



the sensor people





Figure can vary

Part no.: 50143104 HT25C.X/4P Diffuse sensor with background suppression











# **Contents**

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- · Part number code
- Notes
- Accessories



#### **Technical data**

Basic data	
Series	25C
Operating principle	Diffuse reflection principle with background suppression
Special design	
Special design	Reflective vest suppression in the background
Optical data	
Black-white error	< 10% up to 350 mm
Operating range	Guaranteed operating range
Operating range, white 90%	0 0.9 m
Operating range, gray 18%	0.005 0.65 m
Operating range, black 6%	0.001 0.55 m
Operating range limit	Typical operating range
Operating range limit	0 0.9 m
Adjustment range	50 900 mm
Light source	LED , Red
LED light wavelength	640 nm
LED group	Exempt group (in acc. with EN 62471)
Transmitted-signal shape	Pulsed
Electrical data	
Protective circuit	Polarity reversal protection Short circuit protected
Performance data	
Supply voltage U <sub>B</sub>	10 30 V , DC , Incl. residual ripple
Residual ripple	$0 \dots 15~\%$ , From $U_B$
Open-circuit current	0 20 mA
Outputs	
Number of digital switching outputs	2 Piece(s)
Switching outputs	
Voltage type	DC
Switching current, max.	100 mA
Switching voltage	high: ≥(U <sub>B</sub> -2.5V) low: ≤2.5V
Switching output 1	
Switching element	Transistor , PNP
Switching principle	Light switching
Switching output 2	
Switching element	Transistor , PNP
	Dark switching
Switching principle	
Switching principle	
Timing  Timing	
	1,500 Hz
Timing	1,500 Hz 0.33 ms
Timing Switching frequency	

Connection



Connection 1		
Function	Signal OUT Voltage supply	
Type of connection	Cable	
Cable length	2,000 mm	
Sheathing material	PUR	
Cable color	Black	
Number of conductors	4 -wire	
Wire cross section	0.2 mm²	

Mechanical data		
Dimension (W x H x L)	15 mm x 42.7 mm x 30 mm	
Housing material	Plastic , ABS	
Lens cover material	Plastic	
Net weight	55 g	
Housing color	Red	
Type of fastening	Through-hole mounting with M4 thread Via optional mounting device	
Compatibility of materials	ECOLAB	

Operation and display	
Type of display	LED
Number of LEDs	2 Piece(s)
Operational controls	Multiturn potentiometer
Function of the operational control	Range adjustment

Environmental data		
Ambient temperature, operation	-40 60 °C	
Ambient temperature, storage	-40 70 °C	

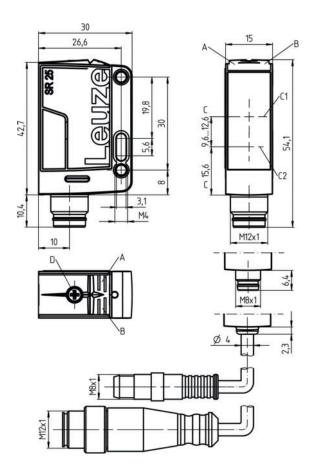
Certifications	
Degree of protection	IP 67 IP 69K
Protection class	III
Certifications	c UL US
Standards applied	IEC 60947-5-2

Classification	
Customs tariff number	85365019
eCl@ss 8.0	27270904
eCl@ss 9.0	27270904
ETIM 5.0	EC002719
ETIM 6.0	EC002719

### **Dimensioned drawings**

All dimensions in millimeters





- A Green LED
- B Yellow LED
- C Optical axis
- C1 Receiver
- C2 Transmitter
  D Range adjustment

