

Weldon surface chucks

In accordance with ISO 12164 (DIN 69893)

ORION[®]

Application:

For clamping tools with straight shanks and clamping surfaces in line with DIN 1835 B.

Execution:

- All tapers and tolerances are precision-ground.
- Taper tolerance AT3.
- Strength HRC 57-60.
- Core strength 1,000-1,200 N/mm².
- With Balluff chip hole.
- All functional surfaces machined.

Advantage:

- Prevents the tool from slipping while maintaining high concentricity.

Delivery:

1x surface chuck (Weldon) in accordance with ISO 12164 (DIN 69893).



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| Art. no. | 23157 221 |
| Brand | ORION |
| Manufacturer Part Number | 23157221 |
| Tool holding device | HSK 63 |
| Clamping diameter | 20 mm |
| Projecting length | 80 mm |
| Length | 54 mm |
| Outer diameter | 52 mm |
| Coolant supply | Internal axial |
| Balancing quality | G 6.3 at 15 rpm |
| Gross Weight | 1.405 kg |
| Product Group | 2AV |

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