



Figure can vary

Part no.: 50134101  
DCR 202i FIX-F1-102-R3-G-V  
Stationary 2D-code reader



**RS232**

**RS422**

Ethernet



## Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- Part number code
- Notes
- Accessories

## Technical data

| <b>Basic data</b>                  |                                                                                                                                                                                                                                                                    |
|------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Series                             | DCR 200i                                                                                                                                                                                                                                                           |
| Chip                               | CMOS                                                                                                                                                                                                                                                               |
| <b>Functions</b>                   |                                                                                                                                                                                                                                                                    |
| Software functions                 | Reading of 1D codes<br>Reading of 2D codes                                                                                                                                                                                                                         |
| <b>Read data</b>                   |                                                                                                                                                                                                                                                                    |
| Code types, readable               | 2/5 Interleaved<br>Aztec<br>Codabar<br>Code 128<br>Code 32<br>Code 39<br>Code 93<br>Data Matrix Code<br>EAN 128<br>EAN 8/13<br>GS1 Databar<br>GS1 Databar Omnidirectional<br>GS1 Databar QR code<br>GS1 Databar Stacked<br>PDF417<br>Pharma Code<br>QR code<br>UPC |
| <b>Optical data</b>                |                                                                                                                                                                                                                                                                    |
| Reading distance                   | 70 ... 360 mm                                                                                                                                                                                                                                                      |
| Light source                       | LED , Red                                                                                                                                                                                                                                                          |
| Transmitted-signal shape           | Pulsed                                                                                                                                                                                                                                                             |
| Camera resolution, horizontal      | 1,280 px                                                                                                                                                                                                                                                           |
| Camera resolution, vertical        | 960 px                                                                                                                                                                                                                                                             |
| Modulus size                       | 0.19 ... 0.5 mm                                                                                                                                                                                                                                                    |
| Electronic shutter speed           | 0.068 ... 5 ms                                                                                                                                                                                                                                                     |
| Camera type                        | Monochrome                                                                                                                                                                                                                                                         |
| <b>Electrical data</b>             |                                                                                                                                                                                                                                                                    |
| Protective circuit                 | Polarity reversal protection<br>Short circuit protected                                                                                                                                                                                                            |
| <b>Performance data</b>            |                                                                                                                                                                                                                                                                    |
| Supply voltage $U_B$               | 18 ... 30 V , DC                                                                                                                                                                                                                                                   |
| Average power consumption          | 8 W                                                                                                                                                                                                                                                                |
| <b>Inputs</b>                      |                                                                                                                                                                                                                                                                    |
| Number of digital switching inputs | 1 Piece(s)                                                                                                                                                                                                                                                         |
| <b>Switching inputs</b>            |                                                                                                                                                                                                                                                                    |
| Voltage type                       | DC                                                                                                                                                                                                                                                                 |

| <b>Outputs</b>                      |                        |
|-------------------------------------|------------------------|
| Number of digital switching outputs | 1 Piece(s)             |
| <b>Switching outputs</b>            |                        |
| Voltage type                        | DC                     |
| Switching current, max.             | 100 mA                 |
| <b>Switching output 1</b>           |                        |
| Switching element                   | MOSFET semiconductor , |
| Switching principle                 | +24 V switching        |
| <b>Inputs/outputs selectable</b>    |                        |
| Number of inputs/outputs selectable | 2 Piece(s)             |
| Voltage type, outputs               | DC                     |
| Voltage type, inputs                | DC                     |

| <b>Interface</b>      |                                   |
|-----------------------|-----------------------------------|
| Type                  | RS 232 , RS 422 , Ethernet        |
| <b>RS 232</b>         |                                   |
| Function              | Process                           |
| Transmission speed    | 4,800 ... 115,200 Bd              |
| Data format           | Adjustable                        |
| Start bit             | 1                                 |
| Data bit              | 8 data bits                       |
| Stop bit              | 1 stop bit                        |
| Parity                | None                              |
| Transmission protocol | <STX><data><CR><LF>               |
| Data encoding         | ASCII<br>Binary                   |
| <b>RS 422</b>         |                                   |
| Function              | Process                           |
| Transmission speed    | 4,800 ... 115,200 Bd              |
| Data format           | Adjustable                        |
| Start bit             | 1                                 |
| Data bit              | 7, 8 data bits                    |
| Stop bit              | 1, 2 stop bits                    |
| Parity                | Adjustable                        |
| Data encoding         | ASCII<br>Binary                   |
| <b>Ethernet</b>       |                                   |
| Architecture          | Client<br>Server                  |
| Address assignment    | DHCP<br>Manual address assignment |
| Transmission speed    | 10 Mbit/s<br>100 Mbit/s           |
| Function              | Process                           |
| Switch functionality  | None                              |
| Transmission protocol | TCP/IP , UDP                      |

