# Machine tap extension with internal cooling and h6 shank For the use of machine taps with internal cooling



## Application:

For extending machine taps in conjunction with deep and difficult to reach threads on CNC and conventional machines, in tapping chucks or quick-change chucks in single part production.



### Version:

Steel tool holder with collet chuck and clamping nut h6 shank, steel shank of the extension pursuant to DIN for high requirements for process reliability and service life

- Very flexible and fast solution as there is no need to procure special machine taps
- User-friendly handling and short retooling times
- Excellent value for money

Art. no.	13533 428
Suitable for DIN 374/376 screw tap	M39-M42
Suitable for screw tap square socket size	24 mm
Size of square	24 mm
Collect depth	60 mm
Collet chuck diameter	32 mm
Collect outer diameter	44 mm
Shaft diameter	32 mm
Length	200 mm
Shaft length	100 mm

### **EAN-Code**

4053625475605

