Die, HSS BSW right, spiral point and 1.75 thread chamfer for universal use up to 700 N/mm2



Application

For cutting BSW (British Whitworth) threads externally in the material groups of steel and non-ferrous metals up to a strength of 700 $\rm N/mm^2.$

• right die with spiral point and 1.75 pitch

Advantage

- universal use for maximum flexibility during application
- micro cut edge treatment and special lapping method for excellent process reliability and long service life



| ſ | Application | on Steel (N/mm²) | | Stainless steel | | Alu | | Brass | | | | Plas- | Graphite | GG(G) | | | | Hard mat. | | |
|---|-------------|------------------|-------|-----------------|---------|---------|-------|-------|-------|------|-------|-------|----------|--------|------|-------|-------|-----------|---------|---------|
| | | <700 | <1000 | <1300 | marten. | austen. | short | long | short | long | short | long | tics | G(C)FK | GjMW | alloy | alloy | alloy | <55 HRC | <65 HRC |
| | | • | | | | | | • | | | • | | • | | | | | | | |

| Art. No. | 13470 090 | | | | |
|--|--------------------|--|--|--|--|
| Thread type | Whitworth thread | | | | |
| Cutting material | HSS | | | | |
| Thread type x nominal diameter in inches | BSW 3/8 in | | | | |
| Number of thread starts per inch | 16 | | | | |
| Outer diameter | 30 mm | | | | |
| Height | 11 mm | | | | |
| Cutting direction | Right-hand cutting | | | | |

EAN-Code

4050293116069

