PS-ZD precision sine vices

Actuated via trapezoidal spindle



Application:

For grinding and inspection tasks.

Execution:

- Made of alloyed tool steel.
- Hardened and precision-ground.
- Squareness tolerance 0.005 mm/100 mm, parallelism tolerance 0.002 mm/100 mm.
- Precise angular adjustment achieved using gauge blocks (see no. 32050 onwards).
- \blacksquare Adjustment range 360° and 2 x 60°.
- Two-dimensional angular adjustment via 3 arc minutes vernier scale.
- A fine adjustment screw on the bottom part allows precise angular adjustment.
- The clamps can be positively locked at any angle.
- Drawing "W"= 2 x M5x15.

Advantage:

■ Two-dimensional angle adjustment and 360° rotation.

Delivery:

1x PS-ZD precision sine bar vice

Art. no.	28620 100	
Brand	RÖHM	
Manufacturer Part Number	370782	
Model	PS-ZD 70	
Prism countersunk horizontally	Yes	
Jaws width	70 mm	
Jaws height	30 mm	
Height 2	32 mm	
Clamping width	80 mm	
Height	137 mm	
Body length	160 mm	
Length 2	33 mm	
Length 3	45 mm	
Width 3	110 mm	
Section	5 mm	
Distance 2	65 mm	
Base body length	180 mm	
Angle	360 Degree	
Min./max. angle scale	0-120 Degree	
Gross Weight	15.800 kg	
Product Group	202	

EAN

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