| <b>Service interface</b> |          |
|--------------------------|----------|
| Type                     | Ethernet |
| <b>Ethernet</b>          |          |
| Function                 | Service  |

**Connection**

Number of connections 2 Piece(s)

**Connection 1**

Function Data interface  
Signal IN  
Signal OUT  
Voltage supply

Type of connection Connector

Thread size M12

Type Male

Material Stainless steel

No. of pins 12 -pin

Encoding A-coded

**Connection 2**

Function Configuration interface  
Data interface

Type of connection Connector

Thread size M12

Type Female

Material Stainless steel

No. of pins 4 -pin

Encoding D-coded

**Mechanical data**

Design Cubic

Dimension (W x H x L) 46 mm x 61 mm x 46 mm

Housing material Stainless steel , V4A

Lens cover material Glass

Net weight 392 g

Housing color Silver

Type of fastening Mounting thread  
Via optional mounting device

Compatibility of materials ECOLAB

**Operation and display**

Type of display LED

Number of LEDs 3 Piece(s)

Type of configuration Configuration codes  
Teach-in  
Via web browser

**Environmental data**

Ambient temperature, operation 0 ... 50 °C

Ambient temperature, storage -20 ... 70 °C

Relative humidity (non-condensing) 90 %

**Certifications**

Degree of protection IP 67  
IP 69K

Protection class III

Certifications c UL US

Test procedure for EMC in accordance with standard EN 61000-6-2  
EN 61000-6-4

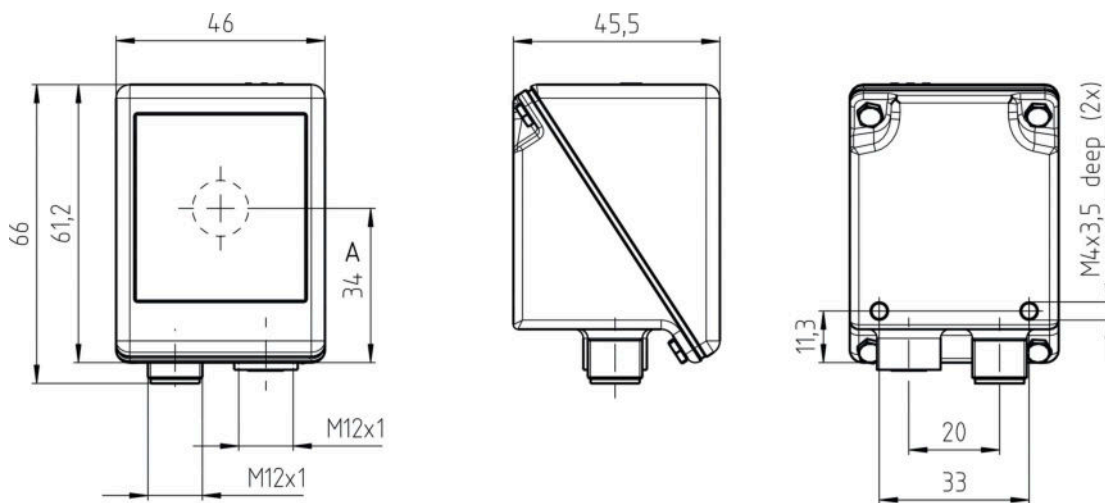
|                                                                 |                         |
|-----------------------------------------------------------------|-------------------------|
| Test procedure for continuous shock in accordance with standard | IEC 60068-2-29, test Eb |
| Test procedure for vibration in accordance with standard        | IEC 60068-2-6, test Fc  |

