE. PLS REFER TO TABLE.
8. THE PROGRAM VL0234E-1 IS USED FOR CUSTOMER'S P/NO LESS THAN 13 CHARACTERS. THE PROGRAM VL0234E-2 IS USED FOR CUSTOMER'S P/NO MORE THAN 12 CHARACTERS.

## TABLE

FG LIST	CUSTOMER PART NUMBER
70700044401-DSA	17742 10 B1

1	TRANSPARENT OPP LABEL 55X25MM	6102464	
S/N.	DESCRIPTION	ITEM NO.	REMARKS
	TITLE : WRAPAROUND CORD LABEL 55X25MM		<i>Volax (Asia) Pte Ltd</i>
	PRINT FILE: VL0234F	FILENAME : \\LABEL\INHOUSE-VL\VL-0234	SCALE : 1 : 1
		PROJ. :	PAGE : 1/1
			THIRD ANGLE
			<small>Confidential property of Volax. Information contained herein shall not be disclosed to others, reproduced or used for any other purposes except as authorized in writing by an authorized official of Volax Asia.</small>

DRAWN :	Li Xianjun	REV	SR/NECR	BY	DATE	REV	SR/NECR	BY	DATE
RELEASED :	22/12/04	A	ESG12-143-04	Li XJ	18/01/05	E	062767	ALICE	25/12/06
	SIGN	DATE	B	052161	Li XJ	19/08/05	F	120686	ALICE
CHECKED :	<i>Mike</i>	3/9/12	C	053213	PETER	19/12/05			
APPROVED :	<i>Mike</i>	3/9/12	D	062620	PETER	30/11/06			

REV.	DESCRIPTION	DATE
D	ADD IN INSULATION COLOR.	24/09/02
	UPDATE THE TITLE.	
E	UPDATE VALUES AS PER PRODUCT SAFETY.	22/07/04

## 1. PVC FLEXIBLE CORD

### 1.1 SCOPE

This specification shall be in accordance with JIS C 3306.

### 1.2 CONSTRUCTION

CONDUCTOR	ANNEALED COPPER WIRE
INSULATION	PVC( BLACK, WHITE, GREEN OR BLUE, BROWN, AND GREEN&YELLOW OR BLACK, WHITE, GREEN&YELLOW)
JACKET	PVC

ITEM		UNIT	SPEC. VALUE
RATED VOLTAGE		V	300
NO. OF CORE		NO.	3
CONDUCTOR	NOMINAL AREA	mm <sup>2</sup>	1.25
	CONSTRUCTION	NO./mm	50/0.18
MIN. AVE. THICKNESS OF INSULATION		mm	0.54
MIN. THICKNESS AT ANY POINT OF INSULATION		mm	0.48
MIN. AVE. THICKNESS OF JACKET		mm	0.90
MIN. THICKNESS AT ANY POINT OF JACKET		mm	0.70
OVERALL DIAMETER OF JACKET (NOMINAL)		mm	7.80
△ ELECTRIC STRENGTH	IN THE AIR (20±5°C)	—	3000V for 1 min.
	IMMERSED IN WATER (20±5°C FOR AT LEAST 1 hr)	—	1000V for 1 min.
△ SPARK TEST		—	5000V for at least 0.15 sec.
△ INSULATION RESISTANCE TEST (20°C)		MΩ/km	≥5
△ INSULATION RESISTANCE TEST (60°C)		MΩ/km	≥0.01
△ CONDUCTOR RESISTANCE TEST (20°C)		Ω/km	≤15.1

TITLE : CABLE SPECIFICATION

△ JAPANESE APPROVED POWER SUPPLY CABLE  
VCTF 3X1.25mm<sup>2</sup>

△ SPEC NO. : CS-026JP	APPROVED BY :	CHECKED BY :	DRAWN BY :	REVISION :	<b>Volex</b>
	DATE :	DATE :	DATE :	PAGE :	
	<i>[Signature]</i>	<i>[Signature]</i>	CONGFANG	E	
	22/07/04	22/07/04	22/07/04	1/1	

REV.	DESCRIPTION	DATE
C	REMOVE OLD CABLE MARKING PER ECR091448.	04/03/10
	REMOVE NOTE 2.	
D	FOLLOW THE ECN007-21 TO ADD NEW CABLE	24/06/21
	MARKING AND NOTE 2.	

