



the sensor people





Figure can vary

Part no.: 66002100 MLD300-T2L Multiple light beam safety device transmitter











# **Contents**

- Technical data
- Dimensioned drawings
- Electrical connection
- · Operation and display
- Suitable receivers
- · Part number code
- Accessories



### **Technical data**

Basic data	MLD 000			
Series	MLD 300 Transmitter			
Device type	Transmitter			
Special design				
Special design	Integrated laser alignment aid			
- 4				
Functions	Decree and within			
Functions	Range reduction			
Obama eta viatio ma va matava				
Characteristic parameters	0 150/51 04400			
Type	2 , IEC/EN 61496			
SIL	1, IEC 61508			
SILCL	1 , IEC/EN 62061			
MTTFd	204 years , EN ISO 13849-1			
Mission time T <sub>M</sub>	20 years , EN ISO 13849-1			
Protective field data				
Operating range	0.5 50 m			
Optical data				
Number of beams	2 Piece(s)			
Beam spacing	500 mm			
Light source	LED , Infrared			
LED light wavelength	850 nm			
Mean power of transmitter diode	1.369 μW			
Transmitted-signal shape	Pulsed			
LED group	1			
Electrical data	O constituent marke allien			
Protective circuit	Overvoltage protection Short circuit protected			
Performance data				
Supply voltage U <sub>B</sub>	24 V , DC , -20 20 %			
Current consumption, max.	50 mA , Without external load			
Fuse	External with max. 3 A			
Connection				
Number of connections	1 Piece(s)			
Connection 1				
Type of connection	Connector			
Function	Machine interface			
Thread size	M12			
Material	Metal			
No. of pins	5 -pin			



0.25 mm²
100 m
200 Ω

Mechanical data			
Dimension (W x H x L) 52 mm x 600 mm x 64.7 mm			
Housing material	Metal , Aluminum		
Lens cover material	Plastic / PMMA		
Material of end caps	Diecast zinc		
Net weight	1,400 g		
Housing color	Yellow, RAL 1021		
Type of fastening	Groove mounting Swivel mount		

Operation and display	
Type of display	LED
Number of LEDs	2 Piece(s)

Environmental data	
Ambient temperature, operation	-30 55 °C
Ambient temperature, storage	-40 75 °C
Relative humidity (non-condensing)	0 95 %

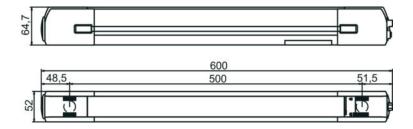
Certifications			
Degree of protection	IP 67		
Protection class	III		
Certifications	c CSA US c TÜV NRTL US TÜV Süd		
US patents	US 6,418,546 B US 7,741,595 B		

Classification	
Customs tariff number	85365019
eCl@ss 8.0	27272703
eCl@ss 9.0	27272703
ETIM 5.0	EC001832
ETIM 6.0	EC001832

### **Dimensioned drawings**

All dimensions in millimeters

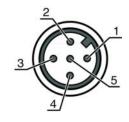




#### **Electrical connection**

Connection 1			
Type of connection	Connector		
Function	Machine interface		
Thread size	M12		
Туре	Male		
Material	Metal		
No. of pins	5 -pin		
Encoding	A-coded		

Pin	Pin assignment	Conductor color
1	+24V	Brown
2	n.c.	White
3	0 V	Blue
4	n.c.	Black
5	n.c.	Gray



### **Operation and display**

#### **LEDs**

LEDs per light axis	Meaning
Green, continuous light	Transmitted beam active
Off	Transmitted beam not active

#### Suitable receivers

Part no.	Designation	Article	Description
 66036100	MLD310-R2L	beam safety	Number of beams: 2 Piece(s) Beam spacing: 500 mm Response time: 25 ms Connection: Connector, M12, Metal, 5 -pin Special design: Reflective element for laser alignment aid



	Part no.	Designation	Article	Description
The state of the s	66046100	MLD312-R2L	Multiple light beam safety device receiver	Number of beams: 2 Piece(s) Beam spacing: 500 mm Response time: 25 ms Connection: Connector, M12, Metal, 5 -pin Special design: Reflective element for laser alignment aid
Table 1	66056100	MLD320-R2L	Multiple light beam safety device receiver	Number of beams: 2 Piece(s) Beam spacing: 500 mm Response time: 25 ms Connection: Connector, M12, Metal, 8 -pin Special design: Reflective element for laser alignment aid
Table 10	66065100	MLD330-R2LM	Multiple light beam safety device receiver	Number of beams: 2 Piece(s) Beam spacing: 500 mm Response time: 50 ms Connection: Connector, M12, Metal, 8 -pin Special design: Integrated muting indicator, Integrated status indicator, Reflective element for laser alignment aid
Table 1	66066100	MLD330-R2L	Multiple light beam safety device receiver	Number of beams: 2 Piece(s) Beam spacing: 500 mm Response time: 50 ms Connection: Connector, M12, Metal, 8 -pin Special design: Reflective element for laser alignment aid
Trans. III	66075100	MLD335-R2LM	Multiple light beam safety device receiver	Number of beams: 2 Piece(s) Beam spacing: 500 mm Response time: 50 ms Connection: Connector, M12, Metal, 8 -pin Special design: Integrated muting indicator, Integrated status indicator, Reflective element for laser alignment aid
Table 10	66076100	MLD335-R2L	Multiple light beam safety device receiver	Number of beams: 2 Piece(s) Beam spacing: 500 mm Response time: 50 ms Connection: Connector, M12, Metal, 8 -pin Special design: Reflective element for laser alignment aid
Table 19	66055100	MLD320-R2LM	Multiple light beam safety device receiver	Number of beams: 2 Piece(s) Beam spacing: 500 mm Response time: 25 ms Connection: Connector, M12, Metal, 8 -pin Special design: Integrated status indicator, Reflective element for laser alignment aid

#### Part number code

Part designation: MLDxyy-zab/t

MLD	Multiple light beam safety device		
Х	Series: 3: MLD 300 5: MLD 500		
уу	Function classes: 00: transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting		



MLD	Multiple light beam safety device				
z	Device type: T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range				
а	Number of beams				
b	Option: L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: connection socket for external muting indicator (AS-i models only)				
/t	Safety-related switching outputs (OSSDs), connection technology: -: transistor output, M12 plug A: integrated AS-i interface, M12 plug, (safety bus system)				

Note
A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

#### **Accessories**

### Connection technology - Connection cables

Part no.	Designation	Article	Description
50133859	KD S-M12-5A- P1-020	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
50133860	KD S-M12-5A- P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
50136146	KD S-M12-5A- P1-250	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PVC

### Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application.  Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.  Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.



Part no.	Designation	Article	Description
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

#### Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page