



the sensor people





Figure can vary

Part no.: 50118799 CML730i-R20-1270.A/L-M12 Light curtain receiver





② IO-Link

Contents

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- Dimensioned drawings
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Technical data

Basic data			
Series	730		
Operating principle	Throughbeam principle		
Device type	Receiver		
Contains	2x BT-NC sliding block		
Application	Detection of transparent objects		
Application	Object measurement		
Optical data			
Operating range	Guaranteed operating range		
Operating range	0.3 9.5 m		
Operating range, transparent media	0.3 3.5 m		
Operating range limit	Typical operating range		
Operating range limit	0.2 12 m		
Measurement field length	1,270 mm		
Number of beams	64 Piece(s)		
Beam spacing	20 mm		
Measurement data			
Minimum object diameter	30 mm		
Electrical data			
Protective circuit	Polarity reversal protection Short circuit protected Transient protection		
Performance data			
Supply voltage U _B	18 30 V , DC		
Residual ripple	0 15 % , From U _B		
Open-circuit current	0 270 mA , The specified values refer to the entire package consisting of transmitter and receiver.		
Inputs/outputs selectable			
Output current, max.	100 mA		
Input resistance	6,000 Ω		
Number of inputs/outputs selectable	4 Piece(s)		
Туре	Inputs/outputs selectable		
Voltage type, outputs	DC		
Switching voltage, outputs	Typ. U _B / 0 V		
Voltage type, inputs	DC		
Switching voltage, inputs	high: ≥6V		
	low: ≤4V		
Input/output 1			
Activation/disable delay	0 1 ms		
Timing			
Readiness delay	450 ms		
Cycle time	1 ms		

Interface



Туре	IO-Link	
IO-Link		
COM mode	COM2	
Specification	V1.0.1 V1.1	
Min. cycle time	COM2 = 2.3 ms	
Service interface		
Туре	IO-Link	
IO-Link		
Function	Configuration via software Service	
Connection		
Number of connections	2 Piece(s)	
Plug outlet	Axial	
Connection 1	/ Wildi	
Function	Configuration interface Signal IN Signal OUT Voltage supply	
Type of connection	Connector	
Thread size	M12	
Туре	Male	
Material	Metal	
No. of pins	8 -pin	
Encoding	A-coded	
Connection 2		
Function	Connection to transmitter	
Type of connection	Connector	
Thread size	M12	
Туре	Female	
Material	Metal	
No. of pins	5 -pin	
Encoding	A-coded	
Mechanical data		
Design	Cubic	
Dimension (W x H x L)	29 mm x 35.4 mm x 1,355 mm	
Housing material	Metal , Aluminum	
Lens cover material	Plastic	
Net weight	1,450 g	
Housing color	Silver	
Type of fastening	Groove mounting Via optional mounting device	
Operation and display		
Operation and display	LED	
Type of display	LED OLED display	
Number of LEDs	2 Piece(s)	
Type of configuration	Software Teach-in	

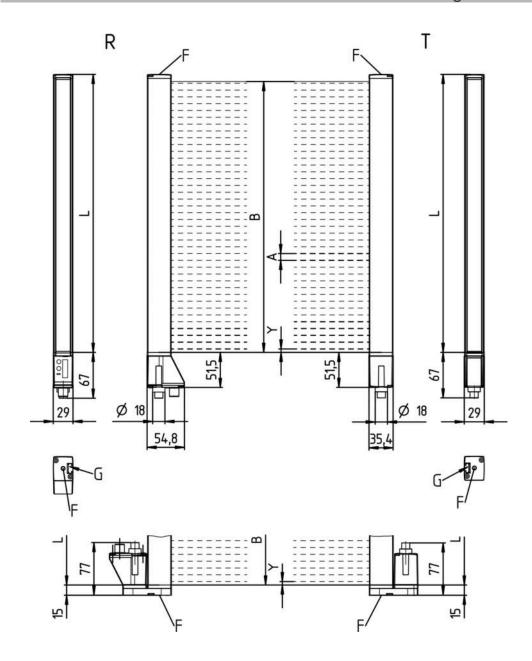


Operational controls	Membrane keyboard		
Environmental data			
Ambient temperature, operation	-30 60 °C	-30 60 °C	
Ambient temperature, storage	-40 70 °C	-40 70 °C	
Certifications			
Degree of protection	IP 65		
Protection class	III		
Certifications	c CSA US		
Standards applied	IEC 60947-5-2	IEC 60947-5-2	
Classification			
Customs tariff number	90314990		
eCl@ss 8.0	27270910		
eCl@ss 9.0	27270910		
ETIM 5.0	EC002549		
ETIM 6.0	EC002549		