CABLE MARKING

BAO HING (SHENZHEN)

<PS>E JET SHOOEI DENGU CO. VCTF 1.25mm<sup>2</sup>  
 -F- BAOHING XXXX LF

△ \* <PS>E JET SIE CO., LTD VCTF 1.25mm<sup>2</sup>  
 -F- BAOHING XXXX LF

NOTES :

- 1) XXXX - YEAR OF MANUFACTURED.
- △ 2) \* PREFERRED CABLE MARKING.

DRAWN	FUWANG	24/06/21	FILENAME :	TITLE : CABLE MARKING  (PSE)
CHECK	Fuwang	24/06/21	C MARKING/BH/ VCTF/VCTF 1.25 LF	
APPR	Wuqiang	28/06/21	(PSE)-BH	
SCALE	N.T.S.	REV.	D	
REFERENCE :				<i>Volex (Asia) Pte Ltd</i> <small>Confidential property of Volex.            Information contained herein shall not be disclosed to others,            reproduced or used for any other purposes except as            authorized in writing by an authorized official of volex asia.</small>
VCTF 1.25mm <sup>2</sup> LF (PSE)				

REV.	DESCRIPTION	DATE
A	INITIAL RELEASE.	04/10/06

CABLE MARKING

TA HSING(SHENZHEN)

<PS>E JET TA HSING VCTF 3X1.25mm<sup>2</sup> -F- XXXX LF

NOTE :

1.) XXXX - YEAR OF MANUFACTURE.

DRAWN	LI LIANG	04/10/06	FILE NAME :	TITLE : CABLE MARKING (PSE)
CHECK	<i>hengyan</i>	<i>04/10/06</i>	CABLE MARKING/ TA HSING(SZ)/VCTF	
APPR	<i>chang</i>	<i>04/10/06</i>	3X1.25 LF (PSE)-SZ	
SCALE	N.T.S.	REV.	A	
REFERENCE :				<b>Volex</b>
VCTF 3X1.25mm <sup>2</sup> LF (PSE)				

## 2. PLUG

REV	DESCRIPTION	DATE
BY	ADD CATALOGUE 'PS520'.	30/09/18
BZ	ADD CATALOGUE 'VNBTW15GS2'.	25/02/20

### 2.1. SCOPE

The plug shall be in accordance with JIS C8303 and tested to JIS C8306.

### 2.2. CONSTRUCTION

The plug construction shall comply with our catalogue No: M711, M711A, M711P, M733, M733B, M733D, M733F, M733FP, M744, M755, JS15S2, JS15SC, JS15GS2, JS15S3, PI15S2, JS15QS2, JS15SC3, JS15CS2, JP15VS2, JS15TES2, JS15TZS2, JS15TSS2, TW15GS2, US115S, JP15DS2, JP15MS2, MA15S2, MA15VS2, USJ15B, VPJS15S2, JS15TES2, GPJS15HS3, DS15CS2, USL520PS3, USL620PS3, GPJS15S3, DS15DS2, APJS15S2, APJS15S3, APJS15CS2, MFTWJP15S2, PS204D, PS204 & VNUS15S3.

Anti-tracking version : V722(housing type), V722A, V722F, V722AF, V722T, JS15TS2, JS15TS3, JP115TS, JS15QTS2, JS15KS2, V722(sleeve type), JS15T3(sleeve type), JS15TZS3(sleeve type), JS15JKS2, JS15THS3, JP15GS2, JP15TCS3, USJ15TS3(housing type), JS15THS2(sleeve type), VPJS15THS2(sleeve type), JP15TKS3, VNJS15FS2, VNJS15SS2, VNJS15S2, VNJS15FSS2, VBJP15S2, PS520 & VNBTW15GS2.

