

Thread turning inserts, full profile, 55°, HC5630

for female thread machining, right

ATORN®

Application

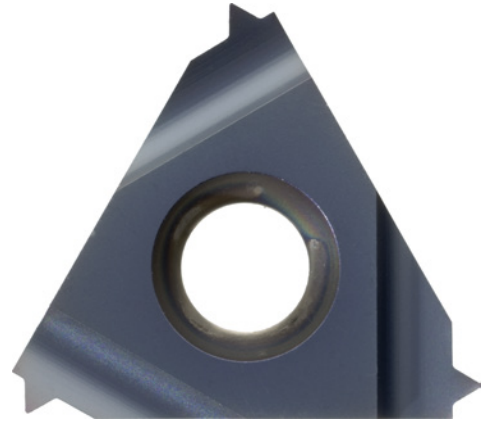
For creating male threads on CNC machines for the material groups of steel, stainless steel and cast iron at medium to high cutting speeds.

Version

- ground thread turning insert with TiAlN coating

Advantage

- ground thread turning insert, ensures good finish quality, cutting precision and thread with precise profile replication
- high cutting speed and long service life thanks to innovative TiAlN coating technology
- high level of productivity and no need to deburr the thread



Art. no.	17743 680
ISO name	11 (IR/IL) 11W
Number of thread starts per inch	11
Machining direction	Right
Carbide type	HC5630
Min./max. Vc in steel	90-120 m/min
Min./max. Vc in stainless steel	80-100 m/min
Min./max. Vc in cast iron	100-110 m/min

EAN-Code

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