



the sensor people





Figure can vary

Part no.: 50119773 CML720i-R20-630.A/L-M12 Light curtain receiver







# **Contents**

- Technical data
- Dimensioned drawings
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- Operation and display
- Suitable transmitters
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### **Technical data**

Pacie data			
Basic data Series	720		
Operating principle	Throughbeam principle  Receiver		
Device type	2x BT-NC sliding block		
Contains	· · · · · · · · · · · · · · · · · · ·		
Application	Object measurement		
Special design			
Special design	Crossed-beam scanning Diagonal-beam scanning Parallel-beam scanning		
Ontinal data			
Optical data Operating range	Guaranteed operating range		
	0.3 7 m		
Operating range Operating range limit			
· · · · · · · · · · · · · · · · · · ·	Typical operating range 0.2 9 m		
Operating range limit			
Measurement field length	630 mm		
Number of beams	32 Piece(s)		
Beam spacing	20 mm		
Measurement data			
Minimum object diameter	30 mm		
Protective circuit	Polarity reversal protection Short circuit protected Transient protection		
Performance data			
Supply voltage U <sub>B</sub>	18 30 V , DC		
Residual ripple	0 15 % , From U <sub>B</sub>		
Open-circuit current	0 165 mA , The specified values refer to the entire package consisting of transmitter and receiver.		
Inputs/outputs selectable			
Output current, max.	100 mA		
Input resistance	6,000 Ω		
Number of inputs/outputs selectable	4 Piece(s)		
Туре	Inputs/outputs selectable		
Voltage type, outputs	DC		
Switching voltage, outputs	Typ. U <sub>B</sub> / 0 V		
Voltage type, inputs	DC		
Switching voltage, inputs	high: ≥6V low: ≤4V		
Input/output 1			
Activation/disable delay	0 1 ms		
Timing			
Timing Readiness delay	400 ms		
Cycle time	1.36 ms		
Despense time per beem	20 up		

30 µs

Response time per beam



IO-Link
IO-LIIIK
COM2
V1.0.1
V1.0.1 V1.1
COM2 = 2.3 ms
IO-Link
Configuration via software
Service
2 Piece(s)
Axial
Configuration interface Signal IN
Signal OUT
Voltage supply
Connector
M12
Male
Metal
8 -pin
A-coded
Connection to transmitter
Connector
M12
Female
Metal
5 -pin
A-coded
Cubic
29 mm x 35.4 mm x 715 mm
Metal , Aluminum
Plastic
850 g
Silver Cropus mounting
Groove mounting Via optional mounting device
LED
OLED display
2 Piece(s)

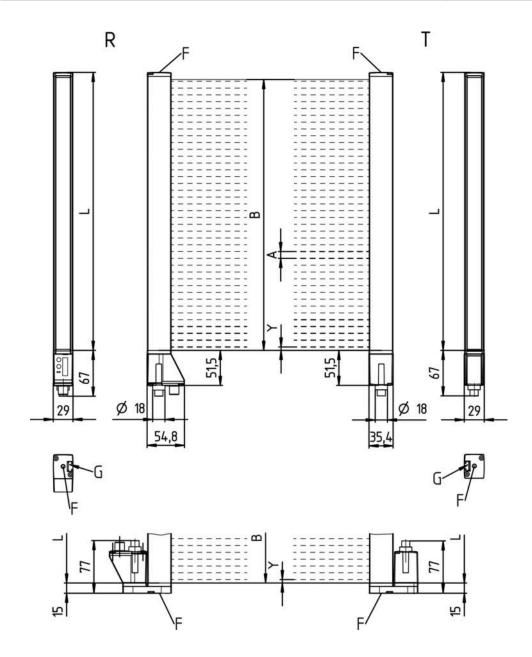


Type of configuration	Software Teach-in			
Operational controls	Membrane keyboard			
Environmental data				
Ambient temperature, operation	-30 60 °C			
Ambient temperature, storage	-40 70 °C			
Certifications				
Degree of protection	IP 65			
Protection class	III	III		
Certifications	c CSA US			
Standards applied	IEC 60947-5-2	IEC 60947-5-2		
Classification				
Customs tariff number	90314990			
eCl@ss 8.0	27270910			
eCl@ss 9.0	27270910			
ETIM 5.0	EC002549	EC002549		
ETIM 6.0	EC002549	EC002549		