### 2.3. CHARACTERISTICS

NO.	TEST ITEM	DESCRIPTION	ACCEPTANCE CRITERIA
1.	Temperature rise test	The rated current is passed. The temperature is taken once it has stabilised.	The rise in temperature of the blade shall not exceed 30°C.
2.	Contact resistance test	Contact resistance of the blade and sockets are measured by: I) DC Voltage of rated voltage and current of 1A is passed through the contact or II) AC Voltage of 12V with 25A current is passed through the contact.	Contact resistance shall not exceed 50m Ohm.
3.	Insulation resistance test	A Voltage of DC 500V is applied to the followings; I) Between current-carrying parts of different polarity for both Class I and Class II plugs II) Between current-carrying parts and the earthing pole for Class I plug	Min. 100M Ohm.
4.	Dielectric strength test	This is performed straight after the insulation resistance test. A Voltage of AC 1250V with trip current of min 10mA is applied similarly to item 3 for 1 min.	No flashover or breakdown.
5.	Heat resistance test	The samples are kept in a heating cabinet at 80°C±3°C for 7 hours. They are then allowed to cool to room temperature.	There shall be no deformation, softening and damage to the samples.

DRAWN:	IVAN	25/02/20	TITLE :  JAPANESE PLUG
CHECK:	IVAN	25/02/20	
APPR:	ROBAIN	25/02/20	
REV:	BZ		
REFERENCE:			<b><i>Voilex (Asia) Pte Ltd</i></b>
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NO.	TEST ITEM	DESCRIPTION	ACCEPTANCE CRITERIA
6	Single body free fall test	The sample is dropped from a height of 1m onto a hard wood of at least 20mm thick. This is repeated 3 times.	There shall be no damage to the plug.
7	Strength of blade (Except anti-tracking plug with housing)	The sample is to be kept in 20°C±2°C for about 1 hour. I) A force is applied to the tip of one of the blade at right angle to it until the blade bends and touches the other blade. II) A blade is flexed alternatively to the right and left through an angle of 15° (each direction) for 30 times.	I) The force shall no be less than 40N.  II) The blade shall not break or cause open circuit.
8	Pressure test	A load of 600N is applied on the sample for 1min.	No damage
9	Pendulum impact test	A sample with 1m cord is secured on a wall. The sample is lifted away from the wall to a height of 1m and then released. The sample is allowed to strike a hard wood of 20mm or more mounted on the wall. This is done 3 times.	No damage
10	Cord-anchorge test	The cord is subjected to pulls of 90N for 25 times lasting 1s each without jerk.	The cord shall not be displaced by more than 2mm.
11	Flexing test	The samples shall be loaded with a weight of 500g and the oscillating member shall be moved 60 degrees on either side of the vertical, each being defined as one cycle. The rate of oscillation shall be 40 cycle/min and tested to 5000 cycles.	No damage, open or short circuit to the plug. The broken conductor in each core shall not exceed 20%.
12	Anti-tracking Test (applicable to anti-tracking version only)	The plug shall comply to Level 1 in accordance to the JWDS 0028-1997 standard.  The test criteria shall be as follows : - Solution : 0.2% of (NH <sub>4</sub> CL) - Amount of drop : 20±5mm <sup>3</sup> per drop. - Interval : 5min±10 sec. - No. of drops : 200 - Voltage applied : AC 125V (50Hz)  The drops shall be applied between the live and neutral blades.	There shall be no flash.

