

SDQC steel boring bar, positive left

for longitudinal and copy turning using DC indexable insert

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Application

For longitudinal and copy turning with DC 55° indexable insert.

Version

- precision-manufactured **steel** boring bar, with inner cooling, D type, 107.5° pitch angle, 55° tip angle, 7° clearance angle

Advantage

- very slim geometry, optimised for contour turning work
- positive body geometry ensures low cutting forces



Art. No.	17848 077
ISO name	A 40 T SDQC R/L 11
Min. bore diameter	54 mm
Shaft diameter	40 mm
Cutting edge height	18.5 mm
Clearance length	50 mm
Length	300 mm
Clamping surface height	37 mm
Programming size	27 mm
Suitable for indexable inserts	DC.. 11T3..
Tool design	Left
DIN	8024

EAN-Code

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