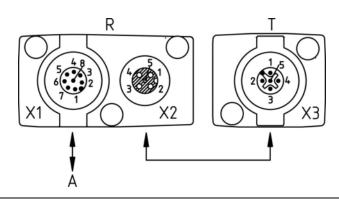
### **Dimensioned drawings**

All dimensions in millimeters





- A Beam spacing 20 mm B Measurement field length 630 mm
- F M6 thread
- G Fastening groove
- L Profile length 648 mm
- T Transmitter
- R Receiver
- Y 5 mm



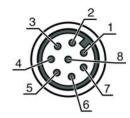


APWR / SW IN/OUT

### **Electrical connection**

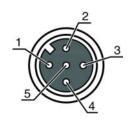
Connection 1		
Function	Configuration interface Signal IN Signal OUT Voltage supply	
Type of connection	Connector	
Thread size	M12	
Туре	Male	
Material	Metal	
No. of pins	8 -pin	
Encoding	A-coded	

Pin	Pin assignment
1	V+
2	101
3	GND
4	IO-Link
5	102
6	103
7	IO4
8	GND



Connection 2		
Function	Connection to transmitter	
Type of connection	Connector	
Thread size	M12	
Туре	Female	
Material	Metal	
No. of pins	5 -pin	
Encoding	A-coded	

Pin	Pin assignment
1	FE/SHIELD
2	V+
3	GND
4	RS 485 Tx+
5	RS 485 Tx-





### **Operation and display**

#### **LEDs**

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Green, flashing	Teach / error
		Measurement frequency display
2	Yellow, continuous light	Light path free, with function reserve
	Yellow, flashing	No function reserve
	Off	Object detected

#### Suitable transmitters

Part no.	Designation	Article	Description
50119426	CML720i- T20-630.A-M12	Light curtain transmitter	Operating range: 0.3 6 m Connection: Connector, M12, Axial, 5 -pin

#### Part number code

Part designation: CML7XXi-YZZ-AAAA.BCCCDDD-EEEFFF

CML	Operating principle: Measuring light curtain		
7XXi	<b>Series:</b> 720i: 720i series 730i: 730i series		
Υ	Device type: T: transmitter R: receiver		
ZZ	Beam spacing: 05: 5 mm 10: 10 mm 20: 20 mm 40: 40 mm		
AAAA	Measurement field length [mm], dependent on beam spacing		
В	Equipment: A: connector outlet, axial R: rear connector outlet		
ccc	Interface: L: IO-Link /CN: CANopen /PB: PROFIBUS /PN: PROFINET /CV: Analog current and voltage output /D3: RS 485 Modbus		
DDD	Special equipment: -PS: Power Setting		
EEE	Electrical connection: M12: M12 connector		
FFF	-EX: Explosion protection:		

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A list with all available device types can be found on the Leuze electronic website at www.leuze.com.



#### **Notes**

#### Observe intended use!

- · This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

#### For UL applications:

- · For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

#### **Accessories**

### Connection technology - Connection cables

Part no.	Designation	Article	Description
50135128	KD S-M12-8A- P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

### Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
<b>(a)</b> (b) (c) (c) (c) (c) (c) (c) (c) (c) (c) (c			cable	Suitable for interface: IO-Link, DeviceNet, CANopen Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

## Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
 50142900	BT 700M.5-2SET	Mounting device set	Contains: 2x mounting brackets, 1 teach template, 4 M6 x 10 screws Design of mounting device: Bracket mounting Fastening, at system: Through-hole mounting, T slotted hole Mounting bracket, at device: Screw type, Sliding block Type of mounting device: Rigid Material: Steel

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## Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
EE.	429046	BT-2R1	Mounting bracket set	Contains: 2x BT-R swivel mount, 1 cylinder for mounting on the light curtain Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Part no.	Designation	Article	Description
50121098	SET MD12-US2-IL1.1 + Zub.		Interface: USB Connections: 2 Piece(s) Degree of protection: IP 20

### Services

Part no.	Designation	Article	Description
S981001	CS10-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
S981005	CS10-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.

#### Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.