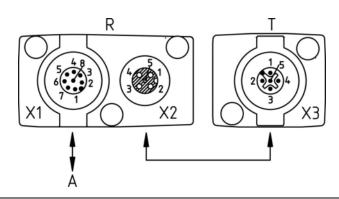
Dimensioned drawings

All dimensions in millimeters





- A Beam spacing 20 mm B Measurement field length 1270 mm
- F M6 thread
- G Fastening groove
- L Profile length 1288 mm
- T Transmitter
- R Receiver
- Y 5 mm





APWR / SW IN/OUT

Electrical connection

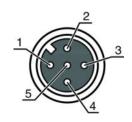
Connection 1		
Function	Configuration interface Signal IN Signal OUT Voltage supply	
Type of connection	Connector	
Thread size	M12	
Туре	Male	
Material	Metal	
No. of pins	8 -pin	
Encoding	A-coded	

Pin	Pin assignment
1	V+
2	101
3	GND
4	IO-Link
5	102
6	103
7	IO4
8	GND



Connection 2		
Function	Connection to transmitter	
Type of connection	Connector	
Thread size	M12	
Туре	Female	
Material	Metal	
No. of pins	5 -pin	
Encoding	A-coded	

Pin	Pin assignment
1	FE/SHIELD
2	V+
3	GND
4	RS 485 Tx+
5	RS 485 Tx-





Operation and display

LEDs

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Green, flashing	Teach / error
		Measurement frequency display
2	Yellow, continuous light	Light path free, with function reserve
	Yellow, flashing	No function reserve
	Off	Object detected

Suitable transmitters

Part no.	Designation	Article	Description
50118636	CML730i- T20-1270.A-M12	Light curtain transmitter	Operating range: 0.3 9.5 m Connection: Connector, M12, Axial, 5 -pin

Part number code

Part designation: CML7XXi-YZZ-AAAA.BCCCDDD-EEEFFF

CML	Operating principle: Measuring light curtain		
7XXi	Series: 720i: 720i series 730i: 730i series		
Υ	Device type: T: transmitter R: receiver		
ZZ	Beam spacing: 05: 5 mm 10: 10 mm 20: 20 mm 40: 40 mm		
AAAA	Measurement field length [mm], dependent on beam spacing		
В	Equipment: A: connector outlet, axial R: rear connector outlet		
ccc	Interface: L: IO-Link /CN: CANopen /PB: PROFIBUS /PN: PROFINET /CV: Analog current and voltage output /D3: RS 485 Modbus		
DDD	Special equipment: -PS: Power Setting		
EEE	Electrical connection: M12: M12 connector		
FFF	-EX: Explosion protection:		

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A list with all available device types can be found on the Leuze electronic website at www.leuze.com.



Notes

Observe intended use!

- · This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

For UL applications:

- · For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50135128	KD S-M12-8A- P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
5			cable	Suitable for interface: IO-Link, DeviceNet, CANopen Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50142900	BT 700M.5-2SET	Mounting device set	Contains: 2x mounting brackets, 1 teach template, 4 M6 x 10 screws Design of mounting device: Bracket mounting Fastening, at system: Through-hole mounting, T slotted hole Mounting bracket, at device: Screw type, Sliding block Type of mounting device: Rigid Material: Steel

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Mounting technology - Swivel mounts

Part no.	Designation	Article	Description
429046	BT-2R1	Mounting bracket set	Contains: 2x BT-R swivel mount, 1 cylinder for mounting on the light curtain Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

	Part no.	Designation	Article	Description
166	50121098	SET MD12-US2-IL1.1 + Zub.		Interface: USB Connections: 2 Piece(s) Degree of protection: IP 20

Services

Part no.	Designation	Article	Description
S981001	CS10-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
S981005	CS10-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.

Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.