



the sensor people





Part no.: 68090909 MLC300T90-900 Safety light curtain transmitter















Figure can vary

# **Contents**

- Technical data
- Dimensioned drawings
- Electrical connection
- Circuit diagrams
- Operation and display
- Suitable receivers
- · Part number code
- Notes
- Accessories



## **Technical data**

Basic data				
Series	MLC 300			
Device type	Transmitter			
Contains	2x BT-NC sliding block			
Application	Access guarding Danger zone guarding			
Functions				
Functions	Range reduction Transmission channel changeover			
Characteristic parameters				
Туре	2 , IEC/EN 61496			
SIL	1 , IEC 61508			
SILCL	1 , IEC/EN 62061			
Mission time T <sub>M</sub>	20 years , EN ISO 13849-1			
Protective field data				
Resolution	90 mm			
Protective field height	900 mm			
Operating range	0 20 m			
Optical data				
Synchronization	Optical between transmitter and receiver			
Light source	LED , Infrared			
LED light wavelength	940 nm			
Transmitted-signal shape	Pulsed			
LED group	Exempt group in acc. with EN 62471:2008			
Electrical data				
Protective circuit	Overvoltage protection Short circuit protected			
Performance data				
Supply voltage U <sub>B</sub>	24 V , DC , -20 20 %			
Current consumption, max.	50 mA			
Fuse	2 A semi time-lag			
Inputs				
Number of digital switching inputs	1 Piece(s)			
Switching inputs				
Туре	Digital switching input			
Switching voltage high, min.	18 V			
Switching voltage low, max.	2.5 V			
Switching voltage, typ.	22.5 V			
Voltage type	DC			
Connection				
Number of connections	1 Piece(s)			



Connection 1				
Type of connection	Connector			
Function	Machine interface	Machine interface		
Thread size	M12	M12		
Material	rial Metal			
No. of pins	5 -pin	5 -pin		
Cable properties				
Permissible conductor cross section, typ.	0.25 mm²			
Length of connection cable, max.	100 m			
Permissible cable resistance to load, max.	200 Ω			
Mechanical data				
Dimension (W x H x L)	29 mm x 966 mm x 35.4 mm			
Housing material	Metal , Aluminum			
Lens cover material	Plastic / PMMA	Plastic / PMMA		
Material of end caps	Diecast zinc	Diecast zinc		
Net weight	1,050 g	1,050 g		
Housing color	Yellow, RAL 1021			
Type of fastening	Groove mounting Mounting bracket Mounting on Device Column Swivel mount			
Operation and display				
Type of display	LED			
Number of LEDs	2 Piece(s)	2 Piece(s)		
Environmental data				
Ambient temperature, operation	0 55 °C			
Ambient temperature, storage	-30 70 °C			
Relative humidity (non-condensing)	0 95 %			
Conditionalisms				

IP 65	
III	
c CSA US c TÜV NRTL US TÜV Süd	
50 m/s²	
100 m/s²	
US 6,418,546 B	
-	III c CSA US c TÜV NRTL US TÜV Süd 50 m/s² 100 m/s²

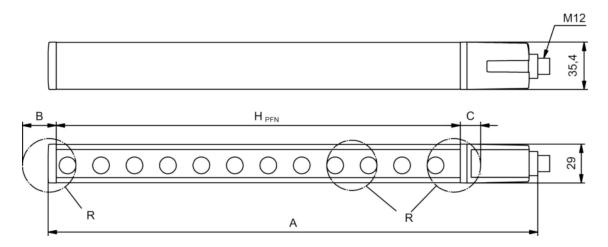
Classification	
Customs tariff number	85365019
eCl@ss 8.0	27272704
eCl@ss 9.0	27272704
ETIM 5.0	EC002549
ETIM 6.0	EC002549



### **Dimensioned drawings**

All dimensions in millimeters

Calculation of the effective protective field height HPFE = HPFN + B + C



 $\mathsf{H}_\mathsf{PFE}$  Effective protective field height = 990 mm

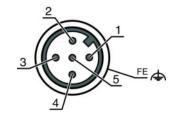
H<sub>PFN</sub> Nominal protective field height = 900 mm

- A Total height = 966 mm
- B 50 mm
- C 40 mm
- R Effective protective field height HPFE goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

### **Electrical connection**

Connection 1		
Type of connection	Connector	
Function	Machine interface	
Thread size	M12	
Туре	Male	
Material	Metal	
No. of pins	5 -pin	
Encoding	A-coded A-coded	
Connector housing	FE/SHIELD	

