

Quarter circle milling cutter HSSE Co 5

Concave

ORION[®]

Application:

Quarter circle milling cutter for machining complex forms, e.g. bore radii in materials up to 1000 N/mm².

Execution:

- Finishing teeth
- 5° cutting angle
- Up to 5 mm radius - backed off radially and axially
- From 5.5 mm radius - ground chamfers
- Up to 8 mm radius - combination shank in accordance with DIN 1835 B and D
- From 8.5 mm radius - straight shank in accordance with DIN 1835 B
- For mounting in self-clamping chucks, e. g. Clarkson, Bahnmüller



Art. no.	15461 180
Brand	ORION
Manufacturer Part Number	15461180
Surface	Uncoated
Type	N
Number of cutting edges	4 PCS
Tool holding device	HB parallel shank
Radius	18 mm
Min. cutting edge diameter	16 mm
Max. cutting edge diameter	52 mm
Length	112 mm
Shank diameter	32 mm
fz steel 700	0.06 mm
Gross Weight	0.848 kg
Product Group	106

EAN

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