

## NC spotting drill bit 120° SC

For universal use up to 1300 N/mm<sup>2</sup>

**ATORN**<sup>®</sup>



### Application

For 120° spot drilling for the following twist drills on CNC machines.

### Version

- Spiral-fluted design

### Advantage

- Short design with precise point geometry and chisel edge ensure form-true and process-reliable spot drilling
- The follow-on tool does not run off centre
- Precise gauge thanks to special point thinning of the chisel edge

Application	Steel (N/mm <sup>2</sup> )			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GjMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	80	60	50	35	30	240	260	150	130	80	70	50		90	40	20	20		

<b>Art. No.</b>	<b>11082 020</b>
<b>Angle of the tip</b>	120 Degree
<b>Cutting material</b>	VHM
<b>Surface</b>	Uncoated
<b>Tool holding device</b>	HA parallel shank
<b>Cutting edge diameter</b>	2 mm
<b>Cutting edge length</b>	6 mm
<b>Length</b>	32 mm
<b>f steel 1300</b>	0.03 mm/r

### EAN-Code

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