**Classification**

|                       |          |
|-----------------------|----------|
| Customs tariff number | 84719000 |
| eCl@ss 8.0            | 27280103 |
| eCl@ss 9.0            | 27280103 |
| ETIM 5.0              | EC002999 |
| ETIM 6.0              | EC002999 |

**Dimensioned drawings**

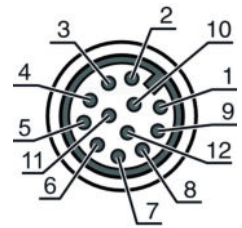
All dimensions in millimeters



**Electrical connection**

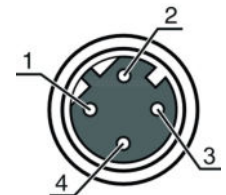
| Connection 1       | PWR / SWIO                                                  |
|--------------------|-------------------------------------------------------------|
| Function           | Data interface<br>Signal IN<br>Signal OUT<br>Voltage supply |
| Type of connection | Connector                                                   |
| Thread size        | M12                                                         |
| Type               | Male                                                        |
| Material           | Stainless steel                                             |
| No. of pins        | 12 -pin                                                     |
| Encoding           | A-coded                                                     |

| Pin | Pin assignment          |
|-----|-------------------------|
| 1   | VIN                     |
| 2   | GNDIN                   |
| 3   | SWIN 1                  |
| 4   | SWOUT 2                 |
| 5   | FE                      |
| 6   | GND RS 232 / GND RS 422 |
| 7   | Rx-                     |
| 8   | Tx-                     |
| 9   | RxD/Rx+                 |
| 10  | TxD/Tx+                 |
| 11  | SWIO 3                  |
| 12  | SWIO 4                  |



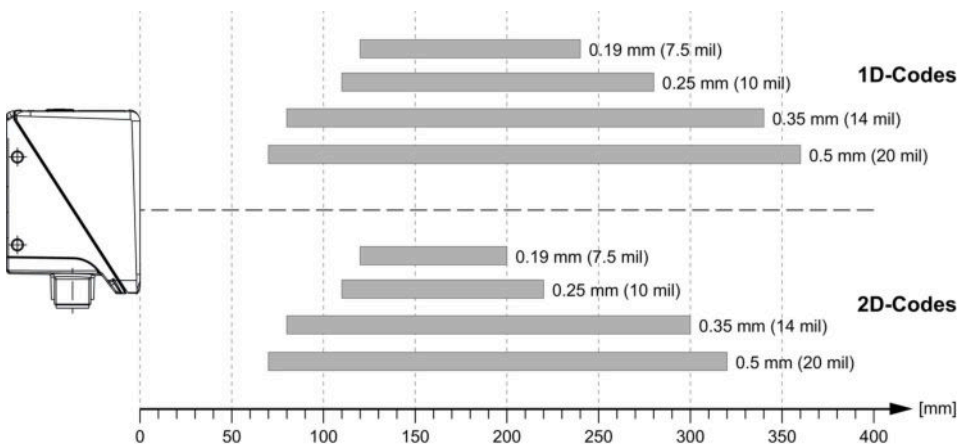
| Connection 2       | HOST                                      |
|--------------------|-------------------------------------------|
| Function           | Configuration interface<br>Data interface |
| Type of connection | Connector                                 |
| Thread size        | M12                                       |
| Type               | Female                                    |
| Material           | Stainless steel                           |
| No. of pins        | 4 -pin                                    |
| Encoding           | D-coded                                   |

| Pin | Pin assignment |
|-----|----------------|
| 1   | TD+            |
| 2   | RD+            |
| 3   | TD-            |
| 4   | RD-            |

