

Quick-change steel tool holder

Application:

For holding change tool holders. The selection of the Multifix quick-change steel tool holder and change tool holder depends on the drive output, the tool carriage width and lathe chisel height.

Version:

- The drill hole in the centring disc must be enlarged to the dimensions of the clamping screw.

Advantage:

- Precision manufacture owing to the high repeat accuracy (0.01 mm)
- Versatile production possibilities (40 tool positions possible)
- Quick and trouble-free height adjustment thanks to adjusting screw
- Extremely flexible due to the modular structure



Art. no.	22240 070
Steel holder head size	B
Changeover holder size	BD 25, BD 32
Max. drive power of lathe	6.6 kW
Max. carriage width	150 mm
Steel support	12 mm, 13 mm
Drill hole	16 mm
Max. bore diameter	40 mm
Normal hole diameter	32 mm
Max. boring depth	45 mm
Height	75 mm
Max. steel holder width	150 mm
Max. throat depth/holder width	71 mm

EAN-Code

4039247141517