

- On-Machine™ compact fieldbus I/O blocks
- EtherNet/IP™, Modbus® TCP or PROFINET slave
- Integrated Ethernet switch
- 10 Mbps/100 Mbps supported
- Two 4-pin, D-coded M12 connectors for fieldbus connection
- 2 rotary coding switches for node-address
- IP 69K
- M12 I/O ports
- LEDs indicating status and diagnostics
- Electronics galvanically isolated from the field level via optocouplers
- 8 digital NPN inputs, 24 VDC
- 8 digital NPN outputs, 24 VDC
- Max. 0.5 A per output

Type designation	BLCEN-8M12LT-8DI-N-8DO-0.5A-N
Ident no.	6811473
Nominal system voltage	24 VDC
System power supply	Via auxiliary power
Voltage supply connection	2 x M12, 5-pin
Admissible range Vi	18...30VDC
Nominal current Vi	126 mA
Max. current Vi	2 A
Admissible range Vo	18...30VDC
Nominal current Vo	100 mA
Max. current Vo	4 A
Fieldbus transmission rate	10/100 Mbps
Adjustment transmission rate	Automatic detection
Fieldbus address range	1...92 0 (192.168.1.254) 93 (BootP) 94 (DHCP) 95 (PGM) 96 (PGM-DHCP) *Recommended for PROFINET 97...98 (manufacturer specific)
Fieldbus addressing	2 dec. Rotary coding switches
Fieldbus connection technology	2 ← M12 4-pin, D-coded
Protocol detection	automatic
Web server	Integrated
Service Interface	Ethernet
Vendor ID	48
Product type	12
Product code	11473
Modbus TCP	
Addressing	Static IP, BOOTP, DHCP
Supported function codes	FC1, FC2, FC3, FC4, FC5, FC6, FC15, FC16, FC23
Number of TCP connections	6
Input Data Size	max. 3 register
Input register start address	0 (0x0000 hex)
Output Data Size	max. 1 register
Output register start address	2048 (0x0800 hex)

EtherNet/IP™

Addressing	acc. to EtherNet/IP™ specification
Device Level Ring (DLR)	supported
Number of CIP connections	6
Input Assembly Instance	103
Input Data Size	3 INT
Output Assembly Instance	104
Output Data Size	1 INT
Configuration Assembly Instance	106
Configuration Size	0
Comm Format	Data - INT

PROFINET

Addressing	DCP
Conformance class	B (RT)
MinCycleTime	1 ms
Diagnostics	acc. to PROFINET alarm handling
Topology detection	supported
Automatic addressing	supported
Media Redundancy Protocol (MRP)	supported
Input Data Size	max. 2 BYTE
Output Data Size	max. 2 BYTE

Digital inputs

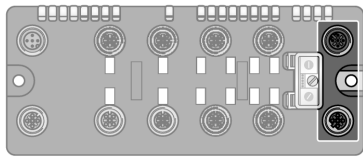
Input type	NPN
Type of input diagnostics	group diagnostics
Sensor supply (V_{SENS})	24 VDC from supply voltage
Low level signal voltage	7...30 VDC
High level signal voltage	< 5 VDC
Low level signal current	< 1.2 mA
High level signal current	> 1.5 mA
Input delay	0.25 ms

Digital outputs

Output type	NPN
Type of output diagnostics	Channel diagnostics
Sensor supply (V_{SENS})	24 VDC
Output current per channel	0.5 A
Output voltage	24 VDC from supply voltage
Output delay	3 ms
Load type	Resistive, inductive, lamp load
Load resistance, resistive	> 48 Ω
Load resistance, inductive	< 1.2 H
Lamp load	< 3 W
Switching frequency, resistive	< 200 Hz
Switching frequency, inductive	< 2 Hz
Switching frequency, lamp load	< 20 Hz
Short-circuit protection	yes

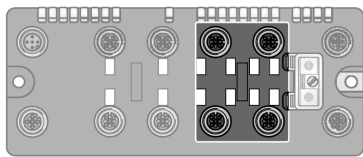
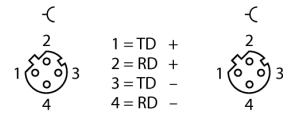
Dimensions

Operating temperature	168 x 71 x 32.5 mm
Storage temperature	-40...+70 °C
Relative humidity	-40...+85 °C
Vibration test	15 to 95% (non-condensing)
Extended vibration resistance	acc. to IEC 61131-2
- up to 20 g (at 10 up to 150 Hz)	For mounting on base plate or machinery
Shock test	acc. to IEC 61131-2
Electro-magnetic compatibility	acc. to IEC 61131-2
Protection class	IP67
	IP69K
Housing material	Glass fiber reinforced nylon, nickel-plated connector
Housing color	Black
Window material	Lexan
Material screw	Nickel-plated brass
Material label	Polyester with polycarbonate overlay
Ground tab material	Nickel-plated brass
Weight	620 \pm 20 g
Approvals and certificates	CE, cULus



Ethernet

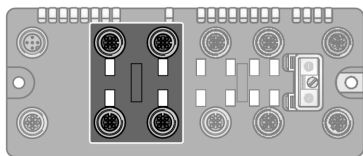
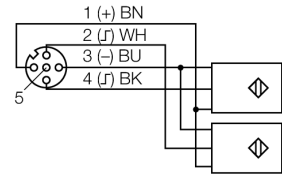
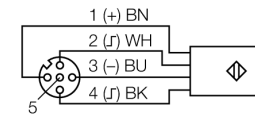
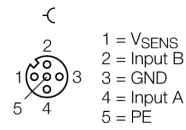
Fieldbus cable (IP67 example): RSSD RSSD 441-2M ID number U-02482 or RSSD-RSSD-441-2M/S2174 ID number 6914218



