

Gloss Sensor

GM04VC2

LASER

Part Number



- Adjustable gloss level
- Practically independent of distance
- Reliable differentiation between glossy and matte objects

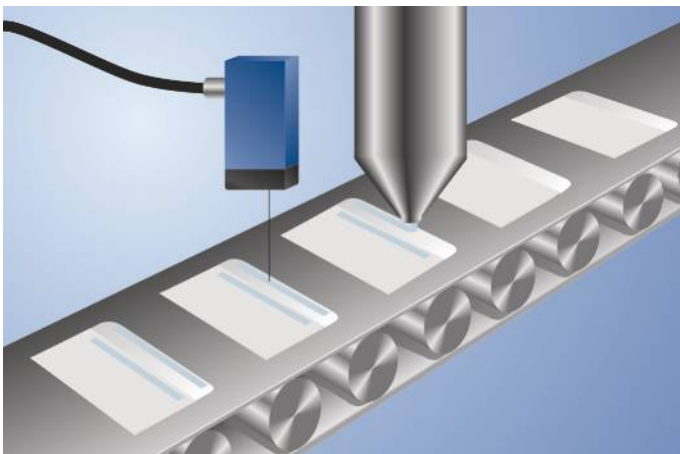
Technical Data

Optical Data	
Working Range	5...40 mm
Light Source	Laser (red)
Wavelength	650 nm
Service Life (T = +25 °C)	100000 h
Laser Class (EN 60825-1)	2
Max. Ambient Light	10000 Lux
Light Spot Diameter	see Table 1

Electrical Data	
Supply Voltage	10...30 V DC
Current Consumption (U _b = 24 V)	< 20 mA
Switching Frequency	1900 Hz
Response Time	263 μs
Temperature Drift	< 5 %
Temperature Range	-25...60 °C
Switching Output Voltage Drop	< 2,5 V
PNP Switching Output/Switching Current	200 mA
Short Circuit Protection	yes
Reverse Polarity Protection	yes
Overload Protection	yes
Protection Class	III
FDA Accession Number	0820517-000

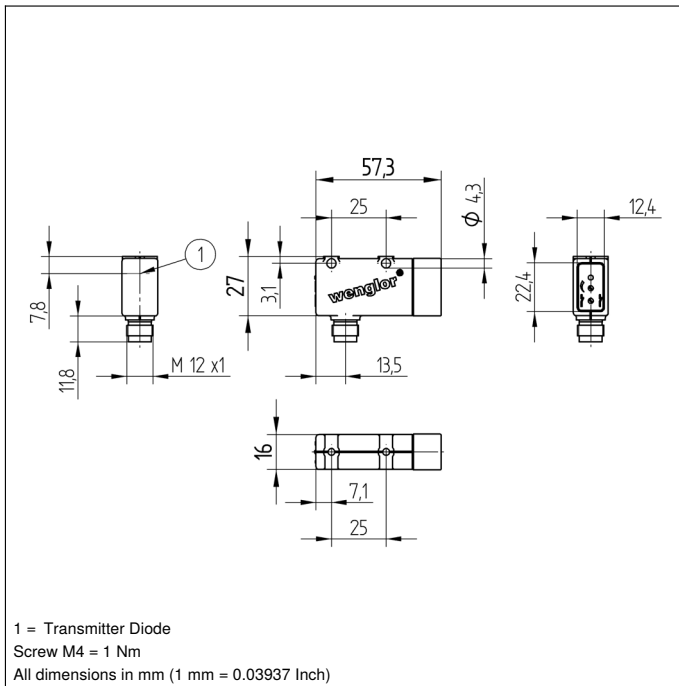
Mechanical Data	
Setting Method	Potentiometer
Housing Material	Plastic
Full Encapsulation	yes
Degree of Protection	IP67
Connection	M12 × 1; 4-pin
PNP NO/NC switchable	●
Connection Diagram No.	1013
Control Panel No.	M5
Suitable Connection Equipment No.	2
Suitable Mounting Technology No.	360

These sensors are capable of differentiating between surfaces with glossy and matte finishes. This allows for the monitoring of paint and adhesive layers, as well as drying status.