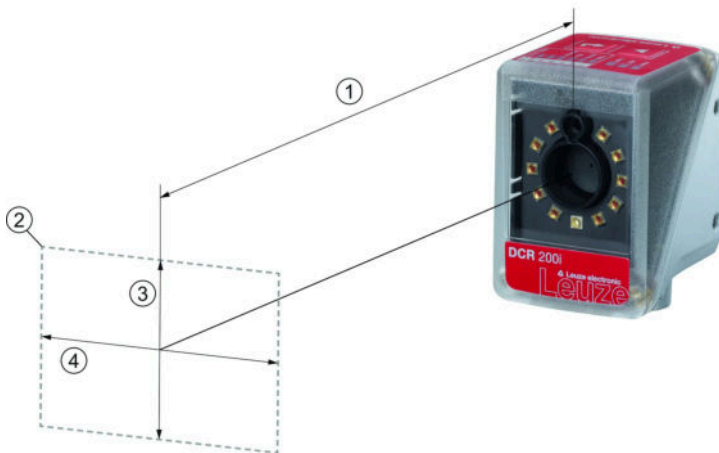


## Diagrams

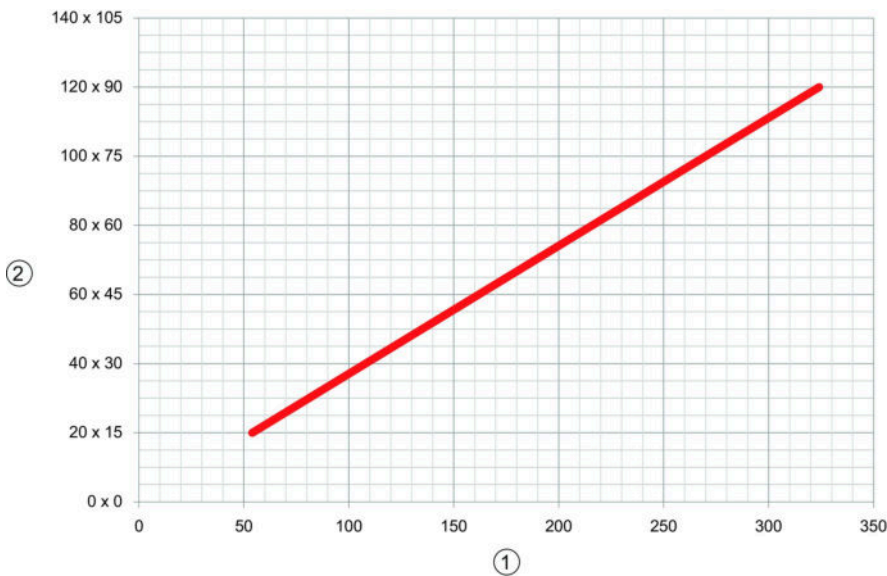
### Reading distances



Relationship between camera distance and reading field size



- 1 Camera distance
- 2 Reading field
- 3 Reading field height [mm]
- 4 Reading field width [mm]



- 1 Camera distance [mm]
- 2 Reading field: width x height [mm]

**Operation and display**

**LEDs**

| LED |     | Display                 | Meaning               |
|-----|-----|-------------------------|-----------------------|
| 1   | PWR | Off                     | No supply voltage     |
|     |     | Green, flashing         | Initialization        |
|     |     | Green, continuous light | Operational readiness |

| LED | Display                  | Meaning                 |                                    |
|-----|--------------------------|-------------------------|------------------------------------|
|     | Orange, continuous light | Service operation       |                                    |
|     | Red, flashing            | Device OK, warning set  |                                    |
|     | Red, continuous light    | Device error            |                                    |
| 2   | NET                      | Off                     | No supply voltage                  |
|     |                          | Green, flashing         | Initialization                     |
|     |                          | Green, continuous light | Operational readiness              |
|     |                          | Red, flashing           | Communication error                |
|     |                          | Red, continuous light   | Network error                      |
| 3   | LINK                     | Green, continuous light | Ethernet connection is established |
|     |                          | Yellow, flashing        | Data exchange active               |