Slot 1: Digital Inputs

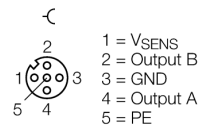
Extension cable (example): RK 4.4T-2-RS 4.4T ident-no. U2445 or RKC4.4T-2-RSC4.4T/TEL ident-no. 6625208

Pin Assignment

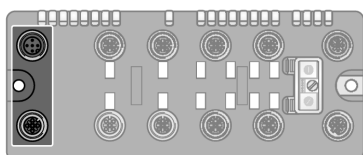
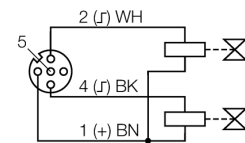


Extension cable (example): RK 4.4T-2-RS 4.4T ident-no. U2445 or RKC4.4T-2-RSC4.4T/TEL ident-no. 6625208

Pin Assignment



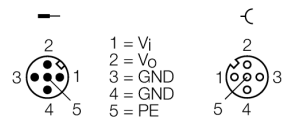
Wiring Diagram



Auxiliary Power

Extension cable (example): RKC 4.4T-2-RSC 4.4T ident-no. U5264 or RKC4.4T-2-RSC4.4T/TEL ident-no. 6625208

Pin Assignment



Status: Station LED

LED	Color	Status	Description
IOs		OFF	Power off
	RED	ON	Insufficient power supply
	RED	FLASHING (1Hz)	Deviating station configuration
	RED	FLASHING (4 Hz)	No module bus communication
	GREEN	ON	Station OK
	GREEN	FLASHING	Force mode active
BUS		OFF	Power Off
	GREEN	ON	Connected to Master
	GREEN	FLASHING	Ready
	RED	ON	Error
	RED	FLASHING	WINK
	YELLOW	ON	DHCP/BOOTP Search
IO	GREEN	ON	I/O slots OK
	GREEN	FLASHING (1Hz)	At least one I/O slot in idle state
	RED	ON	At least one faulty I/O slot
	RED	FLASHING	At least one I/O slot in faulty state

Status: I/O LED, slot 1

LED	Color	Status	Description
D1 *		OFF	Diagnostic disabled
	RED	ON	Station / module bus communication failure
	RED	FLASHING (0.5Hz)	Summarized diagnostic

* D1 LED also indicates gateway diagnostic

I/O LED Status Slot 2

LED	Colour	Status	Description
D2 *		OFF	Diagnostic disabled
	RED	ON	Station / module bus communication failure
	RED	FLASHING (0.5Hz)	Summarized diagnostic

* The D2 LED also indicates gateway diagnosis

Process Data Mapping of the Single Protocols

EtherNet/IP™ I/O and Diagnostic Data Mapping

INPUT	BYTE	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
	0	DI 1 ₇	DI 1 ₆	DI 1 ₅	DI 1 ₄	DI 1 ₃	DI 1 ₂	DI 1 ₁	DI 1 ₀
	1	-	-	-	-	-	-	-	-
Diagnose	2	Modulnummer meldet Diagnose Daten							
	3	Austauschstation	-	Diagnose aktiv	-	-	-	-	-
Steckplatz 2 (ref. Byte 2)	4	Überstrom DO 2 ₇	Überstrom DO 2 ₆	Überstrom DO 2 ₅	Überstrom DO 2 ₄	Überstrom DO 2 ₃	Überstrom DO 2 ₂	Überstrom DO 2 ₁	Überstrom DO 2 ₀
	5	-	-	-	-	-	-	-	-
OUTPUT	BYTE	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
	0	DO 2 ₇	DO 2 ₆	DO 2 ₅	DO 2 ₄	DO 2 ₃	DO 2 ₂	DO 2 ₁	DO 2 ₀
	1	-	-	-	-	-	-	-	-

Modbus TCP Register Mapping

	REG	Bit 15	Bit 14	Bit 13	Bit 12	Bit 11	Bit 10	Bit 9	Bit 8	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Eingänge (RO)	0x0000	-	-	-	-	-	-	-	-	DI 1 ₇	DI 1 ₆	DI 1 ₅	DI 1 ₄	DI 1 ₃	DI 1 ₂	DI 1 ₁	DI 1 ₀
Status (RO)	0x0001	-	FCE	-	-	CFG	COM	VI low	-	VO low	-	-	-	-	-	-	DIA
Diag. (RO)	0x0002	-	-	-	-	-	-	-	-	-	-	-	-	-	-	S2 DIA	S1 DIA
Ausgänge (RW)	0x0800	-	-	-	-	-	-	-	-	DO 2 ₇	DO 2 ₆	DO 2 ₅	DO 2 ₄	DO 2 ₃	DO 2 ₂	DO 2 ₁	DO 2 ₀
I/O Diag (RO)	0xA000	-	-	-	-	-	-	-	-	SCDO 2 ₇	SCDO 2 ₆	SCDO 2 ₅	SCDO 2 ₄	SCDO 2 ₃	SCDO 2 ₂	SCDO 2 ₁	SCDO 2 ₀

PROFINET® Process Data

	BYTE	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Eingänge	0	DI 1 ₇	DI 1 ₆	DI 1 ₅	DI 1 ₄	DI 1 ₃	DI 1 ₂	DI 1 ₁	DI 1 ₀
	1	-	-	-	-	-	-	-	-
Ausgänge	0	DO 2 ₇	DO 2 ₆	DO 2 ₅	DO 2 ₄	DO 2 ₃	DO 2 ₂	DO 2 ₁	DO 2 ₀
	1	-	-	-	-	-	-	-	-