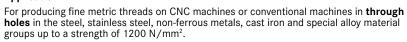
Screw tap, HSSE V3 MF ISO 2 (6H) 0° 374 B for universal use up to 1200 N/mm 2



Application





Advantage

- Universal use for maximum flexibility of application
- Innovative cutter geometry ensures high process reliability even in difficult machining conditions

Application	Steel (N/mm²)			Stainless steel		Alu		Brass		Bronze		Plas-						Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long	tics	G(C)FK	GjMW	alloy	alloy	alloy	<55 HRC	<65 HRC
	18	12	6	8	8	8	18	6	16	10	14	15		15	3	3	3		

Art. No.	13219 146					
Туре	UNI MAX 40 Control					
Thread type	Metric fine thread					
Thread type x nominal diameter	MF14					
Pitch	1.5 mm					
Hole type	Clearance hole ≤ 3xD					
Cutting material	HSSE V3					
Surface	Vaporised					
Lead angle shape	В					
Tolerance of screw taps	ISO 2 (6H)					
Twist angle	0°					
Shaft diameter	11 mm					
Application type/machine type	CNC, Conventional					
Core hole diameter	12.5 mm					
Length	100 mm					
Shank square	9 mm					
Cutting speed (steel 1000) suitability	1					
Cutting speed (steel 1300) suitability	1					
Overall stainless steel suitability	1					
fitness not iron total	2					
fitness Titan/Nickel/Super total	2					
Cutting speed (cast) suitability	1					
Cutting speed (hard 55) suitability	3					
Cutting speed (hard 65) suitability	3					
DIN	374					

EAN-Code

4050293426007

