

Weldon surface chucks

in accordance with ISO 7388-1

ATORN[®]

Application

For clamping tools with straight shank and clamping surface in accordance with DIN 1835 B.

Version

- Alloyed case-hardened steel with tensile strength at the core of at least 950 N/mm²
- Case-hardened HRC 60 ± 2 (HV 700 ± 50), hardness depth 0.8 mm ± 0.2 mm
- Taper angle tolerance quality < AT3 in accordance with DIN 7187 and DIN 2080
- Concentricity of the tool chuck, internal taper to the clamping diameter ≤ 0.005 mm
- All functional surfaces machined

Delivery

Supplied with clamping screw



Art. no.	23157 812
Tool holding device	SK 40
Clamping diameter	18 mm
Projecting length	100 mm
Outer diameter	50 mm
Clearance length to collar	81 mm
Length 2	24 mm
Balancing quality	G 2.5 at 25 rpm
Form	AD/AF

EAN-Code

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