DRAWN:	IVAN	25/02/20	TITLE :  JAPANESE PLUG
CHECK:	IVAN	25/02/20	
APPR:	ROBIN	25/02/20	
REV:	BZ		
REFERENCE:			<b><i>Voilex (Asia) Pte Ltd</i></b>  <small>Confidential property of Voilex. Information contained herein shall not be disclosed to others, reproduced or used for any other purposes except as authorized in writing by an authorized official of voilex asia.</small>

NO.	TEST ITEM	DESCRIPTION	ACCEPTANCE CRITERIA
13	Determination of proof tracking index (PTI)	The material which is part of surface and holding pin/blade shall withstand the test period for 50 drops. The test voltage applied being 400V (based on JIS C 2134)	No tracking failure and persistent flame occurring.
14	Glow wire test	The tip of the glow wire heated electrically to 750 °C shall be applied to the material which is part of surface and holding pin/blade (based on JIS C 60695-2-11 or JIS C 60695-2-12)	Any flame and glowing shall extinguish within 30s after the removal of the glow-wire. There shall be no ignition of the tissue paper nor sorching of the board.

DRAWN:	IVAN	25/02/20	TITLE :  JAPANESE PLUG
CHECK:	IVAN	25/02/20	
APPR:	ROBIN	25/02/20	
REV:	BZ		
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### 3. CONNECTOR

REV	DESCRIPTION	DATE
BT	ADD IN CATALOGUE NO.VNBC17S	10/01/22
BU	ADD IN CATALOGUE NO.VMC13A120	14/03/22

#### 3.1. SCOPE

The specification apply to appliance couplers conforming to JIS C8358 "Appliance couplers for domestic and similar use" and tested to JIS C8306 "Testing methods for wiring devices".

#### 3.2. CONSTRUCTION

The connector construction shall comply with our catalogue No:

V1625, V1625A, V1625H, MS225, 25AC5, PS309, PS309P, VAC5AR, APC13, APC5M, APC5A, APC5S, APC5SP, APC5SM, APC7M, APC7S, VAC5S, AVL13, VAC17S, VSCC13, VSCC15, VIC13A, VAC15S, VAC15BS, VAC19A, VCC7S, SZC7S, PIC17S, PIC17BS, PIC17CS, DLC5A3, APC13S, VAC19, VSC19, DLC5A2, VAC7S, VAC7A, M1625, V1625LA, MS225A, V1625BS, VAC17BS, APC13F, VAC7PS, APC7Q, V1625ES, PS625A, APC13G, AP7M16, DLC7U2, VAC13KS, MAC7SH, DLC5E3, DLC7E2, V1625AT, VAC17A, SOC7S, APC5SF, VCC13, VIC13A, DLC5U3, VAC19KS, VCC5S, APC13H, VAC19H, JS515RS, APC7K, APC7H, APC13FH, VCC7S, APC13HC, MFC7S, AC7SP, APC7HB, VNC7S, VNC5S, VNC13S, VNC7A, VNC13A, VAC7SR, VAC17FS, VBC7A, VNBC13S, VAC19LA, VNBC7S, VNBC7SL, HPC13S, VNBC5S, SC54C13KS, VNBC17S, **VMC13A120**

#### 3.3. CHARACTERISTICS

NO.	TEST ITEM	DESCRIPTION	ACCEPTANCE CRITERIA
1.	Retention force test	The connector is inserted into and withdrawn from the matching inlet for 5 times before the force of withdrawal is measured.	The force shall be between 5N to 40N for connectors rated to 7A or less, 10N to 60N for above 7A up to 15A. This test is repeated after the make and break test.
2.	Pressure test	The connector is clamped between two 15mm thick hard wood lined with rubber sheet of 5mm thick. A force of 600 N is applied for 1 minute.	There shall not be any damage seen on the connector. No crack or deformation shall be visible.
3.	Single body gravitational drop test	The connector is subjected to falls from 500 mm onto a flat hard wood of at least 20mm in thickness. The total number of falls being 3 times.	There shall not be any damage seen on the connector. No crack or deformation shall be visible.
4.	Pendulum drop test	The connector with its cable (1 m length) is to be held horizontally. The connector is allowed to fall with the end of the cable pivoted and strike a wooden block. The total number of falls being 3 times.	There shall not be any damage seen on the connector. No crack or deformation shall be visible.
5.	Make/break test	1) The connector is inserted/withdrawn from the inlet 5000 times at rated of 20 times per minute with rated current. 2) This is repeated with 100 times with 1.5 times of rated current.	There shall not be any arching, short-circuit or damage to the connector. The insulation resistance is measured after this test.