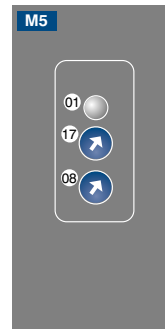


Complementary Products

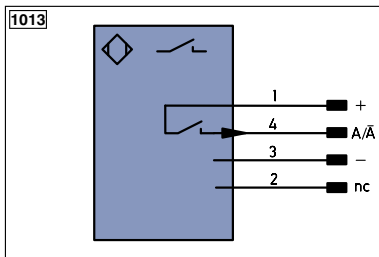
PNP-NPN Converter BG2V1P-N-2M



Ctrl. Panel



01 = Switching Status Indicator
 08 = NO/NC Switch
 17 = Sensitivity Adjustment

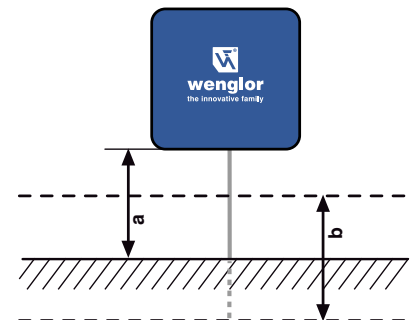


Legend					
+	Supply Voltage +	PT	Platinum measuring resistor	EN ^{A/RS422}	Encoder A/Ā (TTL)
-	Supply Voltage 0 V	nc	not connected	EN ^{B/RS422}	Encoder B/B̄ (TTL)
~	Supply Voltage (AC Voltage)	U	Test Input	EN ^A	Encoder A
A	Switching Output (NO)	Ū	Test Input inverted	EN ^B	Encoder B
Ā	Switching Output (NC)	W	Trigger Input	A _{MIN}	Digital output MIN
V	Contamination/Error Output (NO)	W-	Ground for the Trigger Input	A _{MAX}	Digital output MAX
V̄	Contamination/Error Output (NC)	O	Analog Output	A _{OK}	Digital output OK
E	Input (analog or digital)	O-	Ground for the Analog Output	SY _{in}	Synchronization In
T	Teach Input	BZ	Block Discharge	SY _{OUT}	Synchronisation output
Z	Time Delay (activation)	A _{MV}	Valve Output	OLT	Brightness output
S	Shielding	a	Valve Control Output +	M	Maintenance
RxD	Interface Receive Path	b	Valve Control Output 0 V	rsv	reserved
TxD	Interface Send Path	SY	Synchronization	Wire Colors according to DIN IEC 757	
RDY	Ready	SY-	Ground for the Synchronization	BK	Black
GND	Ground	E+	Receiver-Line	BN	Brown
CL	Clock	S+	Emitter-Line	RD	Red
E/A	Output/Input programmable	±	Grounding	OG	Orange
	IO-Link	S _{nR}	Switching Distance Reduction	YE	Yellow
PoE	Power over Ethernet	Rx+/-	Ethernet Receive Path	GN	Green
IN	Safety Input	Tx+/-	Ethernet Send Path	BU	Blue
OSSD	Safety Output	Bus	Interfaces-Bus A(+)/B(-)	VT	Violet
Signal	Signal Output	L _a	Emitted Light disengageable	GY	Grey
BI-D+/-	Ethernet Gigabit bidirect. data line (A-D)	Mag	Magnet activation	WH	White
EN ^{0/RS422}	Encoder 0-pulse 0-0̄ (TTL)	RES	Input confirmation	PK	Pink
		EDM	Contactur Monitoring	GNVE	Green/Yellow

Table 1

Remission from Object	> 30 %	~ 18 %	~ 6 %
Working Distance	20 mm	15 mm	10 mm
Working Range	± 15 mm	± 10 mm	± 5 mm
Spot Size	6 × 20 mm	4,5 × 15 mm	3 × 10 mm

Ideal Working Distance



a = Working Distance
 b = Working Range

