

Miniature cutting insert, type AF HC56 15

for axial recessing

ATORN[®]



Application

Sturdy geometry for axial recessing in the material groups of steel, stainless steel, special alloys, hard machining up to 65 HRC with high cutting speeds and medium cutting conditions.

Version

- solid carbide cutting insert with inner cooling

Advantage

- very hard cemented carbide type ensures low wear
- sturdy geometry for axial cutter insert
- innovative coating technology for universal use with extremely demanding service life requirements

Art. no.	17132 168
ISO name	AF
Shaft diameter	5 mm
Length	51 mm
Clearance length	22 mm
Recessing width	1 mm
Plunge depth	1.5 mm
Programming size	2.25 mm
Min. bore diameter	6 mm
Machining direction	Left
Carbide type	HC56 15
Material to be processed	Steel, Stainless steel, Special alloy, Hardened material

EAN-Code

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