DRAWN:	ALLIE	14/03/22
CHECK:	<i>Jan Fu</i>	16/03/22
APPR:	<i>Chun</i>	16/03/22
REV:	BU	

TITLE :  
JAPANESE  
CONNECTOR

REFERENCE:

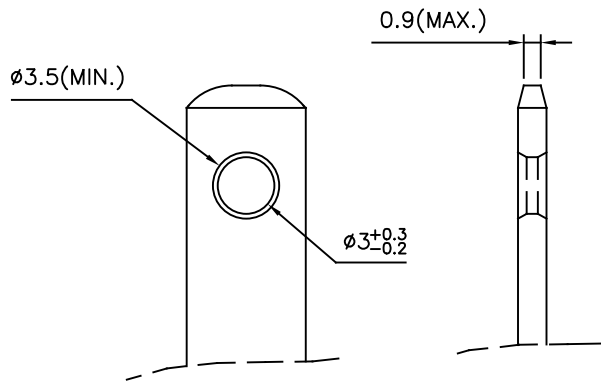
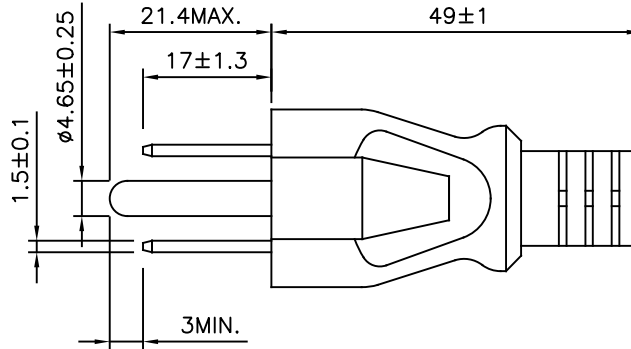
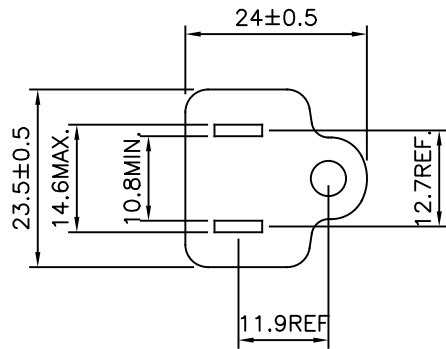
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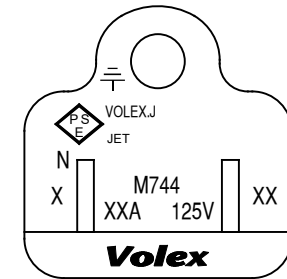
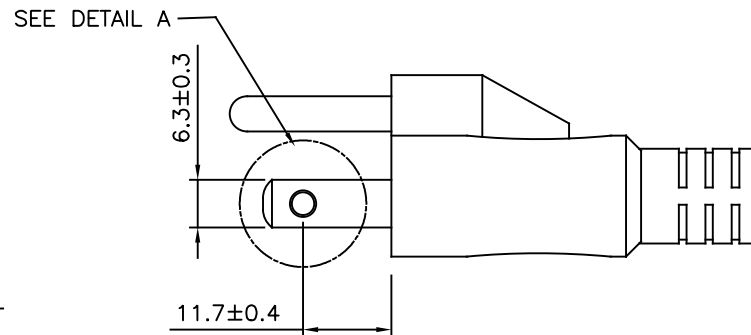
NO.	TEST ITEM	DESCRIPTION	ACCEPTANCE CRITERIA
6.	Insulation resistance test	The insulation resistance shall be measured with a voltage of approx.500V. The voltage being applied - 1) Between live / neutral terminals connected together and the body. 2) Between each current carrying terminals in turn and the other latter being connected to the body.	Insulation resistance shall be not less than 100 Mohm before make/break test and 5 Mohm after make/break test.
7.	Dielectric strength test	This test is conducted after insulation resistance test. A Voltage of substantially sinusoidal form at a frequency of 50 or 60 Hz is applied between the parts described as follow. 1) Between live / neutral terminals connected together and the body. 2) Between each current carrying terminals in turn and the other latter being connected to the body. The value of the test voltage is at 1250V with trip current of min. 10mA is applied for 1 minute.	There shall be no flashover or breakdown.
8.	Temperature rise test	Rated current is passed through the current-carrying until steady conditions are attained.	The temperature rise of contacts shall not exceed 30°C.
9.	Flexing test	The samples shall be loaded with a weight of 500g and the oscillating member shall be moved 60° on each side of the vertical, each being defined as one cycle. The no. of oscillation shall be 5000 cycles.	No damage, open or short circuit to the connector.The broken conductor in each core shall not exceed 20%.
10.	Heat resistance	The connector is heated in an oven at 120°C for 24 hour.	The connector shall show no damage and deformation.
11.	Flame retardance test	The connector is burnt with a flame from the Bunsen burner until it caught fire. The time taken for the flame to extinguish is timed.	The flame shall extinguish within 60s from the time the burner is removed

