

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 16 D-32758 Detmold

Germany

Fon: +49 5231 14-0 Fax: +49 5231 14-292083 www.weidmueller.com

















Angled, two-tier pin header available as closed-sided or with flange (open-sided pin headers on request). Pin headers with 3.5mm pins are designed for wave soldering and are packaged in a box. They can be screwed on to the PCB. The pin headers provide space for labelling and can be coded.

General ordering data

Available until	2014-05-20
Туре	S2L 3.50/22/90F 3.5SN BK BX
Order No.	<u>1728710000</u>
Version	PCB plug-in connector, male header, Flange, THT solder connection, 3.50 mm, No. of poles: 22, 90°, Solder pin length (I): 3.5 mm, tinned, black, Box
GTIN (EAN)	4032248040179
Qty.	36 pc(s).
Product data	IEC: 250 V / 10 A UL: 150 V / 10 A
Packaging	Box



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Technical data

Dimensions and weights

Width	45.5 mm	Width (inches)	1.791 inch
Height	14 mm	Height (inches)	0.551 inch
Height of lowest version	10.5 mm	Depth	14.2 mm
Depth (inches)	0.559 inch	Net weight	6.406 g

System specifications

Product family	OMNIMATE Signal - series	Type of connection	
,	B2L/S2L 3.50 - 2-row	,,	Board connection
Mounting onto the PCB	THT solder connection	Pitch in mm (P)	3.5 mm
Pitch in inches (P)	0.138 inch	Outgoing elbow	90°
No. of poles	22	Number of solder pins per pole	1
Solder pin length (I)	3.5 mm	Tolerance of solder pin position	± 0.20 mm
Solder pin dimensions	d = 1.0 mm, Octagonal	Solder eyelet hole diameter (D)	1.3 mm
Solder eyelet hole diameter tolerance (D)+ 0,1 mm		L1 in mm	35 mm
L1 in inches	1.378 inch	Number of rows	1
Pin series quantity		Touch-safe protection acc. to DIN VDE	Safe from back-of-hand
	2	57 106	touch
Touch-safe protection acc. to DIN VDE		Can be coded	
0470	IP 10		Yes
Plugging cycles	25	Plugging force/pole, max.	5 N
Pulling force/pole, max.	4 N		

Material data

Insulating material	PBT	Colour	black
Colour chart (similar)	RAL 9011	Insulating material group	Illa
СТІ	≥ 200	Insulation strength	≥ 10 ⁸ Ω
UL 94 flammability rating	V-0	GWFI	960 °C
Contact material	Copper alloy	Contact surface	tinned
Layer structure of solder connection	2-3 µm Ni / 5-7 µm Sn glossy	Storage temperature, min.	-25 °C
Storage temperature, max.	55 °C	Max. relative humidity during storage	80 %
Operating temperature, min.	-50 °C	Operating temperature, max.	100 °C
Temperature range, installation, min.	-30 °C	Temperature range, installation, max.	100 °C

Rated data acc. to IEC

tested acc. to standard		Rated current, min. no. of poles	
	IEC 60664-1, IEC 61984	(Tu=20°C)	10 A
Rated current, max. no. of poles (Tu=20°C)	10 A	Rated current, min. no. of poles (Tu=40°C)	9 A
Rated current, max. no. of poles (Tu=40°C)	8.5 A	Rated voltage for surge voltage class / pollution degree II/2	250 V
Rated voltage for surge voltage class / pollution degree III/2	125 V	Rated voltage for surge voltage class / pollution degree III/3	80 V
Rated impulse voltage for surge voltage class/ pollution degree II/2	2.5 kV	Rated impulse voltage for surge voltage class/ pollution degree III/2	2.5 kV
Rated impulse voltage for surge voltage class/ contamination degree III/3	2.5 kV	Short-time withstand current resistance	3 x 1s with 77 A



