

DCMW indexable insert, positive

ATORN®

Application

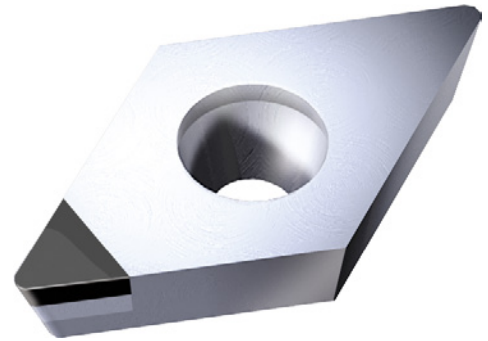
For longitudinal turning and copy turning under challenging operating conditions with small feed depths for material groups of cast iron, (special alloys).

Version

- ground CBN indexable insert

Advantage

- excellent resistance to wear, optimised for machining using interrupted cutting



Art. no.	17871 219
Shape of indexable insert ISO	D
Clearance angle of indexable insert ISO	C
Tolerance class of indexable insert ISO	G
Indexable insert type ISO	W
Size of indexable insert ISO	07
Thickness of indexable insert ISO	02
Corner radius of indexable insert ISO	08
ISO name	DCGW 070208
Cutting material	CBN
Type of cutting material	ABC10/F
ISO-Code Rotating	DCGW 070208
Machining conditions for indexable insert	Good, Unfavourable
Design of the chamfer	F (chamfered)
Materials group	K (primary application), S (secondary application)

EAN-Code

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