DRAWN:	ALLIE	14/03/22	TITLE : JAPANESE CONNECTOR
CHECK:	<i>Jan Fu</i>	16/03/22	
APPR:	<i>Chun</i>	16/03/22	
REV:	BU		
REFERENCE:			<b><i>Voletx (Asia) Pte Ltd</i></b>
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REV.	DESCRIPTION	DATE
M	ADD IN MANU. LOCATION MARK 'VH'.	11/12/20
N	REMOVE MANU. LOCATION MARK 'VC'.	15/09/21
	ADD IN MANU. LOCATION MARK 'VS'.	



**DETAIL A**



**MARKING DETAILS :**

**TABLE :**

CURRENT (XXA)	3A	7A	12A	15A
			✓	

**NOTES :**

- 1.) ALL DIMENSIONS IN mm.
- 2.) X - CAVITY NO. (OPTIONAL)
- 3.) XX - MANUFACTURING LOCATION
- 4.) XXA 125V - RATING (REFER TO TABLE)



HG	HENG GANG (CHINA)	X	X	X
SM1/SMI	ZHONGSHAN (CHINA)	X	X	X
VH	HANOI (VIETNAM)	X	X	X
B	BATAM (INDONESIA)	X	X	X
VS	SU ZHOU (CHINA)	X	X	X
MANUFACTURE LOCATION MARK (' X ' IS APPLICABLE ONLY)		<3A	>3~7A	>7~15A

DRAWN	FUWANG	15/09/21	FILE NAME :	TITLE : <b>MOLDED PLUG</b> <b>M744</b>
CHECK	Wang	15/09/21	A-PLUG/JAPAN/ PSE/GENERAL/ M744-JAPANESE	
APPR	Vicent	15/09/21		
REV.	N	SCALE	N.T.S.	