## Part number code

Part designation: **DCR XXX YYYY-Z-AAA-BC-D-EEEE**

|      |                                                                                                                                                                                                 |
|------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| DCR  | <b>Operating principle:</b><br>DCR: Dual Code Reader                                                                                                                                            |
| XXXX | <b>Series/interface (integrated fieldbus technology):</b><br>202i: Ethernet TCP/IP, UDP, RS 232/RS 422<br>248i: PROFINET-IO, Ethernet TCP/IP, UDP, RS 232/RS 422                                |
| YYY  | <b>Equipment:</b><br>FIX: Fixed focal length                                                                                                                                                    |
| Z    | <b>Optics:</b><br>U: Ultra high density (very close)<br>N: High Density (close)<br>M: Medium Density (medium distance)<br>F: Low Density (remote)<br>L: Ultra low density (very large distance) |
| AAA  | <b>Beam exit:</b><br>102: front                                                                                                                                                                 |
| B    | <b>Illumination:</b><br>R: Red light<br>I: infrared light                                                                                                                                       |
| C    | <b>Resolution range:</b><br>3: 1280 x 960 pixels                                                                                                                                                |
| D    | <b>Protective screen:</b><br>n/a: plastic<br>G: Glass<br>P: Polarization filter                                                                                                                 |
| EEEE | <b>Special equipment:</b><br>V: Stainless steel housing<br>F001: NPN inputs/outputs<br>H: with heating                                                                                          |

### Note

A list with all available device types can be found on the Leuze website at [www.leuze.com](http://www.leuze.com).

## Notes



### Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

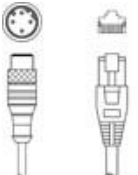


## Accessories


### Connection technology - Connection cables

|                                                                                   | Part no. | Designation         | Article          | Description                                                                                                                                                                                    |
|-----------------------------------------------------------------------------------|----------|---------------------|------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 50130281 | KD S-M12-CA-P1-020  | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 12 -pin<br>Connection 2: Open end<br>Shielded: Yes<br>Cable length: 2,000 mm<br>Sheathing material: PUR                                  |
|  | 50135073 | KS ET-M12-4A-P7-020 | Connection cable | Suitable for interface: Ethernet<br>Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin<br>Connection 2: Open end<br>Shielded: Yes<br>Cable length: 2,000 mm<br>Sheathing material: PUR |


### Connection technology - Interconnection cables

|                                                                                    | Part no. | Designation                 | Article               | Description                                                                                                                                                                                |
|------------------------------------------------------------------------------------|----------|-----------------------------|-----------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 50135080 | KSS ET-M12-4A-RJ45-A-P7-020 | Interconnection cable | Suitable for interface: Ethernet<br>Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin<br>Connection 2: RJ45<br>Shielded: Yes<br>Cable length: 2,000 mm<br>Sheathing material: PUR |


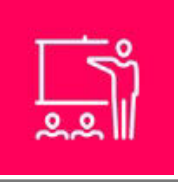
### Mounting technology - Mounting brackets

|                                                                                     | Part no. | Designation | Article          | Description                                                                                                                                                                              |
|-------------------------------------------------------------------------------------|----------|-------------|------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 50132151 | BT 320M     | Mounting bracket | Design of mounting device: Angle, L-shape<br>Fastening, at system: Through-hole mounting<br>Mounting bracket, at device: Screw type<br>Type of mounting device: Rigid<br>Material: Metal |

### Mounting technology - Rod mounts

|                                                                                     | Part no. | Designation  | Article         | Description                                                                                                                                                                                                      |
|-------------------------------------------------------------------------------------|----------|--------------|-----------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 50132150 | BTU 320M-D12 | Mounting system | Design of mounting device: Mounting system<br>Fastening, at system: For 12 mm rod<br>Mounting bracket, at device: Screw type<br>Type of mounting device: Clampable, Adjustable, Turning, 360°<br>Material: Metal |

## Services

|                                                                                   | Part no. | Designation | Article          | Description                                                                                                                                                                                                                                                                                                                                                                                                                        |
|-----------------------------------------------------------------------------------|----------|-------------|------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | S981014  | CS30-S-110  | Start-up support | <p>Details: Performed at location of customer's choosing, duration: max. 10 hours.</p> <p>Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.</p> <p>Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.</p> |
|  | S981019  | CS30-T-110  | Product training | <p>Details: Location and content to be agreed upon, duration: max. 10 hours.</p> <p>Conditions: Price not including travel costs and, if applicable, accommodation expenses.</p> <p>Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.</p>                                                                                                                                     |

### Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.