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Technical data

Institute (CSA)	⊕	Certificate No. (CSA)	200020 1400444	
Rated voltage (Use group B / CSA)	150 V	Rated current (Use group B / CSA)	200039-1488444 5 A	
Reference to approval values	Specifications are maximum values, details - see approval certificate.	nation carroin (Good group 2 / Gost)		
Rated data acc. to UL 1059				
Institute (UR)	<i>71</i> 2	Certificate No. (UR)	E60693	
Rated voltage (Use group B / UL 1059)	150 V	Rated voltage (Use group C / UL 1059)		
Rated current (Use group B / UL 1059)	10 A	Rated current (Use group C / UL 1059)		
Reference to approval values	Specifications are maximum values, details - see approval certificate.			
Packing				
Packaging	Вох	VPE length	0 mm	
VPE width	0 mm	VPE height	0 mm	
Classifications				
ETIM 4.0	EC002637	ETIM 5.0	EC002637	
ETIM 6.0	EC002637	UNSPSC	30-21-18-10	
eClass 5.1	27-26-07-01	eClass 6.2	27-26-07-08	
eClass 7.1	27-44-04-01	eClass 8.1	27-44-04-01	
eClass 9.0	27-44-04-02	eClass 9.1	27-44-04-02	
Notes				
Notes	Additional colours on reques			
140.63				
	Gold-plated contact surfaces on request			
	Spacing between rows: see hole layout			
	Rated current related to rated cross-section & min. No. of poles.			
	• P on drawing = pitch			
	 Rated data refer only to the component itself. Clearance and creepage distances to other components are to be designed in accordance with the relevant application standards. 			
	 For additional mechanical support for male connectors with screw flange (F), we recommend an additional cable gland with fastening screws (sheet metal screw ISO 1481-ST 2.2x4.5 C or ISO 7049-ST 2.2x4.5 C – see Accessories). Cable gland only permitted before soldering. 			
IDC a and a marity.	see Accessories). Cable gland only permitted before soldering.			

Conformity: The products are developed, manufactured and delivered according international recognized standards and norms and comply with the assured properties in the data sheet resp. fulfill decorative properties in accordance with IPC-A-610 "Class 2". Further claims on the products can be evaluated on request.

IPC conformity



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Technical data

Approvals		
Approvals	⊕ Ⅲ 71	
ROHS	Conform	
Downloads		
Brochure/Catalogue	FL DRIVES EN FL DRIVES DE	
Engineering Data	STEP	



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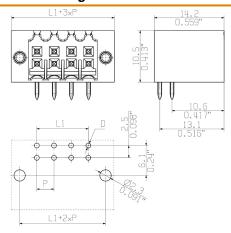
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Drawings

Dimensional drawing





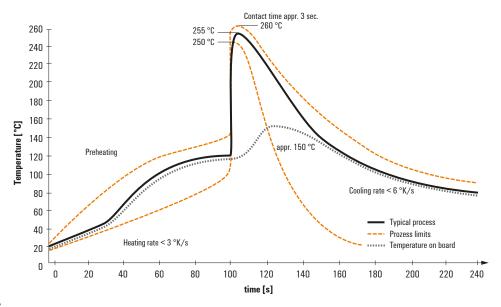
Recommended wave solderding profiles

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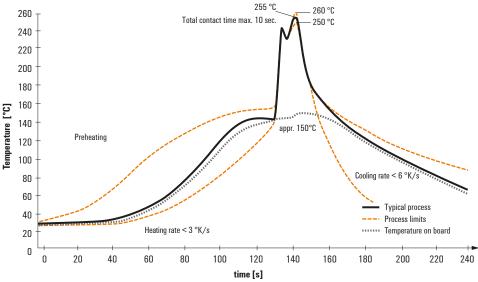
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Single Wave:



Double Wave:



Wave soldering profiles

Wired connection elements should be processed in accordance with the DIN EN 61760-1 standard. We have included two recommendations for practical wave soldering profiles, with which Weidmüller PCB terminals and connectors are qualified.

When choosing a suitable profile for your application, the following factors also need to be considered:

- PCB thickness
- Proportion of Cu in the layers
- Single/double-sided assembly
- Product range
- Heating and cooling rates

The single and double wave profiles each indicate the recommended operating range, including the maximum soldering temperature of 260°C. In practice, the maximum soldering temperature is quite often well below the above maximum profile.