**REFERENCE :**

**JAPANESE APPROVAL**

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REV.	DESCRIPTION	DATE
R	ADD IN A CURRENT '13A' IN TABLE.	30/08/21
	REMOVE MANU. LOCATION MARK 'VC'.	
S	ADD IN MANU. LOCATION MARK 'VS'.	14/09/21

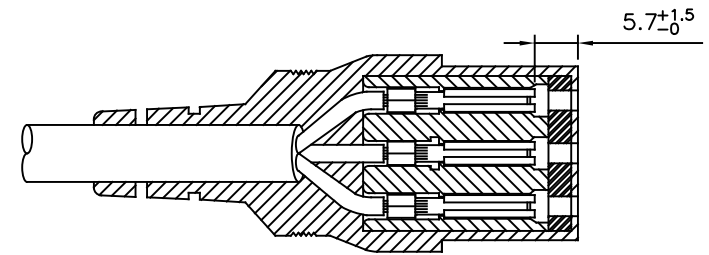
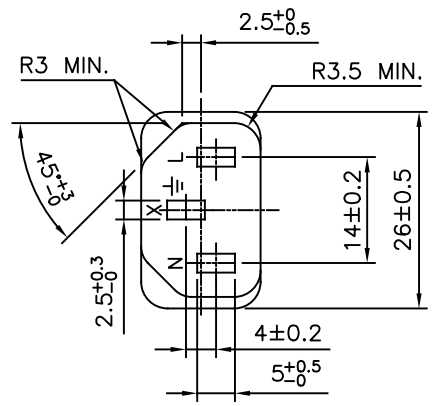
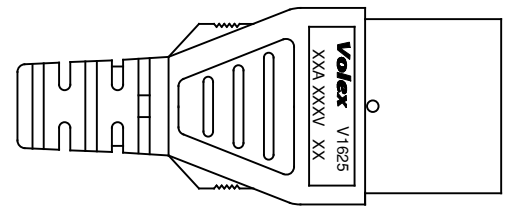
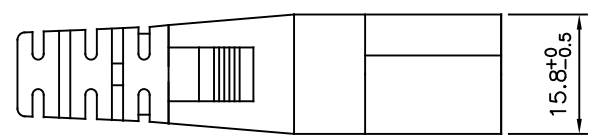
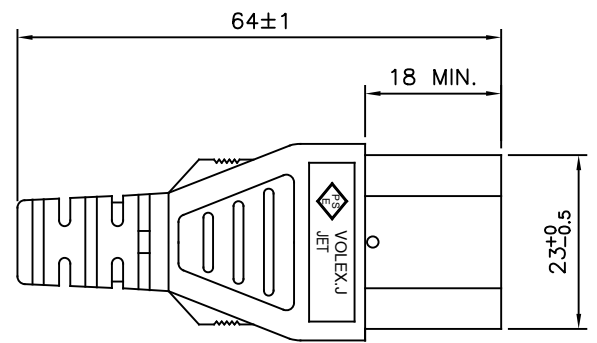


TABLE :

VOLTAGE (XXXV)	250V	125V	✓					
CURRENT (XXA)	3A	7A		10A	12A	✓	13A	15A

MARKING DETAILS

NOTES :

- 1.) ALL DIMENSIONS IN mm.
- 2.) X - CAVITY NO. (OPTIONAL)
- 3.) XX - MANUFACTURING LOCATION.
- 4.) XXA XXXV - RATING. (REFER TO TABLE)

HG	HENG GANG (CHINA)	X	X	X	X	DRAWN	FUWANG	14/09/21	FILE NAME :	TITLE :
SM1/SMI	ZHONGSHAN (CHINA)	X	X	X	X	CHECK	Wafang	14/09/21	A-CONN/JAPAN/PSE/GENERAL/V1625-PSE	MOLDED CONNECTOR V1625
VH	HANOI (VIETNAM)	X	X	X		APPR	Vicent	14/09/21		
B	BATAM (INDONESIA)	X	X	X		REV.	S	SCALE	N.T.S.	
VS	SU ZHOU (CHINA)		X	X	X	REFERENCE :				<b>Volex (Asia) Pte Ltd</b> <small>Confidential property of Volex. Information contained herein shall not be disclosed to others, reproduced or used for any other purposes except as authorized in writing by an authorized official of volex asia.</small>
MANUFACTURE LOCATION MARK ('X' IS APPLICABLE ONLY)						JAPANESE APPROVAL				