Pin	Pin assignment	Conductor color
1	VIN1	Brown
2	n.c.	White
3	VIN2	Blue
4	RNG	Black
5	FE/SHIELD	Gray

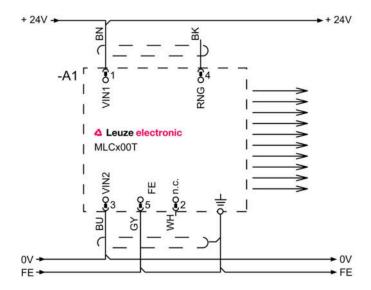


Leuze electronic GmbH + Co. KG, In der Braike 1, 73277 Owen Phone: +49 7021 573-0, Fax: +49 7021 573-199



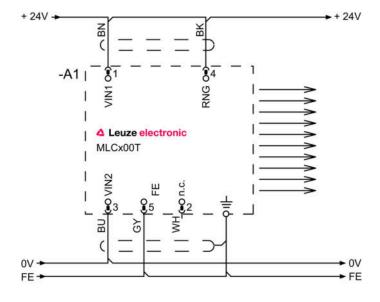
## **Circuit diagrams**

### Transmission channel C1, reduced range



- 1 VIN1 = +24 V
- 3 VIN2 = 0 V
- 4 RNG = 0 V or open

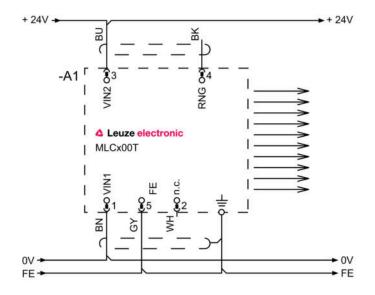
## Transmission channel C1, standard range



- 1 VIN1 = +24 V
- 3 VIN2 = 0 V
- 4 RNG = +24 V

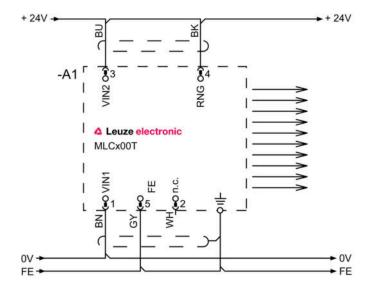


## Transmission channel C2, reduced range



- **VIN1 = 0 V** 1
- 3
- VIN2 = +24 V RNG = 0 V or open

#### Transmission channel C2, standard range



- VIN1 = 0 V
- 3 VIN2 = +24 V
- RNG = +24 V

## **Operation and display**

#### **LEDs**

LED	Display	Meaning	
1	Off	Device switched off	



LED	Display	Meaning
	Red, continuous light	Device error
	Green, continuous light	Normal operation
2	Green, flashing	Reduced range selected by the wiring of pin 4
	Off	Transmission channel C1
	Green, continuous light	Transmission channel C2

### Suitable receivers

Part no.	Designation	Article	Description
68091909	MLC310R90-900	Safety light curtain receiver	Resolution: 90 mm Protective field height: 900 mm Response time: 4 ms Connection: Connector, M12, Metal, 5 -pin Function package: Basic
68092909	MLC320R90-900	Safety light curtain receiver	Resolution: 90 mm Protective field height: 900 mm Response time: 4 ms Connection: Connector, M12, Metal, 8 -pin Function package: Standard

#### Part number code

Part designation: MLCxyy-za-hhhhei-ooo

MLC	Safety light curtain
х	Series: 3: MLC 300 5: MLC 500
уу	Function classes: 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting
z	Device type: T: transmitter R: receiver
а	Resolution: 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	Protective field height: 150 3000: from 150 mm to 3000 mm
е	Host/Guest (optional): H: Host MG: Middle Guest G: Guest
i	Interface (optional): /A: AS-i
000	Option: /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating



#### Note

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

#### **Notes**

#### Observe intended use!

- The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

#### **Accessories**

# Connection technology - Connection cables

Part no.	Designation	Article	Description
50133860	KD S-M12-5A- P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

## Mounting technology - Swivel mounts

Part no.	Designation	Article	Description
429393	BT-2HF	Mounting bracket set	Contains: 2x BT-HF swivel mount, 1 cylinder for mounting on the light curtain Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

## Alignment aids

	Part no.	Designation	Article	Description
1	520101	AC-ALM-M	Alignment aid	Housing material: Plastic

## Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application.  Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.  Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.

Leuze electronic GmbH + Co. KG, In der Braike 1, 73277 Owen Phone: +49 7021 573-0, Fax: +49 7021 573-199



Part no.	Designation	Article	Description
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

#### Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page