#### **Electrical connection**

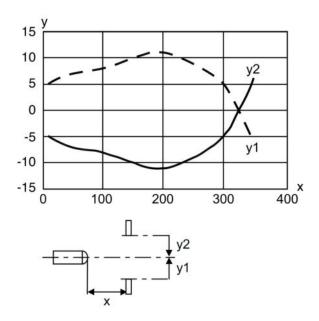
Connection 1	
Function	Signal OUT Voltage supply
Type of connection	Cable
Cable length	2,000 mm
Sheathing material	PUR
Cable color	Black
Number of conductors	4 -wire
Wire cross section	0.2 mm <sup>2</sup>

Conductor color	Conductor assignment
Brown	V+
White	OUT 2
Blue	GND
Black	OUT 1



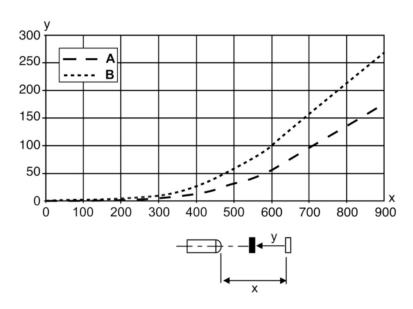
### **Diagrams**

Typ. response behavior (focusing distance 350 mm)



- Range [mm] Misalignment [mm]

#### Typ. black/white behavior



- Range [mm] Reduction of range [mm]
- у А В Gray 18% Black 6%



### **Operation and display**

#### **LEDs**

LED	Display	Meaning
1	Green, continuous light	Operational readiness
2	Yellow, continuous light	Object detected

#### Part number code

Part designation: AAA25C d EE-f.GGH/iJ-K

AAA25C	Operating principle / construction: HT25C: diffuse reflection sensor with background suppression PRK25C: retro-reflective photoelectric sensor with polarization filter LS25C: throughbeam photoelectric sensor transmitter LE25C: throughbeam photoelectric sensor receiver DRT25C: Dynamic reference diffuse sensor
d	Light type: n/a: red light l: infrared light
EE	Light source: n/a: LED L1: laser class 1 L2: laser class 2
f	Preset range (optional): n/a: operating range acc. to data sheet xxxF: preset range [mm]
GG	Equipment: A: autocollimation principle (single lens) S: small light spot D: detection of stretch-wrapped objects X: extended model HF: suppression of HF illumination (LED) XL: extra long light spot T: autocollimation principle (single lens) for highly transparent bottles without tracking TT: autocollimation principle (single lens) for highly transparent bottles with tracking
Н	Operating range adjustment: 1: 270° potentiometer 2: multiturn potentiometer 3: teach-in via button
i	Switching output/function OUT 1/IN: Pin 4 or black conductor: 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching X: pin not used 8: activation input (activation with high signal) L: IO-Link interface (SIO mode: PNP light switching, NPN dark switching)
J	Switching output / function OUT 2/IN: pin 2 or white conductor: 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching W: warning output X: pin not used 6: push-pull switching output, PNP light switching, NPN dark switching T: teach-in via cable
К	Electrical connection: n/a: cable, standard length 2000 mm, 4-wire 200-M12: cable, length 200 mm with M12 connector, 4-pin, axial (plug) M8: M8 connector, 4-pin (plug) M12: M12 connector, 4-pin (plug) 200-M8: cable, length 200 mm with M8 connector, 4-pin, axial (plug)

Note
A list with all available device types can be found on the Leuze website at www.leuze.com.



#### **Notes**

#### Observe intended use!

- · This product is not a safety sensor and is not intended as personnel protection.
- · The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

#### For UL applications:

- · Only for use in "class 2" circuits
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)
- Light source: Average life expectancy 100,000 h at an ambient temperature of 25 °C
- · Sum of the output currents for both outputs 100 mA

#### **Accessories**

### Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50118543	BT 300M.5		Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type, Suited for M4 screws Type of mounting device: Adjustable Material: Stainless steel

# Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
To be	50117829	BTP 200M-D12	Mounting system	Design of mounting device: Protection hood Fastening, at system: For 12 mm rod Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal
	50117252	BTU 300M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, Sheet-metal mounting Mounting bracket, at device: Screw type, Suited for M4 screws Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

#### Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.